

PRODUCT HANDBOOK

July 2022



hunterplastics.co.uk

CUSTOMER INFORMATION

PRODUCT INFORMATION

Special lengths

A 5% surcharge will be applied to special lengths of extruded product. Over 250 quality lengths to pro rata price will be charged. (Minimum length 1 metre).

When ordering, please state colour, code & quantity. E.g:

| COLOUR | CODE | QUANTITY |
|-----------|------|----------|
| B (BLACK) | R10 | 200 |

PRODUCT PHOTOGRAPHY

Photographs are for representation only and may vary to the actual product. Colours are a guide only.

TRADEMARKS

The following are registered trademarks of Hunter Plastics:

Regency

Surefit

Hiahflo

Squareflo

Multiflex

Multistop

- . HUNTER
- Hunter
- JOBS A GOOD'UN
- Foundry Finish

The following are registered trademarks of Multikwik:

- Multikwik
- Multikwik
- Kwiknut

DELIVERY AND COLLECTION

Minimum Order Values

For carriage paid minimum order values, please refer to your Customer Supply Agreement.

QUALITY

Quality is one of our core principles:

- Products made with care under ISO9001 & ISO14001 certified system.
- Hunter Plastics products hold many 3rd party approvals, where appropriate these are detailed in the product listing.
- As part of our ongoing quality improvement processes, we reserve the right to alter our products & ranges without notice.

CONDITIONS

All goods are sold according to Aliaxis UK Ltd standard conditions of sale which are available on request.

We make every effort to maintain or reduce costs that are under our control, however fluctuating raw materials and fuel prices have a dramatic effect on our manufacturing costs. We aim to provide you reasonable notice when we implement a price increase, but reserve the right to change prices without prior notice.

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SALES HOTLINE: 0330 111 4233



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AUTOMATE YOUR FUTURE RAINWATER **ORDERS, WITH** THE HUNTER **ESTIMATING TOOL**







RAINWATER **SYSTEMS**

For average UK roof sizes...



For large UK roof sizes...





Regency



Cast Iron Effect...

Foundry Finish A Cast Iron look without the expense

p23



p**40**

p41

A Standard Profile

112mm SUREFIT

GUTTER SYSTEM

HALF ROUND

Packed with more benefits than you can imagine. With a flow rate of up to 2.6I/s it's GOOD for average UK roof sizes.



| GUTTER |
|--------|
|--------|



| | Code | Pack | |
|---------|-------|------|--|
| 2 metre | GR511 | 10 | |
| | BR511 | 10 | |
| | VR511 | 10 | |
| | WR511 | 10 | |
| 4 metre | GR512 | 5 | |
| | BR512 | 5 | |
| | VR512 | 5 | |
| | WR512 | 5 | |
| 5 metre | BR552 | 5 | |



Code

GR011

BR011

VR011

WR011

Pack

5

5

5

5

| SUPPORT B Fix at 1m centres - max | RACKET | 2 screw fixing |
|--|--------|-------------------|
| | Code | Pack |
| | GR025 | 20 |
| | BR025 | 20 |
| | VR025 | 20 |
| | WR025 | 20 |
| | | |
| STOPEND O | | |

| OPEND | OUTLET | |
|-------|--------|--|
| | | |





AVAILABLE IN



Flow Rate

Up to

| EATERNAL STOPE | ND |
|----------------|------|
| | P |
| Code | Pack |
| GR013 | 10 |
| BR013 | 10 |
| VR013 | 10 |
| WR013 | 10 |

135° ANGLE

| 90° ANGLE 120 | ° ANGI |
|---------------------------------------|--------|
| See page 43 for special fabrications. | |
| | 6 |
| Code Pack | |
| GR005 5 | |
| BR005 5 | |
| VR005 5 | |
| WR005 5 | |
| | |

CONNECTION TO CAST IRON





Code

BR006

VR006

WR006

Pack

5

5

5

LE





Code

GR007

BR007

VR007

Pack

5

5



HALF ROUND



| CONNECTOR | | | | | |
|-----------|------|--|--|--|--|
| | | | | | |
| Code | Pack | | | | |
| GR017 | 10 | | | | |
| BR017 | | | | | |
| VR017 | 10 | | | | |
| WR017 | 10 | | | | |

| | Code | Pack |
|-----------|-------|------|
| 2 metre | BR518 | 5 |
| 2.5 metre | GR519 | 5 |
| | BR519 | 5 |
| | VR519 | 5 |
| | WR519 | 5 |
| 4 metre | GR520 | 5 |
| | BR520 | 5 |
| | VR520 | 5 |
| | WR520 | 5 |
| 5.5 metre | GR521 | 5 |
| | BR521 | 5 |
| | VR521 | 5 |
| | WR521 | 5 |

| | BRACKET | | 1 screw fixing |
|---|-------------------------------|-------|-------------------|
| | Fix at 2m centres - max | Code | S Pack |
| | | GR019 | 10 |
| | | BR019 | 10 |
| | | VR019 | 10 |
| | | WR019 | 10 |
| - | | | |

BRACKET 2 screw fixing Fix at 2m centres - max Code Pack GR046 10 BR046 10 VR046 10 WR046 10

68mm

PIPES AND FITTINGS

Code

GR022

BR022

VR022

WR022

Pack

5

5

5

5

112¹/₂° BRANCH

921/2° BEND





| SHOE | | 13 | |
|------|-------|------|--|
| | Code | Pack | |
| | GR021 | 10 | |
| | BR021 | 10 | |
| | VR021 | 10 | |
| | WR021 | 10 | |

| ADJUSTAB | LE OFFS | ET | | AC |
|----------|-----------|-------|--|----|
| | | | | |
| Min: 2 | 22mm Max: | 80mm. | | |
| | Code | Pack | | |
| | BR024 | 5 | | |
| | VR024 | | | |
| | WR024 | 5 | | |

| CCESS PIPE | | SQUARE/RO |
|------------|------|-----------|
| | | |
| Code | Pack | |
| GR001 | 1 | |
| BR001 | 1 | |
| VR001 | 1 | |
| WR001 | 1 | |

68mm

UND ADAPTOR Pack Code BR397 5 VR397 5 WR397 5

Code

BR003

В

Example BR125, where 'B' = BLACK

Pack

5

(W)

p41

REDUCER REDUCER REDUCER Converts a 110mm socket to a 68mm socket. To connect downpipe 82mm Spigot to 68mm Socket. 110mm Socket to 68mm Socket. to below ground drainage. Code Pack Code Pack BR768 10 GR004 5 GOOD HOPPER HEAD DRAIN CONNECTOR





1

DS024

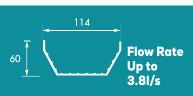
Flexible for 50, 65 and 68mm.

| HALF ROU | JND | The Mini One 76mm GUTTER SYSTEM | 50mm PIPES AND FITTINGS | 34 The second s |
|---|----------------|---|--|--|
| Code Pack 2 metre GR513 10 UVR513 10 WR513 10 | JOINT BRACKET | SUPPORT BRACKET 1 screw fixing | Code Pack 2 metre GR522 10 BR522 10 VR522 10 VR522 10 VR522 10 | BRACKET 1 screw fixing fixing 112½° OFFSET BEND Fix at 2m Imax Code Pack GR039 10 BR039 10 VR039 10 WR039 10 WR040 10 |
| 90° ANGLE See page 43 for special fabrications. Code Pack | 135° ANGLE | EXTERNAL STOPEND | DRAIN LEAF GUARD | CONNECTORSHOECodePackGR0385BR0385VR0385WR0385WR0385 |
| Code Pack GR032 5 BR032 5 VR032 5 VR032 5 S WR032 5 S | STOPEND OUTLET | GORD CONSISTENT OF THE OUTPON | REDUCER 68mm Spigot to 50mm Spigot. Code Pack GR666 5 BR666 5 BR666 5 WR666 5 S | REDUCERImage: Strain Str |

The 'Box' One

SQUAREFLO

114mm SUREFIT **GUTTER SYSTEM**



Squareflo's simple style perfectly complements uPVC windows and conservatories. With a flow rate of up to 3.81/s it's GOOD for average UK roof sizes.



| GUTTER | | SUPPORT BRACKET 1 screw fixing | SUPP |
|---------|----------------------------------|---|-----------------------|
| | | Fix at 1m centres - max BR378 10 VR378 10 WR378 10 | Fix at cent - n |
| | | JOINT BRACKET | CONN |
| | Code Pack | | |
| 2 metre | BR516 10 VR516 10 WR516 10 | | |
| 4 metre | BR517 5 | Code Pack | |
| 4 metre | VD517 5 | | |
| 4 metre | VR517 5 WR517 5 | BR379 10 VR379 10 | |

| SUPPORT | BRACKET | 2 scr fixing |
|----------------------|-------------------------|-----------------|
| | 9 | |
| | | - |
| | | |
| Fix at 1m centres | | |
| - max | | |
| - max | Code | Pack |
| - max | Code BR395 | |
| - max | | 20 |
| - max | BR395 | 20 20 |
| - max | BR395 VR395 | 20 20 |
| - max | BR395 VR395 WR395 | 20 20 20 |











| | 120° ANGLE |
|------------------|------------|
| al fabrications. | |
| U | |
| e Pack | Code |
| 83 5 | BR374 |
| 83 5 | VR374 |
| 383 5 | WR374 |
| | |
| | GOOD |

135° ANGLE Pack Code BR375 5 VR375 5 WR375 5



| Code | Pack | |
|-------|------|--|
| VR370 | 5 | |
| WR370 | 5 | |
| | | |

Pack



SQUAREFLO



| | Code | Pack | |
|-----------|-------|------|--|
| 2.5 metre | BR525 | 6 | |
| | VR525 | 6 | |
| | WR525 | 6 | |
| 4 metre | BR526 | 6 | |
| | VR526 | 6 | |
| | WR526 | 6 | |
| 5.5 metre | BR320 | 4 | |
| | VR320 | 4 | |
| | WR320 | 4 | |





| BRACKET | | 2 screw fixing |
|------------------|-------|-------------------|
| Fix at 2m | | fixing |
| centres – max | Code | Pack |
| Stand off | BR388 | 10 |
| | VR388 | 10 |
| | WR388 | 10 |

BRACKET

Fix at 2m centres - max

112¹/₂° OFFSET BEND

Code

BR390

VR390

WR390

Pack

5

5

5

| | 11000 | 10 | |
|---|-------|-------------------|--------|
| | WR388 | 10 | |
| | | | |
| 1 | | 1 screw fixing | CONNEC |
| | 11-C | | |
| | | | |
| | | | |
| | | | |
| | | | |
| | | | |
| | Code | Pack | |
| | BR371 | 10 | |
| | VR371 | 10 | |
| | WR371 | 10 | |

BRACKET 2 screw fixing

PIPES AND FITTINGS

65mm

Fix at 2n centres _ ma Pack Code BR373 10 Close to wall VR373 10 WR373 10









65mm

HOPPER HEAD W= 254mm H=230mm D=150mm Pack Code BR014 1 VR014 1 WR014 1

APTOR

Code

BR396

VR396

WR396

GOOD TIP

The Swivel Adaptor allows Offset Bends to 'swivel' in any direction, ideal for misaligned

Pack

5

5

5

| ACCESS PIPE | SQUARE/ROUND ADAPTOR | SWIVEL AD |
|-------------|------------------------------|-----------|
| B | | |
| | 65mm square x 68mm circular. | |
| | Code Pack | |
| Code Pack | BR397 5 | |
| VR301 1 | VR397 5 | |
| WR301 1 | WR397 5 | |

GOOD TO KNOW

Install a Uni-Fit Outlet (p20)

where there are lots of





(W)В Each product code is prefixed with Example BR125, where 'B' = BLACK

A Deeper Profile

125

125mm SUREFIT GUTTER SYSTEM

With Surefit strength and a volume you can trust, 125 is GOOD for large UK roof sizes. Plus you can increase the volume even more by installing the superior 82mm downpipe system.



| GUTTER | | | |
|---------|-------|------|--|
| | | | |
| | Code | Pack | |
| 4 metre | GR640 | 5 | |
| | BR640 | 5 | |
| | VR640 | 5 | |
| | WR640 | 5 | |
| | | | |

| JOINT BRAC | KET | |
|------------|-------|------|
| | | J |
| | Code | Pack |
| | GR608 | 10 |
| | BR608 | 10 |
| | VR608 | 10 |

90° EXTERNAL ANGLE

See page 43 for special fabrications.



| Code | Pack |
|-------|------|
| GR605 | 5 |
| BR605 | 5 |
| VR605 | 5 |
| WR605 | 5 |

| | Coue | Fack | |
|------------|---------|------|--|
| | GR608 | 10 | |
| | BR608 | 10 | |
| | VR608 | 10 | |
| | WR608 | 10 | |
| - | | | |
| 90° INTERN | AL ANGI | .E | |
| | | | |
| | | | |
| | | | |



| SUPPORT BR | RACKET | 2 screw fixing |
|-------------------------------|--------|-------------------|
| Fix at 1m centres - max | | |
| | Code | Pack |
| | GR610 | 20 |
| | BR610 | 20 |
| | VR610 | 20 |
| | WR610 | 20 |
| | | |

135° EXTERNAL ANGLE



| 135° INTERNAL AN | GLE | 68mm RUN |
|------------------|------|----------|
| | | C |
| Code | Pack | |
| GR617 | 5 | - |
| BR617 | 5 | |
| VR617 | 5 | |
| WR617 | 75 | |

AVAILABLE IN

FOUNDRY FINISH[®]





Flow Rate

Up to

4.91/s

EXTERNAL STOPEND





TO KNOW 125 brackets are super strong, they can hold up to 75kg!

V)

Each product code is prefixed with

Example BR125, where 'B' = BLACK

(G)

В

(W)

GOOD TO KNOW

The slotted fixing points on 125 angles mean you can fix directly to the fascia and they can be adjusted too!

ess brackets – less fuss!



82mm

68mm **PIPES AND FITTINGS**

Code

GR046

BR046

VR046

WR046

Pack

10

10

10

10

2 screw

fixing

BRACKET

Fix at 2m centres - max

DOWNPIPE

125



2 metre 2.5 metre

4 metre

5.5 metre

| BRACKET | | 1 screw fixing |
|-------------------------------|----------------|-------------------|
| Fix at 2m centres - max | Code | 5 |
| | GR019 | 10 |
| | BR019 | 10 |
| | | |
| | VR019 WR019 | 10 10 10 |

68mm

| | | Ι. | |
|-------|------|----|-----------|
| | | | CONNECTOR |
| Code | Pack | | - |
| BR518 | 5 | | |
| GR519 | 5 | | |
| BR519 | 5 | | |
| VR519 | 5 | | |
| WR519 | 5 | | |
| GR520 | 5 | | |
| BR520 | 5 | | |
| VR520 | 5 | | |
| WR520 | 5 | | Code |
| GR521 | 5 | | GR017 |
| BR521 | 5 | | BR017 |
| VR521 | 5 | | VR017 |
| WR521 | 5 | | WR017 |
| | | | |



112¹/₂° OFFSET BEND





Pack

10

| 112 ¹ /2° BRANC | :H | | |
|----------------------------|-------|------|--|
| Ċ | | | |
| | Code | Pack | |
| | GR022 | 5 | |
| | BR022 | 5 | |
| | VR022 | 5 | |
| | WR022 | 5 | |

125



| BRACKET | | 2 | screw xing | CONNECTOR |
|-------------------|-------|------|---------------|-----------|
| Fix at 2m centres | | | xing | |
| - max | Code | Pack | | |
| | GS612 | 10 | | (|
| | BS612 | 10 | | E |
| | VS612 | 10 | | \ |
| | WS612 | 10 | | \ |

82mm

112¹/₂° OFFSET BEND Pack Code GR720 6 BR720 6 VR720 6 WR720 6

82mm Spigot to 68mm Socket.

