

PRODUCT HANDBOOK

July 2022



hunterplastics.co.uk

CUSTOMER INFORMATION

PRODUCT INFORMATION

Special lengths

A 5% surcharge will be applied to special lengths of extruded product. Over 250 quality lengths to pro rata price will be charged. (Minimum length 1 metre).

When ordering, please state colour, code & quantity. E.g:

COLOUR	CODE	QUANTITY
B (BLACK)	R10	200

PRODUCT PHOTOGRAPHY

Photographs are for representation only and may vary to the actual product. Colours are a guide only.

TRADEMARKS

The following are registered trademarks of Hunter Plastics:

Regency

Surefit

Hiahflo

Squareflo

Multiflex

Multistop

- . HUNTER
- Hunter
- JOBS A GOOD'UN
- Foundry Finish

The following are registered trademarks of Multikwik:

- Multikwik
- Multikwik
- Kwiknut

DELIVERY AND COLLECTION

Minimum Order Values

For carriage paid minimum order values, please refer to your Customer Supply Agreement.

QUALITY

Quality is one of our core principles:

- Products made with care under ISO9001 & ISO14001 certified system.
- Hunter Plastics products hold many 3rd party approvals, where appropriate these are detailed in the product listing.
- As part of our ongoing quality improvement processes, we reserve the right to alter our products & ranges without notice.

CONDITIONS

All goods are sold according to Aliaxis UK Ltd standard conditions of sale which are available on request.

We make every effort to maintain or reduce costs that are under our control, however fluctuating raw materials and fuel prices have a dramatic effect on our manufacturing costs. We aim to provide you reasonable notice when we implement a price increase, but reserve the right to change prices without prior notice.

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SALES HOTLINE: 0330 111 4233



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AUTOMATE YOUR FUTURE RAINWATER **ORDERS, WITH** THE HUNTER **ESTIMATING TOOL**







RAINWATER **SYSTEMS**

For average UK roof sizes...



For large UK roof sizes...





Regency



Cast Iron Effect...

Foundry Finish A Cast Iron look without the expense

p23



p**40**

p41

A Standard Profile

112mm SUREFIT

GUTTER SYSTEM

HALF ROUND

Packed with more benefits than you can imagine. With a flow rate of up to 2.6I/s it's GOOD for average UK roof sizes.



GUTTER



	Code	Pack	
2 metre	GR511	10	
	BR511	10	
	VR511	10	
	WR511	10	
4 metre	GR512	5	
	BR512	5	
	VR512	5	
	WR512	5	
5 metre	BR552	5	



Code

GR011

BR011

VR011

WR011

Pack

5

5

5

5

SUPPORT B Fix at 1m centres - max	RACKET	2 screw fixing
	Code	Pack
	GR025	20
	BR025	20
	VR025	20
	WR025	20
STOPEND O		

OPEND	OUTLET	





AVAILABLE IN



Flow Rate

Up to

EATERNAL STOPE	ND
	P
Code	Pack
GR013	10
BR013	10
VR013	10
WR013	10

135° ANGLE

90° ANGLE 120	° ANGI
See page 43 for special fabrications.	
	6
Code Pack	
GR005 5	
BR005 5	
VR005 5	
WR005 5	

CONNECTION TO CAST IRON





Code

BR006

VR006

WR006

Pack

5

5

5

LE





Code

GR007

BR007

VR007

Pack

5

5



HALF ROUND



CONNECTOR					
Code	Pack				
GR017	10				
BR017					
VR017	10				
WR017	10				

	Code	Pack
2 metre	BR518	5
2.5 metre	GR519	5
	BR519	5
	VR519	5
	WR519	5
4 metre	GR520	5
	BR520	5
	VR520	5
	WR520	5
5.5 metre	GR521	5
	BR521	5
	VR521	5
	WR521	5

	BRACKET		1 screw fixing
	Fix at 2m centres - max	Code	S Pack
		GR019	10
		BR019	10
		VR019	10
		WR019	10
-			

BRACKET 2 screw fixing Fix at 2m centres - max Code Pack GR046 10 BR046 10 VR046 10 WR046 10

68mm

PIPES AND FITTINGS

Code

GR022

BR022

VR022

WR022

Pack

5

5

5

5

112¹/₂° BRANCH

921/2° BEND





SHOE		13	
	Code	Pack	
	GR021	10	
	BR021	10	
	VR021	10	
	WR021	10	

ADJUSTAB	LE OFFS	ET		AC
Min: 2	22mm Max:	80mm.		
	Code	Pack		
	BR024	5		
	VR024			
	WR024	5		

CCESS PIPE		SQUARE/RO
Code	Pack	
GR001	1	
BR001	1	
VR001	1	
WR001	1	

68mm

UND ADAPTOR Pack Code BR397 5 VR397 5 WR397 5

Code

BR003

В

Example BR125, where 'B' = BLACK

Pack

5

(W)

p41

REDUCER REDUCER REDUCER Converts a 110mm socket to a 68mm socket. To connect downpipe 82mm Spigot to 68mm Socket. 110mm Socket to 68mm Socket. to below ground drainage. Code Pack Code Pack BR768 10 GR004 5 GOOD HOPPER HEAD DRAIN CONNECTOR





1

DS024

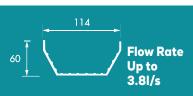
Flexible for 50, 65 and 68mm.

HALF ROU	JND	The Mini One 76mm GUTTER SYSTEM	50mm PIPES AND FITTINGS	34 The second s
Code Pack 2 metre GR513 10 UVR513 10 WR513 10	JOINT BRACKET	SUPPORT BRACKET 1 screw fixing	Code Pack 2 metre GR522 10 BR522 10 VR522 10 VR522 10 VR522 10	BRACKET 1 screw fixing fixing 112½° OFFSET BEND Fix at 2m Imax Code Pack GR039 10 BR039 10 VR039 10 WR039 10 WR040 10
90° ANGLE See page 43 for special fabrications. Code Pack	135° ANGLE	EXTERNAL STOPEND	DRAIN LEAF GUARD	CONNECTORSHOECodePackGR0385BR0385VR0385WR0385WR0385
Code Pack GR032 5 BR032 5 VR032 5 VR032 5 S WR032 5 S	STOPEND OUTLET	GORD CONSISTENT OF THE OUTPON	REDUCER 68mm Spigot to 50mm Spigot. Code Pack GR666 5 BR666 5 BR666 5 WR666 5 S	REDUCERImage: Strain Str

The 'Box' One

SQUAREFLO

114mm SUREFIT **GUTTER SYSTEM**



Squareflo's simple style perfectly complements uPVC windows and conservatories. With a flow rate of up to 3.81/s it's GOOD for average UK roof sizes.



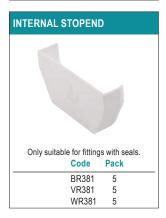
GUTTER		SUPPORT BRACKET 1 screw fixing	SUPP
		Fix at 1m centres - max BR378 10 VR378 10 WR378 10	Fix at cent - n
		JOINT BRACKET	CONN
	Code Pack		
2 metre	BR516 10 VR516 10 WR516 10		
4 metre	BR517 5	Code Pack	
4 metre	VD517 5		
4 metre	VR517 5 WR517 5	BR379 10 VR379 10	

SUPPORT	BRACKET	2 scr fixing
	9	
		-
Fix at 1m centres		
- max		
- max	Code	Pack
- max	Code BR395	
- max		20
- max	BR395	20 20
- max	BR395 VR395	20 20
- max	BR395 VR395 WR395	20 20 20











	120° ANGLE
al fabrications.	
U	
e Pack	Code
83 5	BR374
83 5	VR374
383 5	WR374
	GOOD

135° ANGLE Pack Code BR375 5 VR375 5 WR375 5



Code	Pack	
VR370	5	
WR370	5	

Pack



SQUAREFLO



	Code	Pack	
2.5 metre	BR525	6	
	VR525	6	
	WR525	6	
4 metre	BR526	6	
	VR526	6	
	WR526	6	
5.5 metre	BR320	4	
	VR320	4	
	WR320	4	





BRACKET		2 screw fixing
Fix at 2m		fixing
centres – max	Code	Pack
Stand off	BR388	10
	VR388	10
	WR388	10

BRACKET

Fix at 2m centres - max

112¹/₂° OFFSET BEND

Code

BR390

VR390

WR390

Pack

5

5

5

	11000	10	
	WR388	10	
1		1 screw fixing	CONNEC
	11-C		
	Code	Pack	
	BR371	10	
	VR371	10	
	WR371	10	

BRACKET 2 screw fixing

PIPES AND FITTINGS

65mm

Fix at 2n centres _ ma Pack Code BR373 10 Close to wall VR373 10 WR373 10









65mm

HOPPER HEAD W= 254mm H=230mm D=150mm Pack Code BR014 1 VR014 1 WR014 1

APTOR

Code

BR396

VR396

WR396

GOOD TIP

The Swivel Adaptor allows Offset Bends to 'swivel' in any direction, ideal for misaligned

Pack

5

5

5

ACCESS PIPE	SQUARE/ROUND ADAPTOR	SWIVEL AD
B		
	65mm square x 68mm circular.	
	Code Pack	
Code Pack	BR397 5	
VR301 1	VR397 5	
WR301 1	WR397 5	

GOOD TO KNOW

Install a Uni-Fit Outlet (p20)

where there are lots of





(W)В Each product code is prefixed with Example BR125, where 'B' = BLACK

A Deeper Profile

125

125mm SUREFIT GUTTER SYSTEM

With Surefit strength and a volume you can trust, 125 is GOOD for large UK roof sizes. Plus you can increase the volume even more by installing the superior 82mm downpipe system.



GUTTER			
	Code	Pack	
4 metre	GR640	5	
	BR640	5	
	VR640	5	
	WR640	5	

JOINT BRAC	KET	
		J
	Code	Pack
	GR608	10
	BR608	10
	VR608	10

90° EXTERNAL ANGLE

See page 43 for special fabrications.



Code	Pack
GR605	5
BR605	5
VR605	5
WR605	5

	Coue	Fack	
	GR608	10	
	BR608	10	
	VR608	10	
	WR608	10	
-			
90° INTERN	AL ANGI	.E	



SUPPORT BR	RACKET	2 screw fixing
Fix at 1m centres - max		
	Code	Pack
	GR610	20
	BR610	20
	VR610	20
	WR610	20

135° EXTERNAL ANGLE



135° INTERNAL AN	GLE	68mm RUN
		C
Code	Pack	
GR617	5	-
BR617	5	
VR617	5	
WR617	75	

AVAILABLE IN

FOUNDRY FINISH[®]





Flow Rate

Up to

4.91/s

EXTERNAL STOPEND





TO KNOW 125 brackets are super strong, they can hold up to 75kg!

V)

Each product code is prefixed with

Example BR125, where 'B' = BLACK

(G)

В

(W)

GOOD TO KNOW

The slotted fixing points on 125 angles mean you can fix directly to the fascia and they can be adjusted too!

ess brackets – less fuss!