Code

GR004

Pack

5

REDUCER



GOOD ПР

SHOE

Replace your 68mm downpipe with 82mm (using the R682) to drain bigger roofs with fewer outlets

Code Pack GR717 5 BR717 5 VR717 5 WR717 5 112¹/₂° BRANCH

PIPES AND FITTINGS

Pack Code GR722 5 BR722 5 VR722 5 WR722 5

TOKNOW ACCESSORIES/SPARES AVAILABLE Rise & Fall Brackets p37 p38 Spare Seals

(W)(G) В (\mathbf{v}) Each product code is prefixed with Example BR125, where 'B' = BLACK

For full 68mm Pipes & Fitting range see p7

WR021

10

REGENCY FOR LARGE ROOFS

For Style & Volume

REGENCY

125mm SUREFIT **GUTTER SYSTEM**

Designed to add a touch of elegance to any modern or period style buildings. Regency offers a flow rate of up to 4.71/s – a GOOD choice for large roof areas.



| GUTTER | | | |
|---------|-------|------|--|
| | | | |
| | Code | Pack | |
| 4 metre | BR896 | 5 | |
| | VR896 | 5 | |
| | | | |
| | WR896 | 5 | |

Pack

5

5

5

5

Code

BR913

VR913

WR913

AGR913

EXTERNAL STOPEND

| JOINT BRACKET | |
|---------------|--|
| | |
| Code Pack | |
| BR908 5 | |
| VR908 5 | |
| WR908 5 | |
| AGR908 5 | |

INTERNAL STOPEND



| SUPPORT BI | RACKET | 2 screw fixing |
|-------------------------------|--------|-------------------|
| Fix at 1m centres - max | Code | |
| | BR910 | 20 |
| | VR910 | 20 |
| | WR910 | 20 |
| | AGR910 | 20 |
| | | |

LONG EXTERNAL STOPEND



90° EXTERNAL ANGLE See page 43 for special fabrications.







Flow Rate

Up to

4.7l/s







GOOD TO KNOW

The external 'Insert to Here' lines on Regency it easier to install your gutter to the correct position – without having to look over the top of your gutter!





Example BR125, where 'B' = BLACK

TOKNOW

<text>

REGENCY





74mm





Code

BR921

VR921

WR921

AGR921

Pack

5

5

5

5



REGENCY TO 68mm REDUCER

WR920

AGR920

5

5



| 21/2° BRAN | юн | | |
|------------|-------|------|--|
| | | | |
| | Code | Pack | |
| | BR922 | 5 | |
| | VR922 | 5 | |

WR922

AGR922 5

5

Code

VR927

Pack

50

74mm

PIPES AND FITTINGS

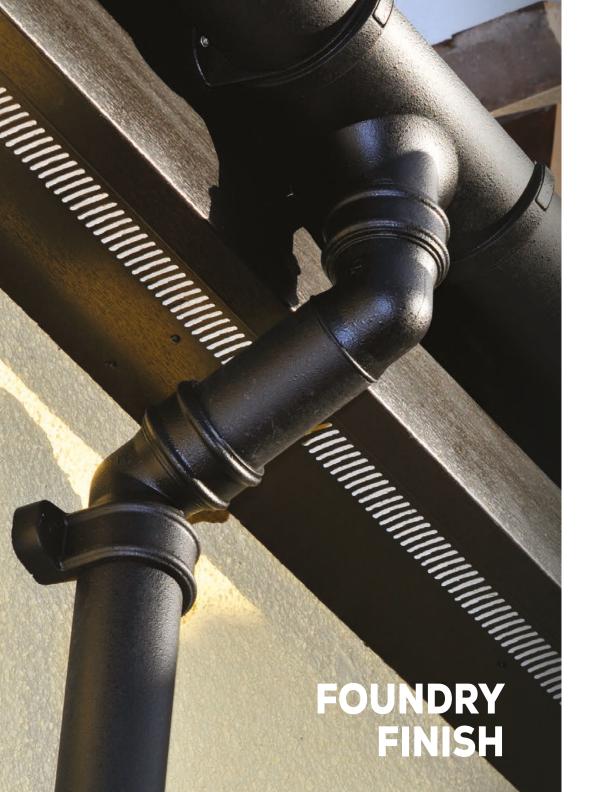
5mm BRACKET SPACER

HOPPER HEAD



AGR014

SHOE



HEY GOOD LOOKIN'

A cast iron look without the expense





FOUNDRY FINISH - 125mm SUREFIT

FOUNDRY FINISH CAST IRON EFFECT

GUTTER SYSTEM SUPPORT BRACKET 2 screw fixing Fix at 1m centres - max Code Pack CBR610 50

STOPEND

| Code | Pack |
|--------|--------|
| CBR602 | 10 |
| CBR613 | 10 |
| | CBR602 |

RUNNING OUTLET



FOUNDRY FINISH - 112mm SUREFIT **GUTTER SYSTEM**

1 screw fixing

SUPPORT BRACKET

Fix at 1m

centres

- max

RUNNING OUTLET

Code

Code

NE LUB

CBR011

Pack

5

CBR010 50

Pack



125





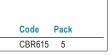
90° INTERNAL ANGLE 90° EXTERNAL ANGLE See page 43 for special fabrications.











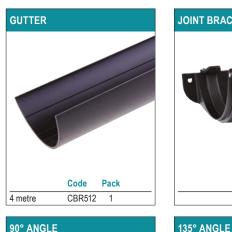
135° EXTERNAL ANGLE



CBR607 5



HALF ROUND





See page 43 for special fabrications.



Code

CBR005 5

Pack

Code



EXTERNAL STOPEND





Apply a small amount of Hunter silicone lubricant onto the seals of your joint brackets, outlets and angles.

PIPES & FITTINGS





921/2° BEND



Code Pack CBR577 10

EARED SHOE





Code Pack CBR020 10

CBR044 1

CURVED HOPPER HEAD





FOUNDRY FINISH

EARED PIPE BRACKET

- 68mm

2 screw fixing

Pack Code CBR022 5

COACH BOLTS FIXINGS



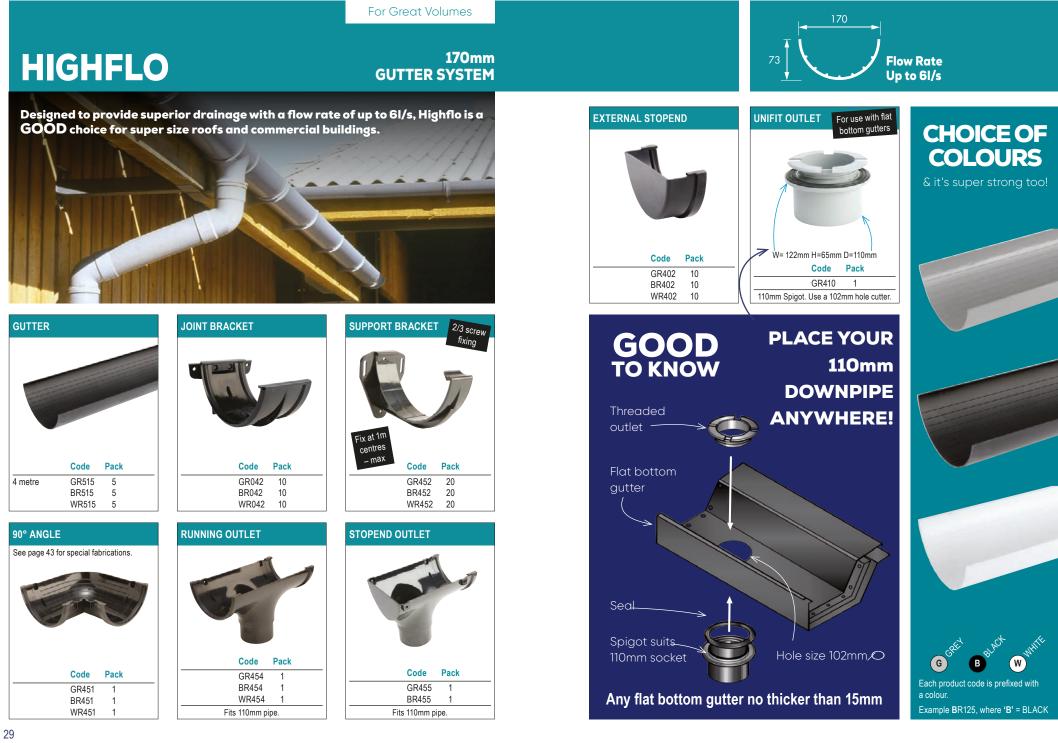
M6 45mm long Code Pack CBF001

Supersize rainwater profiles

27

C

┫



HIGHFLO



| | Code | Pack | |
|---------|-------|------|---|
| 3 metre | BS505 | 1 | - |
| | GS505 | 1 | |
| | WS505 | 1 | |
| 4 metre | BS506 | 1 | - |
| | GS506 | 1 | |
| | WS506 | 1 | |





| PIPE | ONNECTOR | |
|------|----------|--|
| | | |
| | | |
| | | |

 Code
 Pack

 BS208
 1

 GS208
 1

 WS208
 1

| BRACKET | - PIPE | 1 screw fixing |
|------------------|----------------|-------------------|
| | | |
| Fix at 2m | | |
| centres – max | Code | |
| | | |
| | | |
| | BS217 GS217 | 10 10 |

BRACKET – SOCKET

Fix at 2m centres

Socket

- max

2 screw

fixing

Pack

10

10

10

Code

BS220

GS220

WS220



Code

BS121

Pack

1

110mm

PIPES AND FITTINGS

DRAIN CONNECTOR

Universa

see p84

BRACKET - PIPE/SOCKET 2 screw fixing Fix at 2m centres - max Code Pack GS570 5 Galvanised.

| SHOE | | | |
|------|-------|------|--|
| | Code | Pack | |
| | BS266 | 1 | |
| | GS266 | 1 | |
| | WS266 | 1 | |



ACCESS PIPE

110mm

| Code | Pack | |
|-------|------|--|
| BS309 | 1 | |
| GS309 | 1 | |
| WS309 | 1 | |

112¹/₂° BOTTOM OFFSET BEND

Code

BS271

GS271

Pack

1

1

92%° BEND

BS322

GS322

WS322

1

1

1

Pack

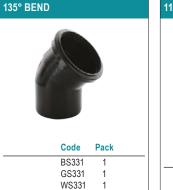
1

1

1

112¹/₂° TOP OFFSET BEND

Code BS270 GS270 WS270





GS336



The Big One

STORMFLO

200mm **GUTTER SYSTEM**

One of the biggest PVC rainwater systems around. Stormflo offers an impressive flow rate of up to 14I/s making it a GOOD choice for even the largest of roof areas.



3 screw

GUTTER

RUNNING OUTLET

Code

GR711

BR711

Spigot fits 160mm pipe.

1





JOINT BRACKET



| 1 | |
|-------|------|
| Code | Pack |
| GR705 | 1 |
| BR705 | 1 |

Remember: order 2 Joint Brackets.





OUTLET ADAPTOR

Use with a R711 to convert to 110mm downpipe Code Pack GR716 2 BR716 2 For 110mm Highflo downpipes.





GOOD TO KNOW Need a Stopend Outlet?

Flow Rate

Up to 14l/s



STORMFLO





Fix at 2n centres Code Pack - mai GS571 5 Galvanised.

160mm

2 screw

fixing

PIPES AND FITTINGS

BRACKET – PIPE/SOCKET

112¹/₂° TOP OFFSET BEND



112¹/₂° BOTTOM OFFSET BEND



| 921/2° BEND | | |
|-------------|-------|------|
| | | |
| | Code | Pack |
| | BS403 | 1 |
| | GS403 | |

Code

BS404

GS404

Pack

1

135° BEND

PIPE CONNECTOR

Code

BS424

GS424

Pack

1

1



ACCESS PIPE Code Pack BS472





160mm

GOOD TO KNOW

GS472

1

- Your push-fit socket should always point
- Secure your solvent sockets with
- Install bracket as close to the offset

Offsets

160x110mm Code Pack GS420 1

> **GOOD TIP** Want to connect to 110mm drain? Use an Outlet Adaptor (R716) to connect Stormflo to 110mm downpipe, see p34



BRACKETS



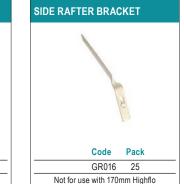


LONG RISE/FALL BRACKET Supplied with 300mm Stake Code Pack HR 112mm GR009 25

VARIABLE RISE /FALL BRACKET



| 230mm | BR026 | 10 | |
|-------|-------------------------------------|----|-----|
| 300mm | BR027 | 10 | |
| | ng galvanised s ter bracket sepa | | ler |



or 200mm Stormflo gutter.

GALVANISED STAKE

ADDITIONAL

FIXING BRACKETS

WEDGE SPACER

ADJUSTABLE RAFTER ARMS

Galvanised steel

Including nut, bolt and anti slip washer.

SPARES & ANCILLARIES

SPARE RAINWATER SEAL



| | | Code | Pack |
|----|-----------|----------|------|
| 1. | HR 76mm | 3SR7601 | 1 |
| 2. | HR 112mm | 3SSI200 | 1 |
| 3. | Squareflo | 3SSI140 | 1 |
| 3. | 125 | 3SRI125 | 1 |
| 3. | Regency | 3SRI122A | 1 |
| 4. | Highflo | 3SR1520 | 1 |
| 5. | Stormflo | 3SRS355 | 1 |
| | | | |





SOLVENT CEMENT



UNIVERSAL SILICONE LUBRICANT

50g



| 0. | 120 | 0011120 | |
|----|----------|----------|---|
| 3. | Regency | 3SRI122A | 1 |
| 4. | Highflo | 3SR1520 | 1 |
| 5. | Stormflo | 3SRS355 | 1 |
| | | | |
| | SOLVENT | CLEANER | |
| | | | |

CLEAN

Code

SC951

Pack

RAINWATER INNOVATIONS

| COMPACT RAINWATER GULLY | |
|-------------------------|--|
| | |

REDUCER



| P |
|---|
| 68mm socket to 110mm socket. To conn downpipe to below ground drainage |
| Code Dook |

Code Pack 68mm BR768 10 82mm BR767 10 For use with DS042, Regency or Squareflo.

Code

DS500

Accepts downpipe up to 110mm.

Pack

15

DRAIN LEAF GUARD

Covers drains 300mm wide >

UNIFIT OUTLET

GUTTER LEAF GUARD







MKRAB

| | | | For Squa | |
|---|---------------|--------------|----------------|------------|
| | All a | 5 | & Rege gutt | ency er |
| | 7 | 8 | ~ | |
| | W= 64mn | n H=45mn | n D=65mn | n |
| | | Code | Pack | |
| | 68mm | BR400 | 10 | |
| • | | VR400 | 10 | |
| | | WR400 | 10 | |
| | | AGR400 | 0 10 | |
| (| Use a 57mm ho | le cutter. (| Dutlet suita | able for |

nect Code 110mm DCR300

COURTYARD GULLY

OUTLET LEAF GUARD

Pack

6





ROOF OUTLETS

A GOOD cost-effective alternative to complicated and expensive metal outlets. Compatible with 3 layer bituminous felt, PVCu roof membranes and hot asphalt.



| ROOF OUTL | ET | |
|-------------|-------|------|
| Spigot tail | | |
| | | |
| | Code | Pack |
| 82mm | RV637 | 1 |

Studs may require trimming upon installation

Code

RV195

Pack

BALCONY OUTLET

Solvent socket tail

82mm

Code RV369 110mm

BALCONY OUTLET Solvent socket tail

ROOF OUTLET

Spigot tail

Studs may require trimming upon installation

Pack



Code Pack 160mm RV482 1 **BOX GUTTER OUTLET**

ROOF OUTLET

Spigot tail









It's telescopic Slide to adjust from 140-330mr

Self secures

It grips onto your outlet and will hold up to a 5.5m pipe, no hands!

Safer for working up a ladder No more juggling products

...no more on-site fabrications to form your offset!



QUICK FIX CLIPS



They're adjustable With four 5mm offset increments

Easy to align With plumb and chalk line grooves

The clip is detachable So it's really easy to remove your downpipe

...and they're designed for drill drivers!

SPECIAL FABRICATIONS

Fabrication Service

Hunter realises that not all product requirements can be achieved through standard components.



Fabricated Gutter Angles

Please state required angle on purchase order. Note: minimum 40 degree angle.

| Half Round 112mm | Regency 125mm | Stormflo 200mm |
|------------------|----------------|---|
| BRF100 – Black | BRF400 – Black | BRF700 – Black |
| GRF100 – Grey | VRF400 – Brown | GRF700 – Grey |
| VRF100 – Brown | WRF400 – White | Cuttor Adoptors |
| WRF100 – White | Highflo 170mm | Gutter Adaptors Half Round 125mm to 112mm Half Round |
| Half Round 76mm | BRF600 – Black | BRF901 – Black – L/H |
| BRF800 – Black | GRF600 – Grey | GRF901 – Grey – L/H |
| GRF800 – Grey | WRF600 - White | VRF901 – Brown – L/H |
| VRF800 – Brown | | WRF901 – White – L/H |
| WRF800 - White | | BRF902 – Black – R/H |
| Squareflo 114mm | | GRF902 – Grey – R/H |
| BRF200 – Black | | VRF902 – Brown – R/H |
| VFR200 – Brown | | WRF902 – White – R/H |
| WRF200 - White | | |
| 125 | | |
| BRF300 – Black | | |
| | | |

INSTALLATION

STEP ONE



Before starting work, identify position of drain, run a plumb-line and fix gutter outlet. Check fascia is level and determine fall (if required).