82mm

68mm **PIPES AND FITTINGS**

Code

GR046

BR046

VR046

WR046

Pack

10

10

10

10

2 screw

fixing

BRACKET

Fix at 2m centres - max

DOWNPIPE

125



2 metre 2.5 metre

4 metre

5.5 metre

BRACKET		1 screw fixing
Fix at 2m centres - max	Code	5
	GR019	10
	BR019	10
	VR019 WR019	10 10 10

68mm

		Ι.	
			CONNECTOR
Code	Pack		-
BR518	5		
GR519	5		
BR519	5		
VR519	5		
WR519	5		
GR520	5		
BR520	5		
VR520	5		
WR520	5		Code
GR521	5		GR017
BR521	5		BR017
VR521	5		VR017
WR521	5		WR017



112¹/₂° OFFSET BEND





Pack

10

112 ¹ /2° BRANC	:H		
Ċ			
	Code	Pack	
	GR022	5	
	BR022	5	
	VR022	5	
	WR022	5	

125



BRACKET		2	screw xing	CONNECTOR
Fix at 2m centres			xing	
- max	Code	Pack		
	GS612	10		(
	BS612	10		E
	VS612	10		\
	WS612	10		\

82mm

112¹/₂° OFFSET BEND Pack Code GR720 6 BR720 6 VR720 6 WR720 6

82mm Spigot to 68mm Socket.

Code

GR004

Pack

5

REDUCER



GOOD ПР

SHOE

Replace your 68mm downpipe with 82mm (using the R682) to drain bigger roofs with fewer outlets

Code Pack GR717 5 BR717 5 VR717 5 WR717 5 112¹/₂° BRANCH

PIPES AND FITTINGS

Pack Code GR722 5 BR722 5 VR722 5 WR722 5

TOKNOW ACCESSORIES/SPARES AVAILABLE Rise & Fall Brackets p37 p38 Spare Seals

(W)(G) В (\mathbf{v}) Each product code is prefixed with Example BR125, where 'B' = BLACK

For full 68mm Pipes & Fitting range see p7

WR021

10

REGENCY FOR LARGE ROOFS

For Style & Volume

REGENCY

125mm SUREFIT **GUTTER SYSTEM**

Designed to add a touch of elegance to any modern or period style buildings. Regency offers a flow rate of up to 4.71/s – a GOOD choice for large roof areas.



GUTTER			
	Code	Pack	
4 metre	BR896	5	
	VR896	5	
	WR896	5	

Pack

5

5

5

5

Code

BR913

VR913

WR913

AGR913

EXTERNAL STOPEND

JOINT BRACKET	
Code Pack	
BR908 5	
VR908 5	
WR908 5	
AGR908 5	

INTERNAL STOPEND



SUPPORT BI	RACKET	2 screw fixing
Fix at 1m centres - max	Code	
	BR910	20
	VR910	20
	WR910	20
	AGR910	20

LONG EXTERNAL STOPEND



90° EXTERNAL ANGLE See page 43 for special fabrications.







Flow Rate

Up to

4.7l/s







GOOD TO KNOW

The external 'Insert to Here' lines on Regency it easier to install your gutter to the correct position – without having to look over the top of your gutter!





Example BR125, where 'B' = BLACK

TOKNOW

<text>

REGENCY





74mm





Code

BR921

VR921

WR921

AGR921

Pack

5

5

5

5



REGENCY TO 68mm REDUCER

WR920

AGR920

5

5



21/2° BRAN	юн		
	Code	Pack	
	BR922	5	
	VR922	5	

WR922

AGR922 5

5

Code

VR927

Pack

50

74mm

PIPES AND FITTINGS

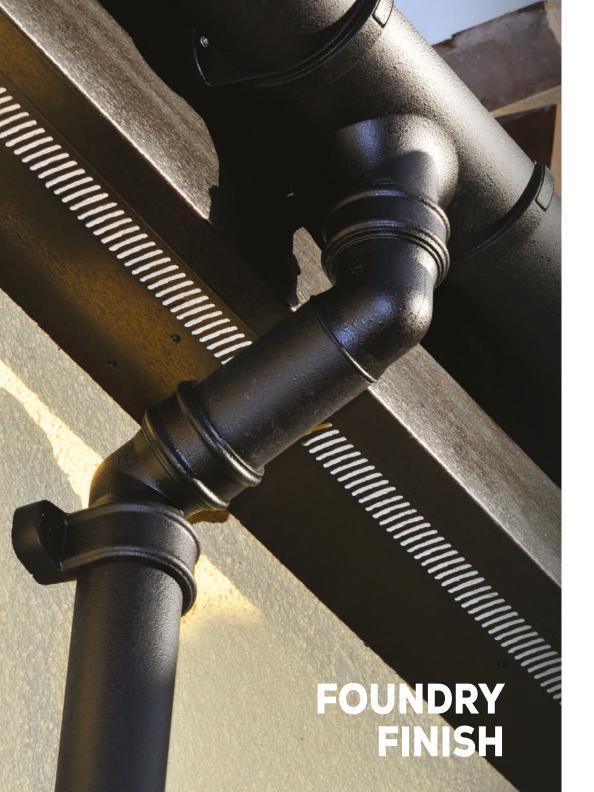
5mm BRACKET SPACER

HOPPER HEAD



AGR014

SHOE



HEY GOOD LOOKIN'

A cast iron look without the expense





FOUNDRY FINISH - 125mm SUREFIT

FOUNDRY FINISH CAST IRON EFFECT

GUTTER SYSTEM SUPPORT BRACKET 2 screw fixing Fix at 1m centres - max Code Pack CBR610 50

STOPEND

Code	Pack
CBR602	10
CBR613	10
	CBR602

RUNNING OUTLET



FOUNDRY FINISH - 112mm SUREFIT **GUTTER SYSTEM**

1 screw fixing

SUPPORT BRACKET

Fix at 1m

centres

- max

RUNNING OUTLET

Code

Code

NE LUB

CBR011

Pack

5

CBR010 50

Pack



125





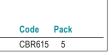
90° INTERNAL ANGLE 90° EXTERNAL ANGLE See page 43 for special fabrications.











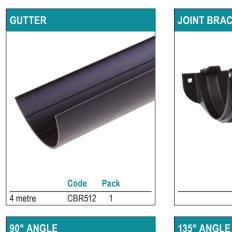
135° EXTERNAL ANGLE



CBR607 5



HALF ROUND





See page 43 for special fabrications.



Code

CBR005 5

Pack

Code



EXTERNAL STOPEND





Apply a small amount of Hunter silicone lubricant onto the seals of your joint brackets, outlets and angles.

PIPES & FITTINGS





921/2° BEND



Code Pack CBR577 10

EARED SHOE





Code Pack CBR020 10

CBR044 1

CURVED HOPPER HEAD





FOUNDRY FINISH

EARED PIPE BRACKET

- 68mm

2 screw fixing

Pack Code CBR022 5

COACH BOLTS FIXINGS



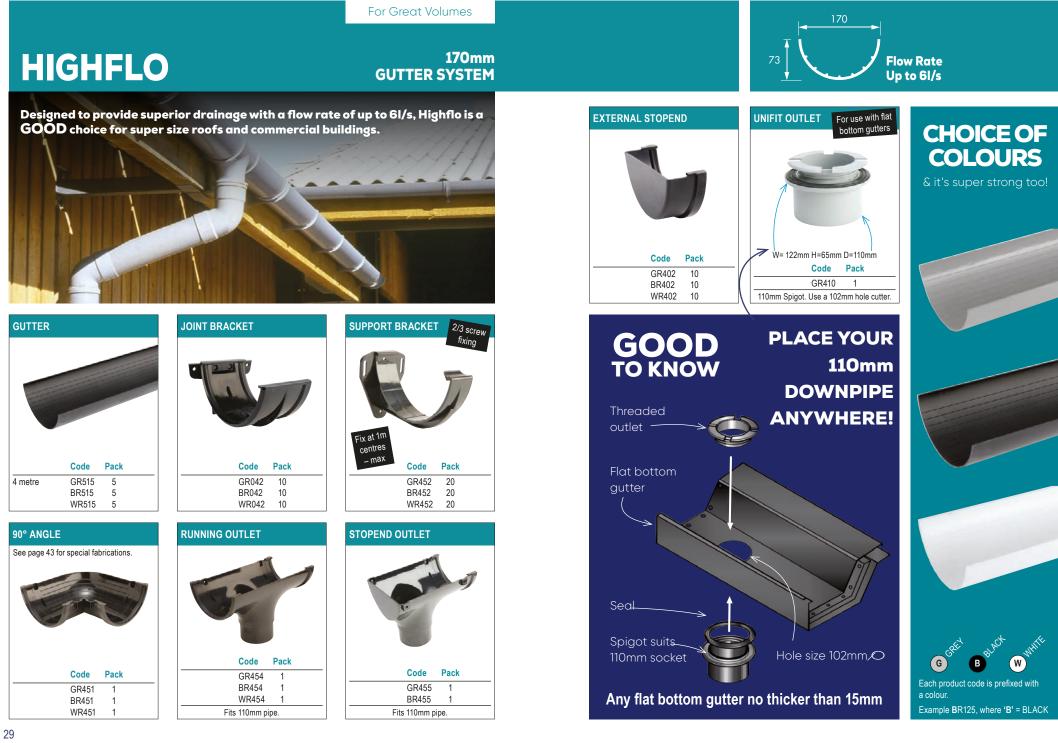
M6 45mm long Code Pack CBF001

Supersize rainwater profiles

27

C

┫



HIGHFLO



	Code	Pack	
3 metre	BS505	1	-
	GS505	1	
	WS505	1	
4 metre	BS506	1	-
	GS506	1	
	WS506	1	





PIPE	ONNECTOR	

 Code
 Pack

 BS208
 1

 GS208
 1

 WS208
 1

BRACKET	- PIPE	1 screw fixing
Fix at 2m		
centres – max	Code	
	BS217 GS217	10 10

BRACKET – SOCKET

Fix at 2m centres

Socket

- max

2 screw

fixing

Pack

10

10

10

Code

BS220

GS220

WS220



Code

BS121

Pack

1

110mm

PIPES AND FITTINGS

DRAIN CONNECTOR

Universa

see p84

BRACKET - PIPE/SOCKET 2 screw fixing Fix at 2m centres - max Code Pack GS570 5 Galvanised.

SHOE			
	Code	Pack	
	BS266	1	
	GS266	1	
	WS266	1	



ACCESS PIPE

110mm

Code	Pack	
BS309	1	
GS309	1	
WS309	1	

112¹/₂° BOTTOM OFFSET BEND

Code

BS271

GS271

Pack

1

1

92%° BEND

BS322

GS322

WS322

1

1

1

Pack

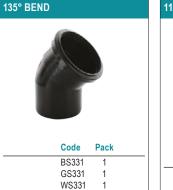
1

1

1

112¹/₂° TOP OFFSET BEND

Code BS270 GS270 WS270





GS336



The Big One

STORMFLO

200mm **GUTTER SYSTEM**

One of the biggest PVC rainwater systems around. Stormflo offers an impressive flow rate of up to 14I/s making it a GOOD choice for even the largest of roof areas.