Fix support bracket at furthest end and run a string-line to the outlet.

STEP THREE



From outlet, fix support brackets at a maximum of one metre centres.

STEP FOUR



Insert gutter to the 'insert to here' line on the first fitting. At the other end of the gutter mark the position of the next fitting on the fascia.



Remove gutter and fix next fitting using your mark line. Ensuring fittings are level by using a string line.

STEP SIX



Fit length of gutter and stopend, with support bracket at furthest end.

STEP SEVEN



Fit top offset bend to outlet, then using bottom offset determine length of pipe required.



Fit a pipe clip below the bottom offset, then at a maximum of two metres apart.

STEP NINE



Check water tightness by blocking off any outlet and performing a static water test.



Tip for Surefit Clips: Insert the rear gutter edge under the back retaining lip of the snap lock clip. Ensure that it is fully home. With all fingers over the front edge of the gutter, pull down, while pushing up on the fitting with your thumbs until the gutter snaps into position. DO NOT REMOVE THE SUREFIT CLIPS.

VRF300 - Brown

WRF300 - White

RAINWATER CALCULATIONS

Using our handy step-by-step guide it is easy to select the right gutter for your project



Step One: Calculate Effective Maximum Roof Area

This can be calculated by using the following formula (see diagram below):

MULTIPLICATION FACTORS

Use of multiplication factors to establish effective roof area. Using the roof dimensions as the example below with a 45° roof pitch. 4m wide x 10m long x 1.5 = $60m^2$



These figures are based on a rainfall intensity of 0.021 l/s per metre squared, roof pitch not exceeding 50°, gutters running full. Refer to The Building Regulations 2002 Approved document H and BSEN 12056-2: 200, Part 3: Roof drainage, layout and calculations.

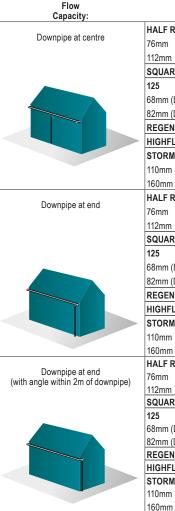
GOOD TIP

Installation Tips

- For gutter fixings onto wooden fascias use 25mm x No.10 round head rust proof screws
- For gutter fixings onto PVC fascias use 35mm x 5mm No.10 parallel thread zinc plated or stainless steel, recess pan head, single-start self tapping screws
- For downpipe supports use 32mm x No.10 screws to masonry wall plugs

It's simple with Hunter Surefit!

Step Two: Select Your CONFIGURATION and Profile



| NFIGUE | RATION and Profile | | | | |
|---------|--------------------|-----------------------------|-----------------|-----------------------------|-----------------------------|
| | | Gutter Fix | ced Level | Gutter F | ixed at 1:350 |
| | | Gutter Flow (Litres/Sec) | Roof Area m² | Gutter Flow (Litres/Sec) | Roof Area m ² |
| | HALF ROUND | | | | |
| | 76mm | 0.7 | 34 | 0.8 | 38 |
| | 112mm | 1.8 | 86 | 2.6 | 125 |
| | SQUAREFLO | 3.2 | 154 | 3.8 | 182 |
| | 125 | | | | |
| | 68mm (Downpipe) | 3.8 | 182 | 4.6 | 221 |
| | 82mm (Downpipe) | 4.0 | 191 | 4.9 | 235 |
| | REGENCY | 4.2 | 202 | 4.7 | 226 |
| | HIGHFLO | 5.4 | 258 | 6.0 | 289 |
| | STORMFLO | | | | |
| | 110mm | 11.1 | 534 | 12.4 | 598 |
| | 160mm | 12.5 | 601 | 14.0 | 673 |
| | HALF ROUND | - | | | |
| | 76mm | 0.5 | 24 | 0.6 | 29 |
| | 112mm | 0.9 | 43 | 1.3 | 62 |
| | SQUAREFLO | 1.6 | 77 | 2.0 | 96 |
| | 125 | | | | |
| | 68mm (Downpipe) | 2.1 | 101 | 2.4 | 115 |
| | 82mm (Downpipe) | 2.2 | 106 | 2.5 | 120 |
| | REGENCY | 2.1 | 101 | 2.3 | 110 |
| | HIGHFLO | 2.8 | 136 | 2.9 | 137 |
| | STORMFLO | | | | |
| | 110mm | 5.9 | 282 | 5.9 | 284 |
| | 160mm | 6.6 | 318 | 6.7 | 320 |
| | HALF ROUND | | | | |
| npipe) | 76mm | 0.4 | 20 | | |
| inhihe) | 112mm | 0.8 | 38 | | |
| | SQUAREFLO | 1.3 | 65 | | |
| | 125 | | | | |
| | 68mm (Downpipe) | 1.8 | 86 | | |
| | 82mm (Downpipe) | 1.9 | 90 | | |
| | REGENCY | 1.8 | 86 | | |
| | HIGHFLO | 2.4 | 115 | | |
| | STORMFLO | E 0 | 000 | | |
| | 110mm | 5.0 | 239 | | |
| | 160mm | 5.6 | 270 | | |



HUNTER

Pipes

Finish

SOIL AND WASTE **SYSTEMS**

Push-fit & Solvent Soil.... **Brackets** & **Bends &** Branches **Boss Pipes** 0 p**50** p49 p**55** WC Connectors **Adaptors &** Access & Reducers Ventilation p**57** p**59** p**61** Cast Iron Effect... Waste... Foundry Push-fit Solvent Waste Waste look without p71 p**73** _p75 the expense



Floor Drainage

Compression Waste p85



Grease Management...

Endura

_p98





CONTENTS SOIL AND WASTE

82/110/160mm **PUSH-FIT &** SOLVENT





| so | DIL/WASTE FITTINGS GUIDE |
|----|--------------------------|
| P | Push-fit fittings |
| S | Solvent fittings |
| | |



PIPE

Durable, lightweight and impact resistant, Hunter's Push-fit and Solvent Soil Systems are a GOOD reliable way of carrying sanitary waste from domestic, commercial and industrial installations.



| PIPE – PLAIN ENDED | | |
|--------------------|-------|----------------------|
| | | 110mm co-ex pipe* |
| | Code | Pack |
| 82mm (3m) | GS599 | 1 |
| | BS599 | 1 |
| 110mm (1m) | WS204 | 1 |
| 110mm (3m) | GS505 | 1 |
| | BS505 | 1 |
| | WS505 | 1 |
| 110mm (4m) | GS506 | 1 |
| () | BS506 | 1 |
| | WS506 | 1 |
| 160mm (3m) | GS534 | 1 |
| | BS534 | 1 |
| 160mm (4m) | GS535 | 1 |

82/110/160mm

PUSH-FIT &

SOLVENT

| SOCKETED PIPE | | |
|---------------|-------|----------------------|
| | | 110mm co-ex pipe* |
| P | Code | Pack |
| 82mm (3m) | GS602 | 1 |
| 82mm (4m) | GS603 | 1 |
| 110mm (2m) | GS507 | 1 |
| | BS507 | 1 |
| 110mm (3m) | GS508 | 1 |
| | BS508 | 1 |
| | WS508 | 1 |
| 110mm (4m) | BS509 | 1 |
| | GS509 | 1 |
| 110mm (6m) | BS549 | 1 |
| 160mm (3m) | GS533 | 1 |
| | BS533 | 1 |
| 160mm (4m) | GS532 | 1 |
| | BS532 | 1 |
| 160mm (6m) | GS530 | 1 |

COUPLING & BENDS

SLIP COUPLING



| PS | Code | Pack | |
|-------|-------|------|--|
| 82mm | GS604 | 1 | |
| | BS604 | 1 | |
| 110mm | GS208 | 1 | |
| | BS208 | 1 | |
| | WS208 | 1 | |
| 160mm | GS406 | 1 | |
| | BS406 | 1 | |

92¹/₂° BEND Spigot tail

| | | 0 |
|-------|-------|------|
| Ρ | Code | Pack |
| 82mm | GS619 | 1 |
| | BS619 | 1 |
| 110mm | GS322 | 1 |
| | BS322 | 1 |
| | WS322 | 1 |
| 160mm | GS403 | 1 |
| | BS403 | 1 |

Ρ Code Pack 82mm GS605 1 110mm GS211 1 BS211 1 WC011 160mm

| | WS211 | | |
|--------------|---------|------|------------------|
| 160mm | GS410 | 1 | |
| | | | |
| 921/2° BEN | D | | 92½° |
| Solvent sock | et tail | | Double |
| | | | |
| | | | |
| | | | Ρ |
| PS | Code | Pack | P 110m |

S

110mm



BS293

WS293

1

1

PUSH-FIT AND SOLVENT SOIL BENDS

BENDS











| 170° ADAPTOR BEND | 160° ADA |
|---------------------|--------------|
| Solvent socket tail | Solvent sock |
| | |

| 160° ADA | PTOR BEND |
|--------------|-----------|
| Solvent sock | et tail |
| | |
| P S | Code Pack |
| 110mm | GS323 1 |

| 135° BENI | D | | |
|-------------|----------------|--------|--|
| Spigot tail | | | |
| | 6 | | |
| | | | |
| Ρ | Code | Pack | |
| P 82mm | GS621 | Pack | |
| | | | |
| | GS621 | 1 | |
| 82mm | GS621 BS621 | 1 1 | |

160mm

RING SEAL ADAPTOR For any solvent sockets P S Code Pack 110mm GS201 10 BS201 10

GS404

BS404

1

1

GOOD Remember to clean your pipe with Solvent Cleaner before applying Solvent Cement. This ensures a watertight joint by removing all traces of dirt & grease.





110mm



MULTIFLEX BEND

Spigot tail

Double socket Ρ Code Pack 110mm GS676 1 BS676 1 WS676 1

82mm

Adjusts from 0° - 90° • One bend covers all angles from 0 to 90°. Saving you time and money – you'll never be stuck on site without the correct bend again! · Cannot be solvent welded · For external use only

135° OFFSET BEND

Ρ Code 110mm

MFBSG MFBSB

Pack



160mm

| SOIL/WASTE FITTINGS GUIDE |
|---------------------------|
| P Push-fit fittings |
| S Solvent fittings |
| |



Pack

1

Code

GS324

P S

110mm

BRANCHES

82/110/160mm PUSH-FIT & SOLVENT



Pack

1

Code

GS301

Fabricated.

Only fit vertically

Code

GS300

BS300

GOOD

TIP

To avoid dislodging or damaging rubber seals,

always ensure pipe ends are

chamfered and lubricated.

Pack

1

1

92¹/₂° CORNER BRANCH

Socket tail

S

S

110mm

110mm

DOUBLE BRANCH

All solvent socket





Corner and Double Branches

PUSH-FIT AND SOLVENT SOIL BRANCHES

Designed for commercial installations and houses with multiple bathrooms

Corner branches save space by enabling direct connection of two WCs or WC floats from two directions at 90°

Double branches allow connection of back-toback WCs and WC floats from opposite directions



- SOIL/WASTE FITTINGS GUIDE
 P Push-fit fittings
- S Solvent fittings

| 81 1/2" BRA | INCH | | |
|---------------|----------------|------|--|
| Triple socket | 1 | | |
| | | | |
| | - | | |
| | and the second | | |
| | 611 | | |
| | | | |
| | 6 | | |
| | | | |
| | | | |
| Ρ | Code | Pack | |
| 110mm | BS672 | 1 | |
| | GS672 | 1 | |

921/2° BRANCH

871/0 BRANCH

Spigot tail – bosses closed





Solvent socket tail





5 BOSS 921/2° BRANCH

Code

GS302

BS302

Code

GS272

BS272

Pack

3 BOSS 104° BRANCH

Pack

1

Spigot tail - bosses closed

S

110mm

Spigot tail

Ρ

110mm



5 BOSS 92½° BRANCH Triple solvent socket – bosses closed

 S
 Code
 Pack

 110mm
 GS292
 1

 BS292
 1
 WS292
 1

 112½° BRANCH

 Spigot tail

 Image: spigot









BOSS PIPES





| 50mm ed Boss k k k k | | 32mm BO | SS PIPE | |
|-------------------------------------|------------------|-------------|----------------|--|
| k 110mm GS216 BS216 WS216 | 50mm Jed Boss | Exp. socket | | |
| k 110mm GS216 BS216 WS216 | | | 0 | |
| BS216 WS216 | | | | |
| WS216 | | S | Code | |
| | k | | | |
| Accepts push-fit and solv | k | | GS216 | |
| | k | | GS216 BS216 | |





Ρ

110mm

Code Pack GS218 BS218 WS218 For 32/40mm solvent weld use a W717 or

• Unique square design, ideal for corners

· Integral baffles to prevent cross flow

· Can be adapted to 32mm and 40mm

using a GW058 or GW059 boss adaptor.

Code

GS200

Pack

1

· Up to four 50mm connections available Simple push-fit connections for waste and soil

90° BOSS ADAPTOR S

| 32mm | use W104 + W113 |
|------|---------------------|
| 40mm | use W106 + W114 |
| 50mm | GW725 10 |
| | For waste manifold. |
| | |
| | |

Code

Pack

| SOIL/WAST | E FITTINGS GUIDE |
|--------------|------------------|
| P Push-fit f | ttings |
| S Solvent fi | ttings |
| | |
| | |



40mm BOSS PIPE Exp. socket S Code Pack 110mm GS215 BS215 WS215 1 Accepts push-fit and solvent waste

WASTE MANIFOLD



82/110/160mm **PUSH-FIT** & SOLVENT

2 screw

fixing

BRACKET – PIPE

82mm

1 screw

fixing

Pack

10

10

2 screw

fixing

Code

GS412

Code

GS570

GS571

Galvanised

110mm

160mm

Pack

5

5

BRACKET – PIPE/SOCKET

BRACKETS









| | Code | Pack |
|-------------------------------------|---------|------------------|
| 82mm | GS607 | 10 |
| | BS607 | 10 |
| | | |
| GOC Use soo to suppo and c | cket br | ackets ansion |

Code

GS612

BS612

WS612

BRACKET – SOCKET

Pack

10

10

10

2 screw

fixing



82/110/160mm **PUSH-FIT &** SOLVENT

82/110/160mm **PUSH-FIT &** SOLVENT

UCER to 110mm ot tail Reduces to 110mm socket Code Pack



REDUCERS



| REDUCER | | |
|-------------|------------|-----------|
| Spigot tail | | |
| For use w | ith W104 a | and W106 |
| S | | |
| 5 | Code | Pack |
| 110mm | GS264 | 1 |
| | WS264 | 1 |
| 50mm to | 110mm p | ipe size. |
| | | |

| | | | RED |
|---------------|-----------|---|--------|
| - | | | Spigot |
| | | | |
| e with W104 a | ind W10 | 5 | |
| Code | Pack | | |
| GS264 | 1 | | 0 |
| WS264 | 1 | | S |
| n to 110mm pi | ipe size. | | 160m |
| | | | |
| | | | |

| ize. | 160mm GS420 1 |
|------|---------------------------------------|
| | |
| | FLEXIBLE REDUCER |
| | 110mm x 32/40mm |
| | Fits into pipe and fittings. |
| ck | Code Pack |
| | 110mm DS025 10 |
| | Underground terms apply to this item. |

| | SOIL | /WASTE FITTINGS GUIDE |
|---|------|-----------------------|
| | Ρ | Push-fit fittings |
| | S | Solvent fittings |
| | | |
| Ì | | |



110x82mm REDUCER



Code

GS214

BS214

WS214

GS411

160mm

Pack

1

1

1

1

110mm x 32/40/50mm Spigot tail 110mm Code Pack MKUAG 10



MKUAW



FLEXIBLE REDUCER





Please refer to cutter guide on page 78

82/110/160mm

BOSS ADAPTOR - SOLVENT ONLY

Compatible with upstand snap cap fittings

Code

GW105

BW105

WW105

GW107

BW107

WW107

GS758

BS758

WS758

Compatible with flat and upstand snap

cap fittings

GW058

GW059

Product is black.

Code

Pack

10

10

S

32mm

40mm

50mm

P S

32mm

40mm

BOSS ADAPTOR

For Push-fit & Solvent Pipe

PUSH-FIT &

SOLVENT

Pack

10

10

10

10

10

10

10

10

10

BOSS ADAPTORS

| STRAP BO | oss | | | BOSS AD | APTOR – PL | ISH-FIT ONLY |
|----------|-------------------------|----------------|---|-----------------|------------------------|---------------------------|
| | Code | Pack | | | 0 | |
| 82mm | GS610 | 10 | - | | | |
| 110mm | GS343 BS343 WS343 | 10 10 10 | - | Compatible P | e with upstand Code | snap cap fittings Pack |
| 160mm | GS437 | 10 | - | 50mm | GS759 | 10 |

| PRE-EXISTING |
|---------------|
| |
| INSTALLATIONS |

Have a fitting with a flat snap cap and are looking for a boss adaptor? Visit our website for our full range of boss adaptors.





Compatible with fittings which

have an upstand snap cap

Compatible with fittings which have a flat snap cap

Zoom



ACCESS

| 921/2° ACC | ESS BEND | |
|-------------|----------|------|
| Spigot tail | | |
| Ρ | Code | Pack |
| 82mm | GS620 | 1 |
| 110mm | GS326 | 1 |
| | BS326 | 1 |



| ACCESS CAP |
|----------------|
| Solvent socket |





| ACCESS I | PLUG | |
|---------------|---------------|-----------|
| Spigot | | |
| | | |
| | | |
| 15 | | 7 |
| 1 | | 1 |
| | | |
| | | - |
| | Code | Dook |
| | Code | |
| 82mm | Code GS618 | Pack 1 |
| 82mm 110mm | | |
| | GS618 | 1 |



| | DDLE | | |
|-------|---------------|-------|--|
| 10 | Code | | |
| 110mm | GS337 | 10 | |
| Direc | t fix to pipe | work. | |

82/110/160mm

PUSH-FIT &

SOLVENT

ACCESS PIPE Double solvent socket S Code Pack 110mm GS310 1 BS310 1 WS310 1



VENTILATION



Code

GS355

BS355

WS355

GS422

Code

GS450

BS450

WS450

Pack

1

AIR ADMITTANCE VALVE

VENT COWL

Solvent socket

S

110mm

160mm

S

110mm

Solvent socket tail



| die | | |
|------|------|---|
| Pack | | (|
| 1 | 82mm | (|
| | | |

82mm

110mm

VENT COWL

WEATHERING COLLAR



AIR ADMITTANCE INSULATOR

Pack

1

1

1

1



82/110/160mm

PUSH-FIT &

SOLVENT

Air admittance valves

Prevents the release of foul air

Allows your soil stack to be

WC CONNECTORS

82/110/160mm **PUSH-FIT &** SOLVENT

From a straight forward job to multiple connections and misaligned pans, there is a Hunter WC Connector for most installations, with all-purpose tails for a speedy connection.



| ° CONNECTOR | 90° SPACE SAVING CONNECTOR |
|------------------|--|
| | |
| Code Pack | Code Pack |
| WS221 12 | WS234 12 |
| RAIGHT CONNECTOR | EXTENSION PIECE |
| | Cut as required opposite end to fins, using a fine tooth saw. |
| Code Pack | Code Pack |
| WS224 9 | WS226 9 |



GOOD TO KNOW Il 'Tall' Hunter WC Connectors (the ones on this page) can be cut to length!

Simply remove the black finned seal and cut the connector using a fine tooth saw.

| 14° CONNECTOR | 22mm OFFSET CONNEC |
|---------------|--------------------|
| 0 | |
| | |
| Code Pack | Code Pa |
| WS222 18 | WS225 1 |



For exposed an connectio

pipewor

Pack

1

PIPE – PLAIN ENDED

110mm



14° CONNECTOR Spigot tail To BS5627 Code Pack WS252 18



GOOD TO KNOW

Larger range of WC connectors in the Multikwik range on the next page

Code

WS204

110mm (1m)

GASKET

For use with BS1213 pans. Fits 102 - 120mm spigots.

Code Pack WS248 1

90

ST

STRAIGHT

MULTIKWIK WC CONNECTORS

Selecting your WC Connector

Measure the INNER diameter of your pipe



Measure the OUTER diameter of your Spigot

Then take a look at the dimensions provided on the individual connectors to find the best matches!

GOOD TIP

Initial and the second sec

Spigot 97-108mm | Pipe 99-105mm

Pack Box

1 10

Code

MKLAS1

| STANDARD | |
|--|-------------------|
| | |
| BBA BRITISH BOARD OF AGREMENT CERTFICATE No. 88/2107 | |
| Spigot 108-114mr | m Pipe 99-105mm |
| Code | Pack Box |
| MKS1 | 5 30 |
| | |
| STANDARD | |
| | |
| | |
| BBA BRITISH BOARD OF AGRÉMENT CERTIFICATE No. 88/2107 | |
| Spigot 97-108mm | n Pipe 99-105mm |
| Code | Pack Box |
| MKS2 | 3 36 |
| | |
| GO | |
| | |
| | NOW |

The Multikwik MKS1 (known as the "No.1") is for old style pans only. If you are installing a new pan always ask for the MKS2!

Make sure you know your pans

97 – 108mm Modern Pans 108 – 114mm Old Pans 76 – 96mm Stainless Steel

| STRAIGHT | EXTENDED STRAIGHT | STRAIGHT |
|--|--|---|
| | | |
| Spigot 108-114mm Pipe 88-92mm | Spigot 97-108mm Pipe 99-105mm | Spigot 76-95mm Pipe 99-105mm |
| Code Pack Box | Code Pack Box | Code Pack Box |
| MKS3 1 30 | MKS4 1 30 | MKS5 1 40 |
| EXTENDED STRAIGHT | EXTENDED STRAIGHT | STRAIGHT SIPHONIC |
| Spigot 97-108mm Pipe 88-92mm Code Pack Box MKS7 1 30 | Spigot 76-95mm Pipe 99-105mm Code Pack Box MKS8 1 24 | Spigot 108-114mm Pipe 99-105mm Code Pack Box MKS1A 1 30 |
| LONG ADJUSTABLE STRAIGHT | STRAIGHT WITH BOSS | STRAIGHT FOR 3' SOIL |
| | | |
| Spigot 97-108mm Pipe 99-105mm | Spigot 97-108mm Pipe 99-105mm | Spigot 108-114mm Pipe 74-77mm |
| Code Pack Box | Code Pack Box | Code Pack Box |
| MKLAS1 1 10 | MKSB4 1 34 | MKS10 1 30 |



MULTIKWIK WC CONNECTORS





Need an Offset?

Measure from the centre line of your pipe to the centre line of your pan spigot.

Remember, offsets should not be installed in an upwards position. Water should be able to run horizontally or down!

GOOD TO KNOW

| 18mm OFFSET | 18 |
|--|----|
| | |
| BBBARD OF BOARD OF CERTIFICATE No. 58/2107 | |
| Spigot 108-114mm Pipe 99-105mm | |
| Code Pack Box | |
| MKO1 5 30 | - |



| | - | |
|---------------------|------|----------|
| Spigot 97-108mm F | Pipe | 99-105mm |
| Code Pa | ack | Box |
| MKO2 | 1 | 30 |
| | | |
| 18mm OFFSET | | |
| | | |
| | | 7 |

mm OFFSET



Spigot 97-108mm | Pipe 88-92mm Pack Box Code MKO7 1 30

| 18m | ım OF | FSET | | | |
|-----|-------|------|---|---|--|
| | | - | | | |
| | | | | - | |
| | | - | | - | |
| | | | _ | 2 | |
| | | | | | |

Spigot 108-114mm | Pipe 88-92mm Code Pack Box MKO3 1 30

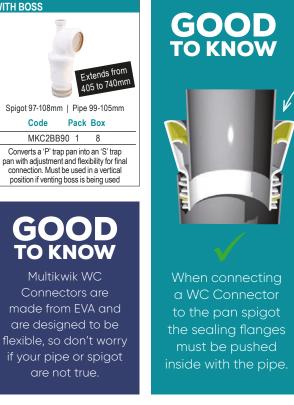
40mm OFFSET

Spigot 97-108mm | Pipe 99-105mm Pack Box Code MKO4 30 1

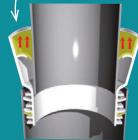
MULTIKWIK WC CONNECTORS

| FLEXIBLE | BLF | FLFX |
|----------|------------|------|
| | | |

MULTICLIK – STRAIGHT MULTICLIK - 90° BEND · Flexible ends for excellent joint quality. Extends from · Robust and reliable integral soil 375 to 710mm sealing fins. · High guality Multikwik seals. · Retains its position whatever shape Spigot 97-108mm | Pipe 99-105mm is required. Code Pack Box MKC2B90 Code Pack Box Converts a 'P' trap pan into an 'S' trap pan with Spigot 97-108mm | Pipe 99-105mm MKC2 3 12 adjustment and flexibility for final connection. MULTICLIK – 90° BEND WITH BOSS



Sealing Flanges





Don't pull the other sealing flange out over the top of the pan lead to leaks!

MULTIKWIK WC CONNECTORS

| 14° BEND |
|---------------------------------|
| |
| Spigot 97-108mm Pipe 99-105mm |
| Code Pack Box |
| MKB114 5 30 |



Spigot 97-108mm | Pipe 105-108mm Pack Box Code MKB114S 1 30

14° BEND



Spigot 76-95mm | Pipe 88-92mm Code Pack Box MKB614 1 30

90° BEND



| Spigot 97-108mm | Pipe | 99-105mm |
|-----------------|------|----------|
| Code | Pack | Box |
| MKB45 | 1 | 25 |

MKB45

45° KNUCKLE BEND



| Spigot 76-95mm | Pipe | 99-105mm |
|----------------|------|----------|
| Code | Pack | Box |
| MKB514 | 1 | 30 |
| | | |
| 104° BEND | | |
| | | |

14° BEND

Spigot 97-108mm | Pipe 99-105mm Code Pack Box MKB21104 1 15



Spigot 108-114mm | Pipe 99-105mm Code Pack Box 1 MKB22 15

90° TIGHT KNUCKLE BEND – TALL

BENDS

90° BEND – TALL

Spigot 97-108mm | Pipe 99-105mm

MKB3190 3 15

Pack Box

Code

90° BEND WITH BOSS - TALL Spigot 97-108mm | Pipe 99-105mm

90° SPACE SAVER BEND



Spigot 97-108mm | Pipe 99-105mm Code Pack Box MKBAR90 1 12

Quality in built...

BBA BOAR

British Standard states that a solid ball of 80mm must pass through pipework unaided.

All Multikwik Pan Connectors including those with Boss upstands meet this requirement, reducing the chance of blockage and expensive remedial costs.

GOOD TO KNOW

MULTIKWIK WC CONNECTORS

EXTENSIONS & LINKS

| SOIL PIPE EXTR | ENSION | SOIL PIPE |
|---|--|--------------------------|
| Беретин- колтористики Колтористики Состори | 9-105mm | |
| Code | Pack Box | C |
| MKEA | 5 20 | M |
| | xtension to a Multikwik daptor to 4" soil pipe. | Used either Connector |

| SOIL PIPE CONNECTION | | | |
|---|--|--|--|
| Fipe 88-92mm | | | |
| Code Pack Box | | | |
| MKEB 5 20 | | | |
| Used either as an extension to a Multikwik Connector or an adaptor to $3\frac{1}{2}$ " soil pipe. | | | |
| | | | |
| MULTILINK | | | |

Code

MKL1

Pack Box

Sleeves the fins of 99-105mm outlet Multikwik

Pan Connectors to enable connection

1 50

| OIL PIPE CONNECTION |
|--|
| Pipe 74-77mm |
| Fipe /4-//IIIII |
| Code Pack Box |
| MKEG 1 20 |
| Jsed either as an extension to a Multikwik Connector or an adaptor to 3" soil pipe. |
| |

s

GOOD TIP

Remember all genuine Multikwik WC Connectors are supplied with a sachet of lubricant – except for our rigid and adjustable connectors.



MULTIKWIK WC CONNECTORS

| RIGID 18mm OFFSET | RIGID 14° BEND | RIGID 90° BEND |
|--|--|--|
| | | |
| Spigot 97-108mm Pipe 99-105mm Code Pack Box | Spigot 97-108mm Pipe 99-105mm Code Pack Box | Spigot 97-108mm Pipe 99-105mm Code Pack Box |
| MKRO2 1 31 | MKRB14 1 31 | MKRB90 1 15 |



 Spigot 97-108mm | Pipe 99-105mm

 Code
 Pack Box

 MKO100
 1
 20



Strength built in...

Multikwik sanitary frames will support loads in excess of 400kg (63st) and are designed for a 25 year lifespan.

For versatility and reliability in modern bathroom design, trust the wide Multikwik sanitary systems range.

GOOD TO KNOW



RIGID

FLUSH PIPE CONNECTOR



Multilink is a unique fitting which sleeves the fins of all 99-105mm outlet Multikwik Pan Connectors.

Enabling direct connection to be made to the inlet of another Pan Connector!



FOUNDRY FINISH SOIL

The perfect partner for Foundry Finish Rainwater. A PVC push-fit system with the good looks and charm of Cast Iron.



| PIPE – SOC | KETED | SPIGOT AD |
|-------------|-----------|---------------|
| | | |
| | Code Pack | Simply pusl |
| 2.75 metre | CBS508 1 | Clay |
| 135° BEND | | 92½° BEND |
| Spigot tail | | Double socket |





Simply push into existing Cast Iron, Clay or PVC pipework.

Pack

1

Code

CBS671



Code

CBS322 1

Pack

921/2° BEND

Spigot tail





BOSS PIPE

110mm





Code

CBSV42

VENT COWL















PUSH-FIT WASTE

POLYPROPYLENE WASTE SYSTEM

Manufactured from double polypropylene material, Hunter Push-fit Waste is resistant to most chemicals and detergents.



| PIPE – PLAIN ENDED | | | |
|--------------------|-------|------|--|
| | | | |
| | - | | |
| Ρ | Code | Pack | |
| 32mm (3m) | GP125 | 10 | |
| | BP125 | 10 | |
| | WP125 | 10 | |
| 40mm (3m) | GP150 | 10 | |
| | BP150 | 10 | |
| | WP150 | 10 | |
| 50mm (3m) | GP250 | 10 | |

| 91.5° | K MIT | CKI | ND . |
|-------|--------------|-----|------|
| 91.J | NNU | ONL | שאו |



| 0 | | |
|------|-------|------|
| Ρ | Code | Pack |
| 32mm | GP010 | 10 |
| | BP010 | 10 |
| | WP010 | 10 |
| 40mm | GP020 | 10 |
| | BP020 | 10 |
| | WP020 | 10 |
| 50mm | GP200 | 10 |

921% SWEPT BEND

| | 135° SPIGOT BEN |
|--|-----------------|
| | |
| | |

| Ρ | Code | Pack |
|------|-------|------|
| 32mm | GP061 | 10 |
| | BP061 | 10 |
| | WP061 | 10 |
| 40mm | GP071 | 10 |
| | BP071 | 10 |
| | WP071 | 10 |

| 135° SWEPT BEND | | | |
|-----------------|-------|------|--|
| Р | Code | Pack | |
| 32mm | GP011 | 10 | |
| | BP011 | 10 | |
| | WP011 | 10 | |
| 40mm | GP021 | 10 | |
| | BP021 | 10 | |
| | WP021 | 10 | |
| 50mm | GP201 | 10 | |

| 0 | |
|-------|---|
| | |
| GP019 | 10 |
| BP019 | 10 |
| WP019 | 10 |
| GP029 | 10 |
| BP029 | 10 |
| WP029 | 10 |
| GP209 | 10 |
| | BP019 WP019 GP029 BP029 WP029 |

ONO TAUL ODICOT DEN

| COUPLING | | | 921 |
|----------|-------|------|---------|
| | | | |
| Ρ | Code | Pack | Ρ |
| 32mm | GP012 | 10 | 32n |
| | BP012 | 10 | |
| | WP012 | 10 | |
| 40mm | GP022 | 10 | 40n |
| | BP022 | 10 | |
| | WP022 | 10 | |
| 50mm | GP202 | 10 | 50n |

| 0 | | | |
|------|-------|------|--|
| Р | Code | Pack | |
| 32mm | GP013 | 10 | |
| | BP013 | 10 | |
| | WP013 | 10 | |
| 40mm | GP023 | 10 | |
| | BP023 | 10 | |
| | WP023 | 10 | |
| 50mm | GP203 | 10 | |
| | | | |

200

C

32mm

° SWEPT TEE

| | SOCKET | PLUG | |
|----|--------|---------|------|
| | | Histor, | |
| :k | Ρ | Code | Pack |
|) | 32mm | GP014 | 10 |
|) | | BP014 | 10 |
|) | | WP014 | 10 |
|) | 40mm | GP024 | 10 |
|) | | BP024 | 10 |
| | | WP024 | 10 |
|) | 50mm | GP204 | 10 |
| | | | |

40mm

REDUCER Ρ Code Pack 40x32mm GP025 10 BP025 10 WP025 10 GP208 10 50x32mm 50x40mm GP205 10

ADAPTOR - PUSH-FIT ONLY

| Britter | | ~ screw |
|---------|-------|---------|
| | J | fixing |
| PS | Code | Pack |
| 32mm | GW118 | 10 |
| | BW118 | 10 |
| | WW118 | 10 |
| 40mm | GW119 | 10 |
| | BW119 | 10 |
| | WW119 | 10 |
| 50mm | GP210 | 10 |
| | | |

Compatible with flat snap cap fittings.