3 screw

GUTTER

RUNNING OUTLET

Code

GR711

BR711

Spigot fits 160mm pipe.

1





JOINT BRACKET



1	
Code	Pack
GR705	1
BR705	1

Remember: order 2 Joint Brackets.





OUTLET ADAPTOR

Use with a R711 to convert to 110mm downpipe Code Pack GR716 2 BR716 2 For 110mm Highflo downpipes.





GOOD TO KNOW Need a Stopend Outlet?

Flow Rate

Up to 14l/s



STORMFLO





Fix at 2n centres Code Pack - mai GS571 5 Galvanised.

160mm

2 screw

fixing

PIPES AND FITTINGS

BRACKET – PIPE/SOCKET

112¹/₂° TOP OFFSET BEND



112¹/₂° BOTTOM OFFSET BEND



921/2° BEND		
	Code	Pack
	BS403	1
	GS403	

Code

BS404

GS404

Pack

1

135° BEND

PIPE CONNECTOR

Code

BS424

GS424

Pack

1

1



ACCESS PIPE Code Pack BS472





160mm

GOOD TO KNOW

GS472

1

- Your push-fit socket should always point
- Secure your solvent sockets with
- Install bracket as close to the offset

Offsets

160x110mm Code Pack GS420 1

> **GOOD TIP** Want to connect to 110mm drain? Use an Outlet Adaptor (R716) to connect Stormflo to 110mm downpipe, see p34



BRACKETS



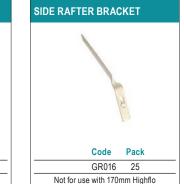


LONG RISE/FALL BRACKET Supplied with 300mm Stake Code Pack HR 112mm GR009 25

VARIABLE RISE /FALL BRACKET



230mm	BR026	10	
300mm	BR027	10	
	ng galvanised s ter bracket sepa		ler



or 200mm Stormflo gutter.

GALVANISED STAKE

ADDITIONAL

FIXING BRACKETS

WEDGE SPACER

ADJUSTABLE RAFTER ARMS

Galvanised steel

Including nut, bolt and anti slip washer.

SPARES & ANCILLARIES

SPARE RAINWATER SEAL



		Code	Pack
1.	HR 76mm	3SR7601	1
2.	HR 112mm	3SSI200	1
3.	Squareflo	3SSI140	1
3.	125	3SRI125	1
3.	Regency	3SRI122A	1
4.	Highflo	3SR1520	1
5.	Stormflo	3SRS355	1





SOLVENT CEMENT



UNIVERSAL SILICONE LUBRICANT

50g



0.	120	0011120	
3.	Regency	3SRI122A	1
4.	Highflo	3SR1520	1
5.	Stormflo	3SRS355	1
	SOLVENT	CLEANER	

CLEAN

Code

SC951

Pack

RAINWATER INNOVATIONS

COMPACT RAINWATER GULLY	

REDUCER



P
68mm socket to 110mm socket. To conn downpipe to below ground drainage
Code Dook

Code Pack 68mm BR768 10 82mm BR767 10 For use with DS042, Regency or Squareflo.

Code

DS500

Accepts downpipe up to 110mm.

Pack

15

DRAIN LEAF GUARD

Covers drains 300mm wide >

UNIFIT OUTLET

GUTTER LEAF GUARD







MKRAB

			For Squa	
	All a	5	& Rege gutt	ency er
	7	8	~	
	W= 64mn	n H=45mn	n D=65mn	n
		Code	Pack	
	68mm	BR400	10	
•		VR400	10	
		WR400	10	
		AGR400	0 10	
(Use a 57mm ho	le cutter. (Dutlet suita	able for

nect Code 110mm DCR300

COURTYARD GULLY

OUTLET LEAF GUARD

Pack

6





ROOF OUTLETS

A GOOD cost-effective alternative to complicated and expensive metal outlets. Compatible with 3 layer bituminous felt, PVCu roof membranes and hot asphalt.



ROOF OUTL	ET	
Spigot tail		
	Code	Pack
82mm	RV637	1

Studs may require trimming upon installation

Code

RV195

Pack

BALCONY OUTLET

Solvent socket tail

82mm

Code RV369 110mm

BALCONY OUTLET Solvent socket tail

ROOF OUTLET

Spigot tail

Studs may require trimming upon installation

Pack



Code Pack 160mm RV482 1 **BOX GUTTER OUTLET**

ROOF OUTLET

Spigot tail









It's telescopic Slide to adjust from 140-330mr

Self secures

It grips onto your outlet and will hold up to a 5.5m pipe, no hands!

Safer for working up a ladder No more juggling products

...no more on-site fabrications to form your offset!



QUICK FIX CLIPS



They're adjustable With four 5mm offset increments

Easy to align With plumb and chalk line grooves

The clip is detachable So it's really easy to remove your downpipe

...and they're designed for drill drivers!

SPECIAL FABRICATIONS

Fabrication Service

Hunter realises that not all product requirements can be achieved through standard components.



Fabricated Gutter Angles

Please state required angle on purchase order. Note: minimum 40 degree angle.