Converts solvent to push-fit.

Code

GS751

BS751

Pack

10

10

Ρ

50mm

50mm

BRACKET



50mm

| Code | Pack | |
|-----------|----------------|----------|
| GW058 | 10 | |
| GW059 | 10 | |
| | | |
| AL TANK C | ONNEC | TO |
| | GW058 GW059 | GW058 10 |



Accepts Push-fit & Solvent Pipes.

| P S | Code | Pack | |
|------|-------|------|--|
| 32mm | GW098 | 10 | |
| 40mm | GW099 | 10 | |
| | WW099 | 10 | |

Sizes shown are nominal. Actual pipe sizes are 34mm, 41mm and 54mm.

SOLVENT WASTE

PVCc/PVC-U **WASTE SYSTEM**

The system of choice for the pro plumbing installer, once welded the high performance pipework provides a permanent watertight connection.



| PIPE | | STRAIGHT COUPLING |
|-----------|----------------------------------|--|
| | | S Code Pack |
| S | Code Pack | 32mm GW060 10 BW060 10 WW060 10 |
| 32mm (3m) | GW538 10 BW538 10 WW538 10 | 40mm GW061 10 BW061 10 WW061 10 |
| 32mm (4m) | GW541 10 BW541 10 WW541 10 | 50mm GW711 10 BW711 10 WW711 10 |
| 40mm (3m) | GW539 10 BW539 10 WW539 10 | GOOD |
| 40mm (4m) | GW542 10 BW542 10 WW542 10 | TO KNOW All products are manufactured |
| 50mm (3m) | GW709 10 BW709 10 WW709 10 | to BS EN 1566 (or in thick wall PVC-u as applicable). Hunter Solvent Waste should not be |
| 50mm (4m) | GW710 10 BW710 10 WW710 10 | used as a high temperature gas boiler exhaust system. |

| S | Code | Pack |
|---------------------|--|-------------------------|
| 32mm | GW060 | 10 |
| | BW060 | 10 |
| - | WW060 | |
| 40mm | GW061 | 10 |
| | BW061 WW061 | 10 10 |
| 50mm | | 10 |
| 50mm | GW711 BW711 | 10 |
| | WW711 | 10 |
| All prod to BS E | OKNO OKNO ucts are ma N 1566 (or ir as applicabl | DW nufaci 1 thick |

| EXPANSION | | NG |
|-----------|----------------|-------------------|
| | • | |
| PS | Code | Pack |
| 40mm | GW064 WW064 | |
| BRACKET | | 2 |
| DRACKET | | 2 screw fixing |

| | 2 | | |
|------|-------|------|--|
| P S | Code | Pack | |
| 32mm | GW118 | 10 | |
| | BW118 | 10 | |
| | WW118 | 10 | |
| 40mm | GW119 | 10 | |
| | BW119 | 10 | |
| | WW119 | 10 | |
| 50mm | GW716 | 10 | |
| | BW716 | 10 | |
| | WW716 | 10 | |



S

32mm

40mm

50mm

32mm

S 50mm

40mm

| 90° KNUCKLE BEND S Code Pack 32mm GW116 10 BW116 10 WW116 10 40mm GW117 10 BW117 10 WW117 10 50mm* GW719 10 BW719 10 WW719 10 *Adaptor only | 50mm | VV VV IZZ | 20 | |
|--|----------|---------------|------|--|
| S Code Pack 32mm GW116 10 BW116 10 WW116 10 40mm GW117 10 BW117 10 BW117 10 BW117 10 BW117 10 BW117 10 BW117 10 WW117 10 S0mm* GW719 10 WW719 10 WW719 | | | | |
| Obde Dode 32mm GW116 10 BW116 10 WW116 10 40mm GW117 10 BW117 10 WW117 10 50mm* GW719 10 BW719 10 WW719 10 BW719 10 BW719 10 | 90° KNUC | KLE BEND | | |
| Obde Dode 32mm GW116 10 BW116 10 WW116 10 40mm GW117 10 BW117 10 WW117 10 50mm* GW719 10 BW719 10 WW719 10 BW719 10 BW719 10 | | | | |
| BW116 10 WW116 10 40mm GW117 10 BW117 10 WW117 10 50mm* GW719 10 BW719 10 WW719 10 | S | Code | Pack | |
| WW116 10 40mm GW117 10 BW117 10 WW117 10 50mm* GW719 10 BW719 10 WW719 10 | 32mm | GW116 | 10 | |
| GW117 10 BW117 10 WW117 10 50mm* GW719 10 BW719 10 WW719 10 | | BW116 | 10 | |
| BW117 10 WW117 10 50mm* GW719 10 BW719 10 WW719 10 | | WW116 | 10 | |
| WW117 10 50mm* GW719 10 BW719 10 WW719 10 | 40mm | GW117 | 10 | |
| 50mm* GW719 10 BW719 10 WW719 10 | | BW117 | 10 | |
| BW719 10 WW719 10 | | WW117 | 10 | |
| WW719 10 | 50mm* | GW719 | 10 | |
| | | BW719 | 10 | |
| *Adaptor only | | WW719 | 10 | |
| | | *Adaptor only | y | |

Code

WW122 20

Pack

50mm

135° SWEPT BEND

91¹/₂° SWEPT BEND

| S |
|------|
| 32mm |
| 40mm |
| 50mm |

| BW078 | 10 | |
|-------|----|--|
| WW078 | 10 | |
| GW079 | 10 | |
| BW079 | 10 | |
| WW079 | 10 | |
| GW712 | 10 | |
| BW712 | 10 | |
| WW712 | 10 | |
| | | |
| | | |

Pack

10

Code

Code

GW082

BW082

GW081

BW081

GW713

BW713

WW713 10

Pack

10

10 WW082 10

10

10 WW081 10

10

10

GW078

| | | h |
|------|-------|------|
| S | Code | Pack |
| 32mm | GW108 | 10 |
| | BW108 | 10 |
| | WW108 | 10 |
| 40mm | GW109 | 10 |
| | BW109 | 10 |
| | WW109 | 10 |
| 50mm | WW110 | 10 |
| | GW110 | 10 |
| | BW110 | 10 |

135° SPIGOT TAIL BEND

1

Sizes shown are nominal. Actual pipe sizes are 36mm, 43mm and 56mm.

SOLVENT WASTE

91½° TEE

Triple socket

S

32mm

40mm

50mm

ACCESS CAF

6

Spigot tail

PVCc/PVCu 32/40/50mm **WASTE SYSTEM**

| | 135° TEE | 91 ¹ / ₂ ° CROSS |
|----------------------------------|---------------------------|--|
| Code Pack | Triple socket | |
| GW084 10 BW084 10 WW084 10 | C | |
| GW085 10 | S Code Pack | |
| BW085 10 WW085 10 | 40mm GW088 10 BW088 10 | S |
| GW714 10 | WW088 10 | 40mm (|
| BW714 10 | 50mm GW715 10 | \ \ |
| WW714 10 | WW715 10 | 50mm V |
| | | - |

| Socket to pipe |) |
|----------------|-------------------------|
| S | Code |
| | BW055 WW05 |
| | BW056 WW05 |
| BW090 10 E | GW057 BW057 WW05 |
| BW091 10 E | GW717 BW717 WW717 |
| BW724 10 E | GW718 BW718 WW718 |

| Code | Pack | |
|-------|---|---|
| BW055 | 10 | |
| WW055 | 10 | |
| BW056 | 10 | |
| WW056 | 10 | |
| GW057 | 10 | |
| BW057 | 10 | |
| WW057 | 10 | |
| GW717 | 10 | |
| BW717 | 10 | |
| WW717 | 10 | |
| GW718 | 10 | |
| BW718 | 10 | |
| WW718 | 10 | |
| | BW055 WW055 BW056 GW057 BW057 WW057 GW717 BW717 WW717 GW718 BW718 | BW055 10 WW055 10 BW056 10 WW057 10 BW057 10 GW057 10 BW057 10 GW717 10 BW717 10 GW718 10 |

| S | Code | Pack |
|--------|---------|---------|
| 40mm | GW574 | 10 |
| Tollin | WW574 | |
| | | |
| 50mm | WW722 | 10 |
| | WW722 | |
| G | iker sh | W WHITE |

| | SOIL/WASTE FITTINGS GUIDE |
|---|---------------------------------|
| P | Push-fit fittings |
| S | Solvent fittings |
| P | S Push-fit AND Solvent fittings |

| CONNEC | TOR | | |
|--------------|---------------|------|--|
| Male Iron BS | SP Adaptor | | |
| | | | |
| | | | |
| S | Code | Pack | |
| S 32mm | Code WW125 | | |
| | | 10 | |

| 90° BOSS | ADAPTOR |
|------------------|------------------------------|
| For waste m | anifold (GS200 only) |
| | |
| | |
| S | Code Pack |
| S 32mm | Code Pack use W104 + W113 |
| | |



| UNIVERSA | L TANK C | ONNECTOR |
|----------|----------|----------|
| | | |
| P S | Code | Pack |
| 32mm | GW098 | 10 |
| 40mm | GW099 | 10 |

WW099

Compatible with flat and upstand

snap cap fittings

Code

GW058

GW059

Product is black.

Code

GW105

BW105

WW105

GW107

BW107

WW107

GS758

BS758

WS758

Pack

10

10

Pack

10

10

10

10

10

10

10

10 10

BOSS ADAPTOR

P S

32mm

40mm

S

32mm

40mm

50mm

BOSS ADAPTOR

For Push-fit & Solvent Pipe

10

32mm

40mm

| VENT CO | WL | |
|---------|-------|------|
| | Ē | 1. |
| S | Code | Pack |
| 50mm | GS353 | 10 |

50mm

| BOSS ADAP | TOR – PU | ISH-FIT ONLY |
|---------------|--------------|-------------------|
| | 2 | |
| Compatible wi | th upstand s | snap cap fittings |
| Р | Code | Pack |
| 50mm | GS759 | 10 |



TO KNOW

78

S

32mm

40mm

50mm

SOLVENT WASTE SYSTEM

SOLVENT WASTE

| PIPE | | |
|-----------|-----------|--|
| S | Code Pack | |
| 32mm (3m) | WAP33 10 | |
| 40mm (3m) | WAP43 10 | |

WAP53

5

| STRAIGH | IT COUPLII | NGS | | |
|---------|------------|------|--|--|
| | | | | |
| S | Code | Pack | | |
| 32mm | WAC3 | 10 | | |
| 40mm | WAC4 | 10 | | |

| CLIPS - | | |
|---------|------|------|
| ULIPS - | UPEN | PVCU |

50mm (3m)

| S | Code | Pack | |
|------|----------|------|--|
| 32mm | KF1 | 10 | |
| 40mm | KF2 | 10 | |
| 50mm | KF3 | 10 | |
| | Open PVC | Cu | |



| S | Code | Pack | |
|-----------|----------|------|--|
| 32mm | WAC3 | 10 | |
| 40mm | WAC4 | 10 | |
| 50mm | WAC5 | 10 | |
| CLIPS - S | ADDLE AB | S | |
| CLIPS - S | ADDLE AB | S | |

| S | Code | Pack |
|------|-----------|------|
| 32mm | WC3 | 10 |
| 40mm | WC4 | 10 |
| 50mm | WC5 | 80 |
| | Saddle AE | IS |

Code

WAB32

WAB42

Socket/spigot

Pack

10

10

45° BEND

S

32mm

40mm

| | 90° BI | END | | |
|--|--------|-------|------------|------|
| | | 5 (a | | 0 |
| | S | | Code | Pack |
| | 32mm | | WAB33 | 10 |
| | 40mm | | WAB43 | 10 |
| | | K | nuckle ber | nd |

| 90° BEND |) | ACCE | SS PLUG |
|----------|-----------|------|---------|
| | 9 | | 9 |
| S | Code Pack | | |
| 32mm | WAB34 10 | S | Co |
| 40mm | WAB44 10 | 32mm | W |
| 50mm | WAB54 10 | 40mm | WA |

Spigot/socket

| ACCESS | -200 | 00 |
|--------|-----------|-----|
| | 9 | |
| S | Code Pack | S |
| 32mm | WAA3 10 | 32r |
| 40mm | WAA4 10 | 40r |
| 50mm | WAA5 10 | 50r |

40mm

32mm

| 88½° TEE | | | |
|----------|------|------|--|
| | 2 | | |
| S | Code | Pack | |
| 32mm | WAT3 | 10 | |
| 10mm | WAT4 | 10 | |
| 50mm | WAT5 | 10 | |
| | | | |

50mm

45° TEE S Code Pack 32mm WAT31 10 40mm WAT41 10 50mm WAT51 10

S

32mm

40mm

50mm

| | - | |
|------------------|---------------|------|
| | | 0 |
| | | |
| | | |
| S | Code | Pack |
| S 40mm | Code WAT42 | |

Code

WAM3

WAM4

WAM5

Pack

10

10

10

881/2° CROSS TEE



| P | | | |
|--------|------|--|------|
| | | | S |
| Code | Pack | | 40-3 |
| WAT42 | 10 | | 50-3 |
| W/AT52 | 10 | | 50 / |

| | 0 | | |
|---------|-------|------|--|
| S | Code | Pack | |
| 40-32mm | WAR43 | 10 | |
| 50-32mm | WAR53 | 10 | |
| 50-40mm | WAR54 | 10 | |

SOCKET REDUCERS



Example WAP33B, where 'B' = BLACK Please visit our website for all colour options

Terms may differ for ABS Solvent Waste

ABS

32/40/50mm

Pack

10

10

10

Pack

10

10

10

Code

WAB3

WAB4

WAB5

Code

WAC31

WAC41

KEC3*

Expansion/copper adaptor. *Material is PVC.

WASTE SYSTEM

STRAIGHT COUPLINGS

S

32mm

40mm

50mm

S

32mm

40mm

50mm

881/2° BEND

OVERFLOW

22mm **OVERFLOW** SYSTEM

Hunter Overflow has a 22mm full bore discharge for efficient flow removal. Dual purpose fittings offer push-fit or solvent weld assembly.



| PIPE – PUSH-FIT ONLY | PIPE – SOLVENT ONLY |
|----------------------|---------------------|
| Polypropylene | PVC |
| P Code Pack | S Code Pack |
| 22mm (3m) WO247 10 | 22mm (3m) WO232 10 |
| STRAIGHT COUPLING | 90° BEND |
| | |

P S

22mm

81

Code

WO221

Pack

10









22mm



Code

BW055

WW055 10

W

В

Pack

10

REDUCER

S

32x22mm





REDUCING BUSH



Code

WO222

Pack

10

P S

22mm

ANCILLARIES



Code

SC961

| SOLVEN | T CEMENT | UNIVERSAL |
|--------|---|-----------|
| BS | SOLVENT SOLVENT EN ISO 14680 for PVC. | |
| | Code Pack | |
| 125ml | SC953 1 | |
| 250ml | SC954 1 | 50ml |



SILICONE LUBRICANT







A BREATH OF FRESHAIR







AN AIR ADMITTANCE VALVE YOU CAN SEE WORKING

HUNTER

Prevents the release of foul air

Allows your soil stack to be terminated internally

Provides simple rodding access

Can be used as an air test point

Removable diaphragm mechanism for easy maintenance

Can serve up to five storeys

83

18.ander 🚳 📍

(..... () (...... ()

32mm

COMPRESSION WASTE

32mm 40mm



| | adjustable t nands of alm | | - 90° to meet installation |
|------|------------------------------|------|-------------------------------|
| | Code | Pack | Box |
| 32mm | MFW32 | 1 | 50 |
| 40mm | MFW40 | 1 | 50 |

STRAIGHT COUPLING

Code

WP114

WP115

WP216

32mm

40mm

50mm

REDUCER



| Code | Pack | Box |
|---------------|------|-----|
| 40/32mm WP124 | 10 | 200 |
| 50/40mm WP225 | 1 | 130 |



| 92½° T | EE | | | |
|--------|-------|------|-----|--|
| | Z | |) | |
| | Code | Pack | Box | |
| 32mm | WP128 | 10 | 120 | |
| 40mm | WP129 | 10 | 80 | |
| 50mm | WP230 | 1 | 80 | |

Pack Box

10 280

10 220

1

90

40x22mm CONDENSE ADAPTOR



Fits most sizes of overflow Code Pack 40mm EB40R 1

| 90° BE | IND | | |
|--------|-------|----------|--|
| | | 0 | |
| | Code | Pack Box | |
| 32mm | WP120 | 10 200 | |
| 40mm | WP121 | 10 150 | |
| 50mm | WP222 | 1 112 | |

GOOD TO KNOW Our compression range is available in 32mm, 40mm & 50mm with coloured slip rings for easy identification.