Half Round 112mm	Regency 125mm	Stormflo 200mm
BRF100 – Black	BRF400 – Black	BRF700 – Black
GRF100 – Grey	VRF400 – Brown	GRF700 – Grey
VRF100 – Brown	WRF400 – White	Cuttor Adoptors
WRF100 – White	Highflo 170mm	Gutter Adaptors Half Round 125mm to 112mm Half Round
Half Round 76mm	BRF600 – Black	BRF901 – Black – L/H
BRF800 – Black	GRF600 – Grey	GRF901 – Grey – L/H
GRF800 – Grey	WRF600 - White	VRF901 – Brown – L/H
VRF800 – Brown		WRF901 – White – L/H
WRF800 - White		BRF902 – Black – R/H
Squareflo 114mm		GRF902 – Grey – R/H
BRF200 – Black		VRF902 – Brown – R/H
VFR200 – Brown		WRF902 – White – R/H
WRF200 - White		
125		
BRF300 – Black		

INSTALLATION

STEP ONE



Before starting work, identify position of drain, run a plumb-line and fix gutter outlet. Check fascia is level and determine fall (if required).



Fix support bracket at furthest end and run a string-line to the outlet.

STEP THREE



From outlet, fix support brackets at a maximum of one metre centres.

STEP FOUR



Insert gutter to the 'insert to here' line on the first fitting. At the other end of the gutter mark the position of the next fitting on the fascia.



Remove gutter and fix next fitting using your mark line. Ensuring fittings are level by using a string line.

STEP SIX



Fit length of gutter and stopend, with support bracket at furthest end.

STEP SEVEN



Fit top offset bend to outlet, then using bottom offset determine length of pipe required.



Fit a pipe clip below the bottom offset, then at a maximum of two metres apart.

STEP NINE



Check water tightness by blocking off any outlet and performing a static water test.



Tip for Surefit Clips: Insert the rear gutter edge under the back retaining lip of the snap lock clip. Ensure that it is fully home. With all fingers over the front edge of the gutter, pull down, while pushing up on the fitting with your thumbs until the gutter snaps into position. DO NOT REMOVE THE SUREFIT CLIPS.

VRF300 - Brown

WRF300 - White

RAINWATER CALCULATIONS

Using our handy step-by-step guide it is easy to select the right gutter for your project



Step One: Calculate Effective Maximum Roof Area

This can be calculated by using the following formula (see diagram below):

MULTIPLICATION FACTORS

Use of multiplication factors to establish effective roof area. Using the roof dimensions as the example below with a 45° roof pitch. 4m wide x 10m long x 1.5 = $60m^2$



These figures are based on a rainfall intensity of 0.021 l/s per metre squared, roof pitch not exceeding 50°, gutters running full. Refer to The Building Regulations 2002 Approved document H and BSEN 12056-2: 200, Part 3: Roof drainage, layout and calculations.

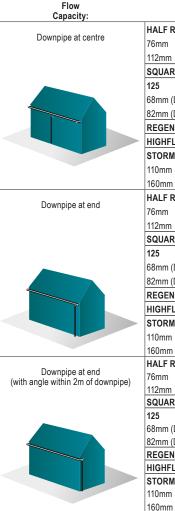
GOOD TIP

Installation Tips

- For gutter fixings onto wooden fascias use 25mm x No.10 round head rust proof screws
- For gutter fixings onto PVC fascias use 35mm x 5mm No.10 parallel thread zinc plated or stainless steel, recess pan head, single-start self tapping screws
- For downpipe supports use 32mm x No.10 screws to masonry wall plugs

It's simple with Hunter Surefit!

Step Two: Select Your CONFIGURATION and Profile



NFIGUE	RATION and Profile				
		Gutter Fix	ced Level	Gutter F	ixed at 1:350
		Gutter Flow (Litres/Sec)	Roof Area m²	Gutter Flow (Litres/Sec)	Roof Area m ²
	HALF ROUND				
	76mm	0.7	34	0.8	38
	112mm	1.8	86	2.6	125
	SQUAREFLO	3.2	154	3.8	182
	125				
	68mm (Downpipe)	3.8	182	4.6	221
	82mm (Downpipe)	4.0	191	4.9	235
	REGENCY	4.2	202	4.7	226
	HIGHFLO	5.4	258	6.0	289
	STORMFLO				
	110mm	11.1	534	12.4	598
	160mm	12.5	601	14.0	673
	HALF ROUND	-			
	76mm	0.5	24	0.6	29
	112mm	0.9	43	1.3	62
	SQUAREFLO	1.6	77	2.0	96
	125				
	68mm (Downpipe)	2.1	101	2.4	115
	82mm (Downpipe)	2.2	106	2.5	120
	REGENCY	2.1	101	2.3	110
	HIGHFLO	2.8	136	2.9	137
	STORMFLO				
	110mm	5.9	282	5.9	284
	160mm	6.6	318	6.7	320
	HALF ROUND				
npipe)	76mm	0.4	20		
inhihe)	112mm	0.8	38		
	SQUAREFLO	1.3	65		
	125				
	68mm (Downpipe)	1.8	86		
	82mm (Downpipe)	1.9	90		
	REGENCY	1.8	86		
	HIGHFLO	2.4	115		
	STORMFLO	E 0	000		
	110mm	5.0	239		
	160mm	5.6	270		



HUNTER

Pipes

Finish

SOIL AND WASTE **SYSTEMS**

Push-fit & Solvent Soil.... **Brackets** & **Bends &** Branches **Boss Pipes** 0 p**50** p49 p**55** WC Connectors **Adaptors &** Access & Reducers Ventilation p**57** p**59** p**61** Cast Iron Effect... Waste... Foundry Push-fit Solvent Waste Waste look without p71 p**73** _p75 the expense



Floor Drainage

Compression Waste p85



Grease Management...

Endura

_p98





CONTENTS SOIL AND WASTE

82/110/160mm **PUSH-FIT &** SOLVENT





so	DIL/WASTE FITTINGS GUIDE
P	Push-fit fittings
S	Solvent fittings



PIPE

Durable, lightweight and impact resistant, Hunter's Push-fit and Solvent Soil Systems are a GOOD reliable way of carrying sanitary waste from domestic, commercial and industrial installations.