COMPRESSION WASTE 40mm 50mm

| 400mm P | IPE | 1.1m PIPE |
|---------|-----------|-----------|
| C | | |
| C | Code Pack | С |
| 32mm | WP101C 1 | 32mm |
| | | |

| 1.1m PIPE | |
|-----------|-----------|
| C | |
| | Code Pack |
| 32mm | WP105C 1 |
| 40mm | WP106C 1 |

| STRAIGH | IT COUPLIN | G |
|-----------|----------------|------|
| | | |
| | | |
| С | Code | Pack |
| C 32mm | Code WP114C | |

PIPE CLIP



92%° TEE

PIPE COVER



GOOD TO KNOW

For a 'Fit & Forget' job, the thumb recesses make it easy to tighten the joint – even with wet hands!



COMPRESSION WASTE

32mm 40mm





40mm WP106C

90° BEND

PIPE CLIP

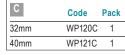
400mm PIPE



WP142C 3



1





40mm



GOOD TO KNOW

For a 'Fit & Forget' job, the thumb recesses make it easy to tighten the joint – even with wet hands!

STRAIGHT COUPLING

Code Pack 32mm WP114C 1 40mm WP115C 1

92¹/₂° TEE С Code Pack 40mm WP129C 1



EASY BOSS

110mm EASY BOSS

A Simple Connection

From 32mm or 40mm Push-fit or Solvent Weld pipe to anywhere in your 110mm soil stack! There's no straps which makes it ideal for limited access installations. And it's installed in 6 really easy steps.



| | Code | Pa | ack | Box |
|-------|-----------|----|-----|-----|
| Grey | MKEB40320 | 3 | 1 | 30 |
| Black | MKEB4032E | 3 | 1 | 30 |







1. Drill a 57mm hole

2. Ensure seal is in position

3. Insert Easy Boss into hole



4. Twist in the Easy Boss connector



5. Use a strap wrench and hand tighten



6. Insert the pipe

TRAPS

BOTTLE & UNIVERSAL 32mm/40mm





| BOTTLE – STANDARD |
|-------------------|
|-------------------|



| | Code | Pack Box | |
|------|------|----------|--|
| 32mm | B032 | 10 50 | |
| 40mm | B040 | 10 40 | |

BOTTLE – ADJUSTABLE/RESEAL





BOTTLE – RESEALING

| | | Pack Box | |
|------|-------|----------|--|
| 32mm | B032R | 10 50 | |
| 40mm | B040R | 10 40 | |

BOTTLE – ANTI VAC

Code

B032V

B040V

32mm

40mm

Pack Box

10 50

10 50

BOTTLE – COMPACT

Code

B032A

B040A

32mm

40mm

Pack Box

10 40

10 40

BOTTLE – ADJUSTABLE



| | 32mm (40mm (50mm |
|---|--|
| BOTTLE – SLIMLINE | STRAIGHT THROUGH TRAP |
| Space saving for vanity unit. Code Pack Box 32mm BS032 5 40 | Slimline design. Adjustable telescopic outle Easy assembly and disasse maintenance after installati Designed to reduce flow va and help retain water seal. Offers similar performance to Anti-Vac traps. Code Pack 32mm ST032 10 |
| BOTTLE – ADJUSTABLE/RESEA | L BOTTLE – ADJUSTABLE UNIVERSAL ALL-IN-C |
| | Includes 400 x 32mm |

С

32mm

Code

 Code
 Pack
 Box

 32mm
 B032RACR
 1
 40

 40mm
 B040RACR
 1
 40

GOOD TO KNOW BS EN 12056-2:2000 states that traps which discharge to a soil stack should have a 75mm seal.

Outlet adjusts 360°

Pack Box

10 50

Code

SP032

32mm

chromed

waste pipe

Pack Box

B032ACR 1 20

This is not always possible directly at the outlet due to size restrictions, so other seal depths can be installed...

- 50mm water seal can be fitted to baths, shower trays & basins without plugs and having spray taps.
- **38mm water seal** can be used on ground floors when connecting to flat bottomed appliances that discharge to a back inlet gully.

All our traps have 75mm Seals unless otherwise stated.

TRAPS

RUNNING & SHOWER 32mm/40mm/50mm

P TRAP

Code

P032

P040

P050

32mm

40mm

50mm

Pack Box

40

10 60

10

5 50



Both inlet and outlet swivel to allow an easy connection, even in confined areas.

Telescopic inlet for maximum adjustment.

 Code
 Pack Box

 Imm
 SWM040A
 5
 40

 Use NKT001 nozzle for appliance connection.
 1000 minutes for appliance connection.
 1000 minutes for appliance connection.

RUNNING S TRAP





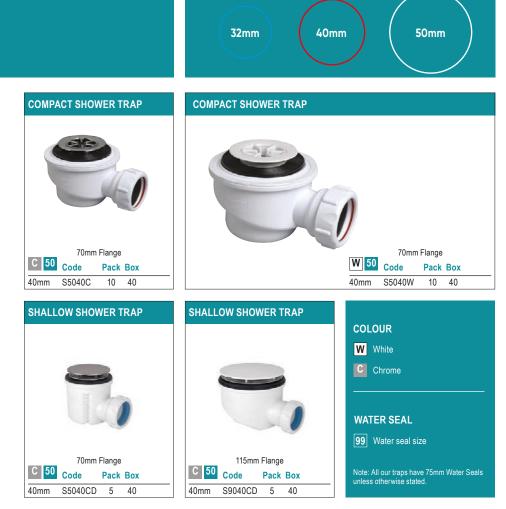
5 40

| ADJUS | TABLE 1 | TRAP | |
|-------|---------|----------|--|
| | | | |
| | Code | Pack Box | |
| 32mm | P032A | 10 50 | |
| 40mm | P040A | 10 40 | |

GOOD TO KNOW To save time 50mm – Suitable for 40mm on site all a range of basins, Suitable for urinals, catering Multikwik traps 32mm – Suitable baths, showers, sinks and hospital have unique for hand basins, sinks, urinals appliances. bidets, bar wells slip ring colours and kitchen and drinking appliances to aid size fountains identification

RP050X

50mm



GOOD TO KNOW

All 40mm shower traps are supplied with an access key for installation, easy cleaning and maintenance



32mm 40mm 50mm **P SINGLE UTILITY COMPACT TEE** P SINGLE UTILITY NOZZLE







Pack Box

5 30

WASHING MACHINE TRAP

Code

PWM040

40mm

With 500mm

standpipe and

retaining clips



40mm







ANTI SIPHON UNIT

Pack Box

40

Adjustable

PWM040D 10

Code

40mm



GOOD TO KNOW

Part H of Building Regs requires ventilation of a soil stack to prevent water seals being drawn.

Multikwik offers a number of unique and innovative solutions for ventilation of drainage systems. Plus there's an Air Admittance Valve in the Hunter range p60



TRAPS

BATH, UTILITY & VENTILATION

50

40mm

Code

P5040F





STANDARD BATH TRAP

LOW LEVEL SWIVEL P BATH TRAP



LOW LEVEL ANTI-VAC BATH TRAP



| 60 | Code | Pack | Box |
|------|-------|------|-----|
| 40mm | P6040 | 5 | 35 |
| | | | |



LOW LEVEL BATH TRAP

40mm

Plug tidy

overflow

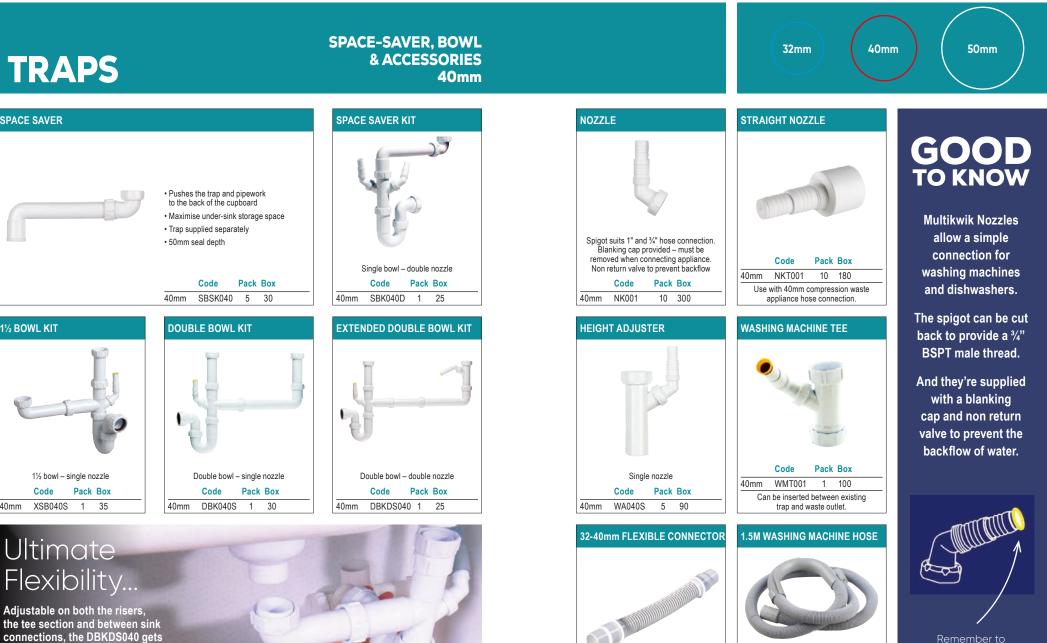
Pack Box

1 20

· Converts any trap into an anti-vac trap Allows air into the waste pipes to prevent the gurgling of the water seal. Simple multifit inline assembly

for quick installation. · Install within 150mm of the trap

Code Pack Box 32mm WV032 10 150 40mm WV040 10 100



Lenath 350mm

Not suitable for solvent weld

Code

WW170

Pack Box

1



1¹/₂ bowl - single nozzle

Pack Box

1 35

Code

40mm

XSB040S

Ultimate

Flexibility...

Adjustable on both the risers,

you out of trouble everytime!

TRAPS

SPACE SAVER

1¹/₂ BOWL KIT

remove the blanking

plug when you

connect your

appliance!

Non kink hose with support rest supplied

Must be fitted in accordance with the

appliance manufacturers guidelines.

Pack Box

1 1

Code

40mm WW171

TRAPS

BATH WASTE AND OVERFLOW

BATH WASTE AND OVERFLOW





SINK WASTE AND OVERFLOW





Code Pack Box 40mm W4070RF 5 40



Wondering about the Plug Tidy Overflow feature?

Well it retains the plug when the bath is not in use.

SINK WASTE AND OVERFLOW SLOTTED BASIN WASTE OUTLET



Includes pop up waste

WPU040C 1 5

Pack Box

Code

40mm

COMBINED

32mm/40mm

WASTE/OVERFLOW

BATH WASTE AND OVERFLOW

Pack Box Code SBW01 40 32mm 1



FLOOR DRAINAGE

LINNUM SHOWER DRAIN BODY* LINNUM SOFT FLOOR GRATE* Body Only Pack Box Code 650mm L13560 1 750mm L13570 1 1 950mm L13590 1 1 For tiled flooring



Elegance Code Pack Box 650mm L13566 1 1 950mm L13596 1 1

LINNUM SHOWER CLAMPING FRAME*

LINNUM FLOOR GRATE*

LINNUM FLOOR GRATE*



LINNUM SHOWER GRID FRAME*

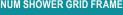




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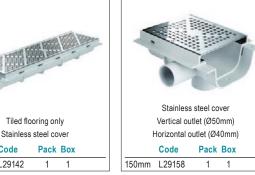








CONTINUOUS CHANNEL*





Tiled flooring only

Code 500mm L29142

CONTINUOUS CHANNEL*

FLOOR DRAINAGE

HORIZONTAL SHOWER GULLY*

Seal depth: SG50WHV 50mm SG75WHV 75mm 0.1 Deals De

| | Code | Pack | Box | |
|-----|---------|------|-----|--|
| ABS | SG50WHV | 1 | 1 | |
| ABS | SG75WHV | 1 | 1 | |

HORIZONTAL SHOWER GULLY*



| | Code | Pack | Box |
|-------|---------|------|-----|
| St/st | SG50SHV | 1 | 1 |
| St/st | SG75SHV | 1 | 1 |

Seal depth: SG50WVV 50mm

| | SC | 675WV | V 75mm |
|-----|---------|-------|--------|
| | Code | Pack | Box |
| ABS | SG50WV\ | / 1 | 1 |
| ABS | SG75WV\ | / 1 | 1 |

VERTICAL SHOWER GULLY*

VERTICAL SHOWER GULLY*



SG75SVV

1 1

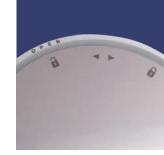
St/st

GOOD TO KNOW

Make your installation easier and quicker with the Trapped Shower Gullies for vinyl flooring:

1. Compact One of the most compact gullies on the market

- 2. Adaptable ABS anti-slip or stainless steel lid. horizontal or vertical outlet, 50mm or 75mm seal depth and outlet options of 40mm. 50mm or 110mm - the choice is yours!
- 3. Secure Unique locking ring system for more security!



Tiled flooring

HORIZONTAL SHOWER OUTLET

| Body Only | | | | |
|-----------|--------|------|-----|--|
| | Code | Pack | Box | |
| 50mm | SG50HT | 1 | 1 | |
| 75mm | SG75HT | 1 | 1 | |

DUAL GRATE & RISER



CLASSIC GRATE & RISER

Code SG3T

1





VERTICAL SHOWER GULLY

Body Only

Pack Box

1 1

1 1

Code

SG50VT

SG75VT

SQUARE GRATE & RISER

50mm

75mm

Tiled

flooring

ANTI-VANDAL GRATE & RISER



| Code | Pack | Во |
|------|------|----|
| SG4T | 1 | 1 |
| | | |

GOOD TO KNOW

Mix and match your shower gullies for tiled flooring:

Pick from one of four gully body options and choose a grate and riser set to match your bathroom style.



SG1T - Two-in-one dual grate



SG4T - Anti-vandal grate

ENDURA

Endura is a high quality Grease Management system designed to protect your drains from blocking, by trapping and storing grease.

It is one of the easiest and most cost-effective solutions to grease management, allowing you to comply with Part H of the Building Regulations.









HUNTER

UNDERGROUND SYSTEMS









Hoppers

Non-Return Valve **Bottle Gullies** p**111**

Chambers...



p119

Shallow Access p**116**

Flowloc

p112

p120



p**111**

p**113**

Structured Wall...



110mm/160mm/200mm DRAINAGE SYSTEMS

PIPES

A variety of bends, junctions, adaptors, gullies and access fittings designed to help you overcome the most difficult drainage installation and meet the demands of building regulations.



For illustrative purposes only

| PIPE | | | SOCI |
|---------------|-----------|-----------------|-------|
| | | | |
| | Code | Pack | |
| 110mm (3m) | DS505 | 1 | |
| 110mm (6m) | DS544 | 1 | 110mr |
| 160mm (3m) | DS534 | 1 | 110mr |
| 160mm (6m) | DS545 | 1 | 160m |
| 200mm (6m) | DS744 | 1 | 160mi |
| Frame Qty: 11 | 0mm – 100 |) 160mm – 46. | Fram |

| SOCKETED | PIPE | | | SOC |
|---------------|-----------|--------|----|-------|
| | | | | Halfs |
| | Code | Pack | | |
| 110mm (3m) | DS508 | 1 | | |
| 110mm (6m) | DS549 | 1 | | |
| 160mm (3m) | DS548 | 1 | | 110n |
| 160mm (6m) | DS550 | 1 | | 160r |
| Frame Qty: 11 | 0mm _ 100 | 1160mm | 16 | Fra |

| Half slotted | | |
|--------------|---------------|------|
| | | 11 |
| | | |
| | Code | Pack |
| 110mm (6m) | Code DS546 | Pack |

DRAINAGE SYSTEMS





| | Code | Pack | |
|-------|---------------|------|--|
| 110mm | DS212 | 1 | |
| 160mm | DS410 | 1 | |
| | No internal s | top. | |

110mm/160mm/200mm

SLIP COUPLING

10° BEND Spigot tail Code Pack 110mm DS697 1



| 10° BEND | | | |
|--------------|-------|------|--|
| Double socke | t | | |
| | Code | Pack | |
| 110mm | DS673 | 1 | |





15° BEND

Spigot tail



Pack

1

1

Images for 200mm sizes may vary from those shown

110mm/160mm/200mm **DRAINAGE SYSTEMS**

45° BEND

Double socket

110mm

160mm

200mm*

BENDS



| 45° BEND |
|-------------|
| Spigot tail |
| |
| |
| |
| |
| |
| |
| |

Code Pack 110mm DS331 1 160mm DS404 1

871/2° BEND Spigot tail



| | Code | Pack | |
|-------|-------|------|--|
| 110mm | DS322 | 1 | |
| 160mm | DS403 | 1 | |
| 200mm | DS731 | 1 | |



| 87½° BEN | D | |
|-------------|-------|------|
| Double sock | et | |
| | 6 | |
| | Code | Pack |
| 110mm | DS671 | 1 |
| 160mm | DS431 | 1 |

Pack

1

Code

MFBDO

MULTIFLEX BEND

Double socket

110mm

| | | | A0 5 |
|---------------------------|-------------|--------|---------|
| | | Code | Pack |
| | 110mm | DS329 | 1 |
| | 87½° RES | T BEND | |
| djusts from ⁰ – 90° | Double sock | et | T |
| | | Code | Pack |

110mm

DS663

1



Pack

1

1

1

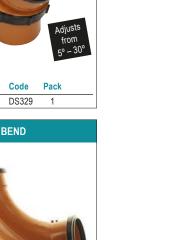
Code

DS676

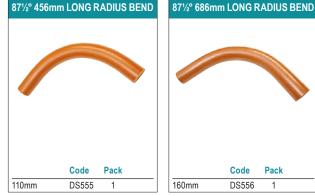
DS432

DS732

*Single socketed







160mm

110mm

45° 456mm LONG RADIUS BEND PROTECT YOUR **STACK!** Always make sure the lowest branch of your soil stack is the right distance away from the Code Pack invert of your drain. DS557 1 45° 686mm LONG RADIUS BEND Height Min. Vertical Solution 1 x DS663 450mm Up to 3 storeys Up to 5 storeys 740mm 2 x DS676 & a piece of pipe Pssst... Going even taller than 5 Connect the ground floor into **GOOD** TO KNOW their own soil stack or make connections direct to drain. If you Pack get to 20 storeys you'll need to Code do this for the first floor too!

200mm

Images for 200mm sizes may vary from those shown

1

DS558

110mm

160mm

110mm/160mm/200mm **DRAINAGE SYSTEMS**

JUNCTIONS

| 45° JUNCT | ION | | |
|---------------|-------|------|---|
| Double socket | t | | |
| | | 5 | |
| | Code | Pack | |
| 110mm | DS278 | 1 | |
| 160mm | DS430 | 1 | - |
| 200mm | DS734 | 1 | |
| 87½° JUNO | | | |

Code

DS269

DS427

MULTIFLEX BRANCH

Pack

1

1

Double socket

110mm

160mm

Double socket



87¹/₂° JUNCTION

Code

DS672

MULTIFLEX BRANCH

Pack

1

Adjusts from 90° – 45°

Pack

1

Code

MFYTO

Triple socket

110mm

Triple socket

110mm



| | Code | Раск | |
|---------------|-------|------|--|
| 160mm x 110mm | DS471 | 1 | |
| 200mm x 160mm | DS735 | 1 | |



DRAINAGE SYSTEMS ADAPTORS & CONNECTORS

| EAZISLEE | VE ADAP | FOR | 110mm F | LEXIBLE A | DAPTOR | DRAIN CONN | ECTOR |
|----------------------|--------------------------|-----------------|---------------------------------------|------------------------------------|-------------------------------|--------------------|--------------|
| Flexible adap | otor coupling | | Flexible dra | inage coupling | | Finned tail – sock | tet |
| Complet | | ss steel clips. | | | | | |
| 110mm | Code DS026 | Pack | Comple Car | ete with stainle n be used abov | ss steel clips. /e ground. | | |
| | | 100-115mm' | | Code | Pack | | Code F |
| 160mm | DS027 | 1 | 110mm | DS028 | 1 | 110mm | GS121 |
| Size rang | ge '170-192 / | 144-160mm' | Si | ize range 100-1 | 115mm. | | BS121 |
| DRAIN CO | NNECTOF | 2 | DRAIN C | ONNECTOR | R | DRAIN CONN | ECTOR |
| | | | | | | | |
| PVC- | u to thickwall | clay pipe. | PVC-u | to thinwall clay | ware spigot. | Inspection of | chamber to c |
| | | | | | | | Code F |
| | Code | Pack | | Code | Pack | 110mm Thickwa | II DS347 |
| 110mm | DS350 | 1 | 110mm | DS351 | 1 | 110mm Thinwall | I DS348 |
| DRAIN CO | ONNECTOR | R | FLEXIBL | E REDUCE | R | | |
| | | | | | | | |
| External use only | Cade | Deek | Fit | s into pipe and | | | |
| onny | Code DS024 | Pack 50 | 110mm | Code DS025 | Pack 50 | | |
| Flexib | DS024 le for 50, 65 a | | | Accepts 32 or 4 | | | |
| | ., | | · · · · · · · · · · · · · · · · · · · | | | | |

110mm/160mm

nber to clay pipe. ode Pack S347 1 S348 1



110mm

109

Code

MFYDO

Adjusts from 90° - 45°

Pack

1

110mm/160mm/200mm **DRAINAGE SYSTEMS ACCESS & NON RETURN**







110mm DS326

ACCESS CAP

Spigot tail

110mm

200mm



Code

DS309

DS739

Pack

1

1

| | Code | Pack | |
|-------|-------|------|--|
| 110mm | DS246 | 1 | |
| 160mm | DS421 | 1 | |



| SOCKET P | LUG | |
|----------|-------|------|
| | e | |
| | Code | Pack |
| 110mm | DS214 | 1 |
| 160mm | DS411 | 1 |
| 200mm | DS737 | 1 |

| mm | DS737 | 1 | |
|----------|----------------|-------------|--|
| Also for | on-site socket | protection. | |

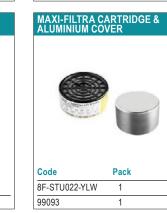
Pack

1

MAXI-FILTRA

Code

8F-STU019-BLK



RODDING POINT

Access Lid Swivels

Pack

1

Code

DS670

For surface water only

Code

DS633

DS433

DS738

Pack

1

1

1

REDUCER (LEVEL INVERT)

Socket tail

110mm

110 x 82mm

160 x 110mm

200x160mm

Images for 200mm sizes may vary from those shown

GULLIES

| GULLY TRAP | MULTI GULLY TRAP | CIRCULAR TOP BOTTLE GULLY |
|---|--|---|
| Code Pack 110mm DS001 1 Expansion sockets 90° P Trap. 1 | Code Pack 110mm DS012 1 Use with standard Hunter bends to form P, S and Q Traps. Code | Includes grid and rodding access. Supplied with removable back inlet plug. Code Pack 110mm DS046 1 |
| SQUARE TOP BOTTLE GULLY | SQUARE GULLY TOP | CIRCULAR GRID GULLY TOP |

110mm/160mm

DRAINAGE SYSTEMS

| QUARE GULLY TOP | CIRCULAR GRID GULLY TOP |
|---------------------|--------------------------------------|
| | |
| 200mm x 200mm. | 180mm Ø |
| Code Pack | Code Pack |
| DS054 1 | DS055 1 |
| For use with DS046. | For use with DS046, DS049 and DS054. |
| | |

RAISING PIECE

Pack

1



Includes grid and rodding access.

Supplied with removable back inlet plug.

Code

DS049

110mm





110mm **DRAINAGE SYSTEMS**

SQUARE HOPPER & GRATING

With grating.

Code

Pack

Spigot tail

HOPPERS





150x100mm



Code

DS020

Pack

10

Code

DS007

Solvent socket tail

110mm

| | Code | Pack |
|------------|----------|------|
| 110mm | DS002 | 1 |
| | | |
| BACK INL | ET HOPPE | R |
| 230mm spig | ot tail | |
| - | | - |
| - | | |
| | | |
| | | |
| | | |
| | | |
| | | |
| | Code | Pack |
| | Doolo | |



DS011 10 150x150mm



SEALED COVER PLATE

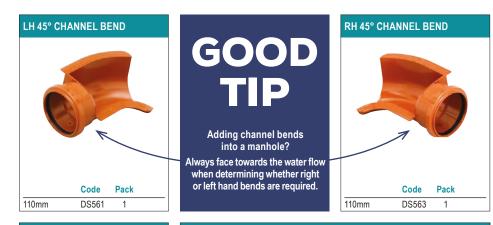
Code

DS022

Pack

10

DRAINAGE SYSTEMS CHANNEL PIPE & FITTINGS





SEALED BACK INLET PLATE

110mm

160mm



DRAIN LEAF GUARD



150x150mm

450mm UNEQUAL CHAMBERBASE

INSPECTION CHAMBERS

Hunter inspection chambers are designed to offer an easier, more economical alternative to traditionally constructed manholes.

BLANKING PLUG

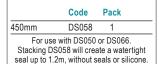


| | Code | Pack | |
|-------|-------|------|--|
| 110mm | DS056 | 1 | |
| | | | |

RAISING PIECE



164mm effective height



450mm EQUAL CHAMBERBASE



110mm connections Code Pack 450mm DS050

3 sockets supplied with blanking plugs.



ROUND COVER AND FRAME



areas/domestic driveways. Lockable cover complies with Building Regs Part H. Overall size 550mm, clear opening 450mm

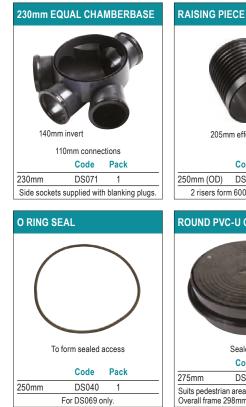
| 110mm & 160mm connections Code Pack 450mm DS066 1 Side sockets supplied with blanking plugs SQUARE COVER AND FRAME | 110mm & 1 | invert | |
|--|-----------------|----------------------|-----------------|
| 450mm DS066 1 Side sockets supplied with blanking plugs | i i onnin a i | 10mm & 160mm cor | inections |
| Side sockets supplied with blanking plugs | | Code | Pack |
| | i0mm | DS066 | 1 |
| SQUARE COVER AND FRAME | ide sockets sup | ockets supplied with | blanking plugs. |
| SQUARE COVER AND FRAME | | | |
| | QUARE COV | RE COVER AND | FRAME |
| 3.5 tonne loading Code Pack | | | |

580x580mm DS076 Durable polypropylene, suits pedestrian areas/domestic driveways. Lockable cover complies with Building Regs Part H.

CHAMBERBASE SEAL



SHALLOW ACCESS



205mm effective height Pack Code

DS072 1 2 risers form 600mm overall height

ROUND PVC-U COVER





| GOOD TO KNOW | |
|-----------------|--|
| Base only | |

Base w

Base w

Base w

Base w

Base w

ASSEMBLY HEIGHT GUIDE

| O KNOW | | | 4 |
|---------------|--------|--------|-------|
| | DS050 | DS066 | DS071 |
| nly | 280mm | 360mm | 189mm |
| rith 1 riser | 444mm | 524mm | 394mm |
| rith 2 risers | 608mm | 688mm | 600mm |
| rith 3 risers | 772mm | 852mm | - |
| rith 4 risers | 936mm | 1016mm | - |
| rith 5 risers | 1100mm | 1180mm | - |

UNDERGROUND CHAMBERS

110mm

3.5 tonne

loading

Pack

SQUARE/ROUND ACCESS COVER

Code

Durable polypropylene suits pedestrian

areas/domestic driveways

(Also suitable for 300mm riser)

390x390x95mm DS075

ADOPTABLE INSPECTION

An adoptable inspection chamber range compliant with Sewers for Adoption and Building Regulations.

All products in the Sewers for Adoption/OFWAT code of adoption range are suitable for both adoptable and non-adoptable applications and are easily

250mm inspection chamber Suitable for up to 2m in depth



315mm inspection chamber Suitable for up to 2m in depth

| INSPECTION CHAMBER BASE | CHAMBER RISER | DUCTILE IRON LID AND FRAME |
|-------------------------|--------------------|--|
| 110mm connections | 300mm | B125 12.5 tonnes |
| | Code Pack | |
| | 270mm high UAR4 1 | Code Pack |
| Code Pack | 500mm high UAR2 1 | 300mm UCL315 1 |
| 315mm UCC315 1 | 1000mm high UAR3 1 | Overall frame 340mm, clear opening 250mm |

CHAMBER SYSTEMS

450mm inspection chamber Suitable for up to 3m in depth

| INSPECTIO | N CHAM | BER BASE | INSPECTI | ON CHAME | BER BASE | DEEP INSP RISER | ECTION |
|-----------------------------|---------------------------|------------------------------------|-------------------------|--|-------------------------------|--------------------|-----------------------------|
| 160 & 110mm d | connections | 5 | 110mm conn | ections | | HIGEN | |
| | | Ø | Ť | | 0 | | 1 |
| | Code | Pack | | Code | Pack | | Code |
| Omm | UCC5 | 1 | 450mm | UCC450 | | 480mm high | UCR3 |
| 400mm high. 4m depth for | 3m depth fo non-adopta | or adoptable and able applications | 400mm hig 4m depth f | h. 3m depth for or non-adoptab | adoptable and le applications | | one seal, us een each co |
| | | | DEDUCE | | | DEEP INSP | |
| | | AND FRAME | | O ACCESS F | KING | RISER CLIF |) |
| 125 12.5 tonn | es | | Ductile iron | | | For use with U | CR3 |
| | | ar opening 450mm | redu | Code UCLRR2 or use with UC rces access to 460mm, clear o | L125, | 110mm | Code UCC10 |
| INSPECTIO INSERTS | N CHAM | BER | SPARE BI | LANKING P | LUG | SPARE RIN | G SEAL |
| | | | | | | | |
| | | | | Ø |) | | |
| | Code | Pack | | Code | Pack | | Code |
| Left Hand | Code UCB1 | Pack 1 | 110mm | Code UCP1 | Pack 70 | 450mm | Code SR450 |



| RISER CL | IP |
|--------------|-----------|
| For use with | UCR3 |
| Ø | |
| | Code Pack |
| 110mm | UCC10D 10 |

| SPARE RING | G SEAL | > | |
|-----------------|--------------|------------|--------|
| | Code | Pack | |
| 450mm | SR450 | 1 | |
| For use with UC | CR3 riser on | each conne | ectior |

Pack quantity 10

Pack

Pack

1

Code

For use with UCR3 Riser.

CIRCULAR COVER AND FRAME

UCC10D 10

CHAMBER RISER CLIP

DEEP INSPECTION

CHAMBER BASE

All socket connections



Max invert depth 4m (when used with UCR3 Riser). 3m for adoptable applications

CHAMBER RISER



Pack Code 480mm high UCR3 Includes one seal, use SR450 seal between each connection



450mm UNEQUAL CHAMBERBASE 360mm invert

110mm & 160mm connections Code

DS066 450mm Side sockets supplied with blanking plugs. Use with a SR450 and UCR3

Pack

SQUARE COVER AND FRAME 3.5 tonne loading

SPARE RING SEAL

Code Pack 450mm DS076 Durable polypropylene, suits pedestrian areas/domestic driveways. Lockable cover complies with Building Regs Part H.