PIPE – PLAIN ENDED		
		110mm co-ex pipe*
	Code	Pack
82mm (3m)	GS599	1
	BS599	1
110mm (1m)	WS204	1
110mm (3m)	GS505	1
	BS505	1
	WS505	1
110mm (4m)	GS506	1
()	BS506	1
	WS506	1
160mm (3m)	GS534	1
	BS534	1
160mm (4m)	GS535	1

82/110/160mm

PUSH-FIT &

SOLVENT

SOCKETED PIPE		
		110mm co-ex pipe*
P	Code	Pack
82mm (3m)	GS602	1
82mm (4m)	GS603	1
110mm (2m)	GS507	1
	BS507	1
110mm (3m)	GS508	1
	BS508	1
	WS508	1
110mm (4m)	BS509	1
	GS509	1
110mm (6m)	BS549	1
160mm (3m)	GS533	1
	BS533	1
160mm (4m)	GS532	1
	BS532	1
160mm (6m)	GS530	1

COUPLING & BENDS

SLIP COUPLING



PS	Code	Pack	
82mm	GS604	1	
	BS604	1	
110mm	GS208	1	
	BS208	1	
	WS208	1	
160mm	GS406	1	
	BS406	1	

92¹/₂° BEND Spigot tail

		0
Ρ	Code	Pack
82mm	GS619	1
	BS619	1
110mm	GS322	1
	BS322	1
	WS322	1
160mm	GS403	1
	BS403	1

Ρ Code Pack 82mm GS605 1 110mm GS211 1 BS211 1 WC011 160mm

	WS211		
160mm	GS410	1	
921/2° BEN	D		92½°
Solvent sock	et tail		Double
			Ρ
PS	Code	Pack	P 110m

S

110mm



BS293

WS293

1

1

PUSH-FIT AND SOLVENT SOIL BENDS

BENDS











170° ADAPTOR BEND	160° ADA
Solvent socket tail	Solvent sock

160° ADA	PTOR BEND
Solvent sock	et tail
P S	Code Pack
110mm	GS323 1

135° BENI	D		
Spigot tail			
	6		
Ρ	Code	Pack	
P 82mm	GS621	Pack	
	GS621	1	
82mm	GS621 BS621	1 1	

160mm

RING SEAL ADAPTOR For any solvent sockets P S Code Pack 110mm GS201 10 BS201 10

GS404

BS404

1

1

GOOD Remember to clean your pipe with Solvent Cleaner before applying Solvent Cement. This ensures a watertight joint by removing all traces of dirt & grease.





110mm



MULTIFLEX BEND

Spigot tail

Double socket Ρ Code Pack 110mm GS676 1 BS676 1 WS676 1

82mm

Adjusts from 0° - 90° • One bend covers all angles from 0 to 90°. Saving you time and money – you'll never be stuck on site without the correct bend again! · Cannot be solvent welded · For external use only

135° OFFSET BEND

Ρ Code 110mm

MFBSG MFBSB

Pack



160mm

SOIL/WASTE FITTINGS GUIDE
P Push-fit fittings
S Solvent fittings



Pack

1

Code

GS324

P S

110mm

BRANCHES

82/110/160mm PUSH-FIT & SOLVENT



Pack

1

Code

GS301

Fabricated.

Only fit vertically

Code

GS300

BS300

GOOD

TIP

To avoid dislodging or damaging rubber seals,

always ensure pipe ends are

chamfered and lubricated.

Pack

1

1

92¹/₂° CORNER BRANCH

Socket tail

S

S

110mm

110mm

DOUBLE BRANCH

All solvent socket





Corner and Double Branches

PUSH-FIT AND SOLVENT SOIL BRANCHES

Designed for commercial installations and houses with multiple bathrooms

Corner branches save space by enabling direct connection of two WCs or WC floats from two directions at 90°

Double branches allow connection of back-toback WCs and WC floats from opposite directions



- SOIL/WASTE FITTINGS GUIDE
 P Push-fit fittings
- S Solvent fittings

81 1/2" BRA	INCH		
Triple socket	1		
	-		
	and the second		
	611		
	6		
Ρ	Code	Pack	
110mm	BS672	1	
	GS672	1	

921/2° BRANCH

871/0 BRANCH

Spigot tail – bosses closed





Solvent socket tail





5 BOSS 921/2° BRANCH

Code

GS302

BS302

Code

GS272

BS272

Pack

3 BOSS 104° BRANCH

Pack

1

Spigot tail - bosses closed

S

110mm

Spigot tail

Ρ

110mm



5 BOSS 92½° BRANCH Triple solvent socket – bosses closed

 S
 Code
 Pack

 110mm
 GS292
 1

 BS292
 1
 WS292
 1

 112½° BRANCH

 Spigot tail

 Image: spigot









BOSS PIPES





50mm ed Boss k k k k		32mm BO	SS PIPE	
k 110mm GS216 BS216 WS216	50mm Jed Boss	Exp. socket		
k 110mm GS216 BS216 WS216			0	
BS216 WS216				
WS216		S	Code	
	k			
Accepts push-fit and solv	k		GS216	
	k		GS216 BS216	





Ρ

110mm

Code Pack GS218 BS218 WS218 For 32/40mm solvent weld use a W717 or

• Unique square design, ideal for corners

· Integral baffles to prevent cross flow

· Can be adapted to 32mm and 40mm

using a GW058 or GW059 boss adaptor.