Code

SR450

450mm

Pack



3.5 tonne

loading

450mm

Code

DS062

Durable polypropylene, suits pedestrian

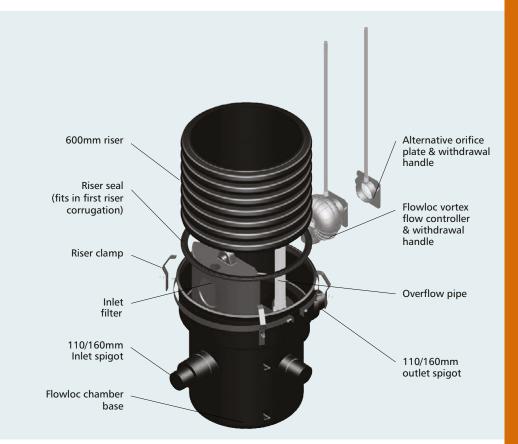
areas/domestic driveways. Lockable cover

complies with Building Regs Part H.

Overall size 550mm, clear opening 450mm

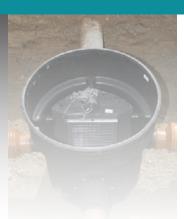
Flowloc System

Flowloc is a vortex flow control unit, which is used as part of an attenuation scheme. It controls the rate at which water is discharged to a drainage system or watercourse, ensuring compliance set overflow rates. Flowloc is supplied within a chamber base with an integrated filter providing protection against controller blockage.



FLOWLOC

Flowloc is a vortex flow control device. Used as part of an attenuation scheme, Flowloc controls the rate at which water is discharged to a surface water drain or watercourse.



FLOWLOC VORTEX FLOW CONTROL UNIT +

| | Code | Pack | |
|----|-------|------|--|
| 40 | USW40 | 1 | |
| 50 | USW50 | 1 | |
| 60 | USW60 | 1 | |
| 70 | USW70 | 1 | |

USW80

USW90

Includes flow control unit, chamber base with controller housing, inlet filter and overflow pipe. + Available to order

USW30

Code

UG60

USW30

1

1

UG60

Pack

1



| | Code | Pack |
|----|---|-----------------------|
| 15 | USW415 | 1 |
| 20 | USW420 | 1 |
| 25 | USW425 | 1 |
| 30 | USW430 | 1 |
| 35 | USW435 | 1 |
| 40 | USW440 | 1 |
| 45 | USW445 | 1 |
| 50 | USW450 | 1 |
| 55 | USW455 | 1 |
| 60 | USW460 | 1 |
| 65 | USW465 | 1 |
| 70 | USW470 | 1 |
| 75 | USW475 | 1 |
| 80 | USW480 | 1 |
| 85 | USW485 | 1 |
| | flow control unit, ontroller housing, i overflow pipe + Available to o | nlet filter and e. |

| .ET | FILT | FER | |
|-----|------|------------|--|
| | | | |



USW29 1 Includes lifting chain For use with USW30 silt trap



| 2m 600 | USW32 | 1 | |
|---|-------|---|--|
| 3m 600 | USW33 | 1 | |
| Supplied with riser clamp and seal For use with flow control devices or USW30 silt trap | | | |

| Flowloc vortex | flow contro | l unit: Perf | ormance da | ıta (I/s) |
|--------------------|-------------|--------------|------------|-----------|
| I IOTTIOG TOTICOAT | | | | |

Product Code

| USW40 | USW50 | USW60 | USW70 | USW80 | USW90 | |
|-------|-------|---------|-----------|-------|-------|----------------|
| | | flow ra | ite (I/s) | | | Water head (m) |
| 2.50 | 3.00 | 3.60 | 4.30 | 5.20 | 7.00 | 0.5 |
| 2.59 | 3.10 | 3.75 | 4.45 | 5.25 | 7.05 | 0.55 |
| 3.00 | 3.45 | 4.20 | 5.25 | 6.35 | 8.25 | 0.81 |
| 3.20 | 3.70 | 4.80 | 5.80 | 7.00 | 9.00 | 1.0 |
| 3.25 | 3.80 | 4.95 | 6.00 | 7.20 | 9.30 | 1.07 |
| 3.39 | 4.20 | 5.45 | 6.60 | 7.98 | 10.30 | 1.33 |
| 3.40 | 4.40 | 5.60 | 7.00 | 8.40 | 10.90 | 1.5 |
| 3.42 | 4.50 | 5.75 | 7.20 | 8.65 | 11.20 | 1.59 |
| 3.75 | 4.85 | 6.05 | 7.80 | 9.60 | 12.05 | 1.85 |
| 3.80 | 5.00 | 6.20 | 8.10 | 9.80 | 12.50 | 2.0 |
| 3.85 | 5.10 | 6.35 | 8.30 | 10.06 | 12.85 | 2.11 |
| 3.95 | 5.30 | 6.65 | 8.80 | 10.58 | 13.65 | 2.37 |
| 4.00 | 5.40 | 6.80 | 9.00 | 10.80 | 14.00 | 2.5 |
| 4.20 | 5.50 | 6.90 | 9.20 | 11.05 | 14.40 | 2.63 |
| 4.30 | 5.65 | 7.15 | 9.40 | 11.45 | 15.10 | 2.89 |
| 4.40 | 5.70 | 7.20 | 9.50 | 11.60 | 15.40 | 3.0 |
| 4.45 | 5.75 | 7.25 | 9.60 | 11.78 | 15.75 | 3.15 |
| 4.59 | 5.79 | 7.35 | 9.65 | 11.85 | 16.45 | 3.41 |
| 4.60 | 5.80 | 7.40 | 9.70 | 12.00 | 16.50 | 3.5 |
| 4.61 | 5.80 | 7.41 | 9.80 | 12.10 | 17.81 | 3.67 |
| | | | | | | |

Orifice plate flow control unit: Performance data (I/s)

| Product code | USW415 | USW420 | USW425 | USW430 | USW435 | USW440 | USW445 | USW450 | USW455 | USW460 | USW465 | USW470 | USW475 | USW480 | USW485 | |
|-------------------|--------|--------|--------|--------|--------|--------|--------|-----------|--------|--------|--------|--------|--------|--------|--------|-------------------|
| Orifice dia mm | 15 | 20 | 25 | 30 | 35 | 40 | 45 | 50 | 55 | 60 | 65 | 70 | 75 | 80 | 85 | |
| | | | | | | | flo | ow rate (| l/s) | | | | | | | Water head (m) |
| | 0.34 | 0.61 | 0.95 | 1.37 | 1.87 | 2.44 | 3.09 | 3.81 | 4.61 | 5.49 | 6.44 | 7.47 | 8.58 | 9.76 | 11.02 | 0.5 |
| | 0.36 | 0.64 | 1.00 | 1.44 | 1.96 | 2.56 | 3.24 | 4.00 | 4.84 | 5.76 | 6.76 | 7.84 | 9.00 | 10.24 | 11.56 | 0.55 |
| | 0.44 | 0.78 | 1.21 | 1.75 | 2.38 | 3.11 | 3.93 | 4.85 | 5.87 | 6.99 | 8.20 | 9.51 | 10.92 | 12.42 | 14.03 | 0.81 |
| | 0.49 | 0.86 | 1.35 | 1.94 | 2.64 | 3.45 | 4.37 | 5.39 | 6.52 | 7.76 | 9.11 | 10.57 | 12.13 | 13.80 | 15.58 | 1.0 |
| | 0.50 | 0.89 | 1.39 | 2.01 | 2.73 | 3.57 | 4.52 | 5.58 | 6.75 | 8.03 | 9.43 | 10.93 | 12.55 | 14.28 | 16.12 | 1.07 |
| | 0.56 | 0.99 | 1.55 | 2.24 | 3.05 | 3.98 | 5.04 | 6.22 | 7.52 | 8.95 | 10.51 | 12.19 | 13.99 | 15.92 | 17.97 | 1.33 |
| | 0.59 | 1.06 | 1.65 | 2.38 | 3.24 | 4.23 | 5.35 | 6.60 | 7.99 | 9.51 | 11.16 | 12.94 | 14.86 | 16.91 | 19.09 | 1.5 |
| | 0.61 | 1.09 | 1.70 | 2.45 | 3.33 | 4.35 | 5.51 | 6.80 | 8.23 | 9.79 | 11.49 | 13.33 | 15.30 | 17.41 | 19.65 | 1.59 |
| | 0.66 | 1.17 | 1.83 | 2.64 | 3.59 | 4.69 | 5.94 | 7.33 | 8.87 | 10.56 | 12.39 | 14.38 | 16.50 | 18.78 | 21.20 | 1.85 |
| | 0.69 | 1.22 | 1.91 | 2.75 | 3.74 | 4.88 | 6.18 | 7.63 | 9.23 | 10.98 | 12.89 | 14.95 | 17.16 | 19.52 | 22.04 | 2.0 |
| | 0.70 | 1.25 | 1.96 | 2.82 | 3.84 | 5.01 | 6.34 | 7.83 | 9.48 | 11.28 | 13.24 | 15.35 | 17.62 | 20.05 | 22.64 | 2.11 |
| | 0.75 | 1.33 | 2.08 | 2.99 | 4.07 | 5.31 | 6.72 | 8.30 | 10.04 | 11.95 | 14.03 | 16.27 | 18.68 | 21.25 | 23.99 | 2.37 |
| | 0.77 | 1.36 | 2.13 | 3.07 | 4.18 | 5.46 | 6.91 | 8.53 | 10.32 | 12.28 | 14.41 | 16.71 | 19.18 | 21.83 | 24.64 | 2.5 |
| | 0.79 | 1.40 | 2.19 | 3.15 | 4.28 | 5.60 | 7.08 | 8.74 | 10.58 | 12.59 | 14.78 | 17.14 | 19.68 | 22.39 | 25.27 | 2.63 |
| | 0.83 | 1.47 | 2.29 | 3.30 | 4.49 | 5.87 | 7.43 | 9.17 | 11.09 | 13.20 | 15.49 | 17.97 | 20.63 | 23.47 | 26.49 | 2.89 |
| | 0.84 | 1.49 | 2.33 | 3.36 | 4.58 | 5.98 | 7.57 | 9.34 | 11.30 | 13.45 | 15.78 | 18.31 | 21.01 | 23.91 | 26.99 | 3.0 |
| | 0.86 | 1.53 | 2.39 | 3.45 | 4.69 | 6.12 | 7.75 | 9.57 | 11.58 | 13.78 | 16.17 | 18.76 | 21.53 | 24.50 | 27.66 | 3.15 |
| | 0.90 | 1.59 | 2.49 | 3.58 | 4.88 | 6.37 | 8.07 | 9.96 | 12.05 | 14.34 | 16.83 | 19.52 | 22.40 | 25.49 | 28.78 | 3.41 |
| | 0.91 | 1.61 | 2.52 | 3.63 | 4.94 | 6.46 | 8.17 | 10.09 | 12.21 | 14.53 | 17.05 | 19.77 | 22.70 | 25.83 | 29.15 | 3.5 |
| | 0.93 | 1.65 | 2.58 | 3.72 | 5.06 | 6.61 | 8.37 | 10.33 | 12.50 | 14.88 | 17.46 | 20.25 | 23.24 | 26.45 | 29.85 | 3.67 |

600

250

80

90

SILT TRAP

150mm/225mm/300mm **DRAINAGE SYSTEMS**

SOCKETED HIGHWAY PIPE

Half slotted

Pack

1

1

1

Code

USH16

USH26

USH36

QUANTUM

Quantum is a twin wall, structured drainage system designed to tolerate ground movement. Available in 3 sizes with a range of GOOD dual purpose fittings designed for use with Quantum Highway or Sewer Pipes.



| SOCKETED | HIGHWA | Y PIPE | 0 | 1 |
|------------|--------|------------------|---|---|
| | | Seals supplie | d | |
| | Code | Pack | | |
| 150mm (6m) | UPH16 | 1 | _ | |
| 225mm (6m) | UPH26 | 1 | _ | |
| 300mm (6m) | UPH36 | 1 | _ | |



| SOCKETED HIGHW | AY PIPE |
|----------------|------------------|
| | Fully slotted |
| Code | Pack |

| | Code | Pack | | |
|------------|-------|------|--|------------|
| 150mm (6m) | UHH16 | 1 | | 150mm (6m) |
| 225mm (6m) | UHH26 | 1 | | 225mm (6m) |
| 300mm (6m) | UHH36 | 1 | | 300mm (6m) |

| SOCKETED | SEWER | PIPE | 0 |
|------------|-------|---------------------------|---|
| | Code | Seals supplied Pack | |
| 150mm (3m) | UPS13 | 1 | |
| 150mm (6m) | UPS16 | 1 | |
| 225mm (3m) | UPS23 | 1 | |
| 225mm (6m) | UPS26 | 1 | |
| 300mm (3m) | UPS33 | 1 | |
| 300mm (6m) | UPS36 | 1 | |



WHEN ORDERING

PLEASE NOTE:

O = Seals supplied

O = Seals to be ordered



150mm



225mm

| 225x150mm UML21 1 300x225mm UML32 4 UML21 – Remove seal from 150mm socket to accept Quantum pipe. | | Code | Pack | |
|--|-----------|-------|------|---|
| UML21 – Remove seal from 150mm | 25x150mm | UML21 | 1 | |
| | 800x225mm | UML32 | 4 | _ |
| | | | | |

300mm

FLEXIBLE COUPLING



300mm



UMD37

1

| END CAP | | | |
|----------|-------|------|--|
| | | | |
| Push Fit | Code | Pack | |
| 150mm | UMK11 | 8 | |
| 225mm | UMK21 | 15 | |
| 300mm | UMK31 | 2 | |

Push-fits over Quantum pipe with the seal in the first corrugation of the pipe. ADAPTOR TO CLAYWARE





accept Quantum pipe.

| | Code | Pack | | | |
|---------------------------|--------------------------|------|---|--|--|
| 225x150mm | UML21 | 1 | | | |
| 300x225mm | UML32 | 4 | | | |
| UML21 – Re socket to a | emove seal accept Qua | | n | | |
| SOCKET PL | UG | | | | |
| | | | | | |



ADAPTOR Quantum socket to solid wall spigot Pack Code 160x150mm UMA17 1

QUANTUM DRAINAGE SYSTEM

QUANTUM





45° EQUAL BRANCH

Triple socket

150mm

225mm

300mm

125

Code Pack UMB29 1

UMB39 1



| 110mm 45° U | NEQUAL BRANCH |
|---------------|---------------|
| Triple socket | |
| | |

1

| | Code Pack |
|-------|-----------|
| 150mm | UMY10Q 2 |
| 225mm | UMY20 1 |

UMY30

110mm sockets accept solid wall pipe.

1

300mm

| 45° BEND | | |
|---------------|-----------|--|
| Double socket | | |
| | | |
| | Code Pack | |
| 150mm | UMB14Q 2 | |
| 225mm | UMB24 1 | |
| 300mm | UMB34 1 | |

150mm/225mm/300mm

DRAINAGE SYSTEMS

87¹/₂° EQUAL BRANCH Triple socket Code Pack 150mm UMY13Q 2

| 150mm 45° | ⁹ UNEQUA | L BRANCH |
|----------------|---------------------|----------|
| Triple socket | | |
| | Code | Pack |
| | 111 11 (0.4 | |
| 225mm | UMY21 | 1 |
| 225mm 300mm | UMY21 UMY31 | 1 |

225mm 45° UNEQUAL BRANCH





150mm

225mm

SNAP CAP AND SEAL

Seals in packs of 5

300mm

| | Code | Pack |
|---|--------|------|
| Seal | SR1601 | Г |
| Snap Cap | SNC6 | 10 |
| To convert 150mm Quantum fittings to accept 160mm solid wall pipe. | | |

SPARE QUANTUM PIPE SEALS

GULLY POT LINER



GOOD TO KNOW

pipes have a red strip painted along

highway pipes.

Supplied with SNC6 snap cap and SR61T seal for use with Quantum bend or co to provide connection to gully spigot.

British board of Agrément Approved I & Bridges Certificate No 91/RO66 and complies with Department of Transpo 'Specification for Highway Works'.

| | Code | Pack | |
|------------|-------|------|--|
| 90 Litres | UMA43 | 1 | |
| 112 Litres | UMA49 | 1 | |

| | Code | Pack | |
|------------|-------|------|--|
| 90 Litres | UMA43 | 1 | |
| 112 Litres | UMA49 | 1 | |

| oupling | | \subseteq |
|--------------------|-------|-------------------------------|
| Roads nd ort | Con | forms to BS EN 1996 Type W |
| | | Code |
| | 150mm | UMR150 |
| | 225mm | LIMR225 |

Seals in packs of 5

Pack UMR225 225mm 300mm UMR300

v 681-1



Code

UMY11Q

UMY22

UMY33

Pack

2

1

1



Sales Hotline 0330 111 4233

Lenham, Maidstone, Kent, ME17 2DE

hunterplastics.co.uk