Code

GS200

Pack

1

· Up to four 50mm connections available Simple push-fit connections for waste and soil

90° BOSS ADAPTOR S

32mm	use W104 + W113
40mm	use W106 + W114
50mm	GW725 10
	For waste manifold.

Code

Pack

SOIL/WAST	E FITTINGS GUIDE
P Push-fit f	ttings
S Solvent fi	ttings



40mm BOSS PIPE Exp. socket S Code Pack 110mm GS215 BS215 WS215 1 Accepts push-fit and solvent waste

WASTE MANIFOLD



82/110/160mm **PUSH-FIT** & SOLVENT

2 screw

fixing

BRACKET – PIPE

82mm

1 screw

fixing

Pack

10

10

2 screw

fixing

Code

GS412

Code

GS570

GS571

Galvanised

110mm

160mm

Pack

5

5

BRACKET – PIPE/SOCKET

BRACKETS









	Code	Pack
82mm	GS607	10
	BS607	10
GOC Use soo to suppo and c	cket br	ackets ansion

Code

GS612

BS612

WS612

BRACKET – SOCKET

Pack

10

10

10

2 screw

fixing



82/110/160mm **PUSH-FIT &** SOLVENT

82/110/160mm **PUSH-FIT &** SOLVENT

UCER to 110mm ot tail Reduces to 110mm socket Code Pack



REDUCERS



REDUCER		
Spigot tail		
For use w	ith W104 a	and W106
S		
5	Code	Pack
110mm	GS264	1
	WS264	1
50mm to	110mm p	ipe size.

			RED
-			Spigot
e with W104 a	ind W10	5	
Code	Pack		
GS264	1		0
WS264	1		S
n to 110mm pi	ipe size.		160m

ize.	160mm GS420 1
	FLEXIBLE REDUCER
	110mm x 32/40mm
	Fits into pipe and fittings.
ck	Code Pack
	110mm DS025 10
	Underground terms apply to this item.

	SOIL	/WASTE FITTINGS GUIDE
	Ρ	Push-fit fittings
	S	Solvent fittings
Ì		



110x82mm REDUCER



Code

GS214

BS214

WS214

GS411

160mm

Pack

1

1

1

1

110mm x 32/40/50mm Spigot tail 110mm Code Pack MKUAG 10



MKUAW



FLEXIBLE REDUCER





Please refer to cutter guide on page 78

82/110/160mm

BOSS ADAPTOR - SOLVENT ONLY

Compatible with upstand snap cap fittings

Code

GW105

BW105

WW105

GW107

BW107

WW107

GS758

BS758

WS758

Compatible with flat and upstand snap

cap fittings

GW058

GW059

Product is black.

Code

Pack

10

10

S

32mm

40mm

50mm

P S

32mm

40mm

BOSS ADAPTOR

For Push-fit & Solvent Pipe

PUSH-FIT &

SOLVENT

Pack

10

10

10

10

10

10

10

10

10

BOSS ADAPTORS

STRAP BO	oss			BOSS AD	APTOR – PL	ISH-FIT ONLY
	Code	Pack			0	
82mm	GS610	10	-			
110mm	GS343 BS343 WS343	10 10 10	-	Compatible P	e with upstand Code	snap cap fittings Pack
160mm	GS437	10	-	50mm	GS759	10

PRE-EXISTING
INSTALLATIONS

Have a fitting with a flat snap cap and are looking for a boss adaptor? Visit our website for our full range of boss adaptors.





Compatible with fittings which

have an upstand snap cap

Compatible with fittings which have a flat snap cap

Zoom



ACCESS

921/2° ACC	ESS BEND	
Spigot tail		
Ρ	Code	Pack
82mm	GS620	1
110mm	GS326	1
	BS326	1



ACCESS CAP
Solvent socket





ACCESS I	PLUG	
Spigot		
15		7
1		1
		-
	Code	Dook
	Code	
82mm	Code GS618	Pack 1
82mm 110mm		
	GS618	1



	DDLE		
10	Code		
110mm	GS337	10	
Direc	t fix to pipe	work.	

82/110/160mm

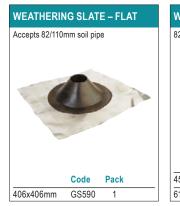
PUSH-FIT &

SOLVENT

ACCESS PIPE Double solvent socket S Code Pack 110mm GS310 1 BS310 1 WS310 1



VENTILATION



Code

GS355

BS355

WS355

GS422

Code

GS450

BS450

WS450

Pack

1

AIR ADMITTANCE VALVE

VENT COWL

Solvent socket

S

110mm

160mm

S

110mm

Solvent socket tail



die		
Pack		(
1	82mm	(

82mm

110mm

VENT COWL

WEATHERING COLLAR



AIR ADMITTANCE INSULATOR

Pack

1

1

1

1



82/110/160mm

PUSH-FIT &

SOLVENT

Air admittance valves

Prevents the release of foul air

Allows your soil stack to be

WC CONNECTORS

82/110/160mm **PUSH-FIT &** SOLVENT

From a straight forward job to multiple connections and misaligned pans, there is a Hunter WC Connector for most installations, with all-purpose tails for a speedy connection.



° CONNECTOR	90° SPACE SAVING CONNECTOR
Code Pack	Code Pack
WS221 12	WS234 12
RAIGHT CONNECTOR	EXTENSION PIECE
	Cut as required opposite end to fins, using a fine tooth saw.
Code Pack	Code Pack
WS224 9	WS226 9



GOOD TO KNOW Il 'Tall' Hunter WC Connectors (the ones on this page) can be cut to length!

Simply remove the black finned seal and cut the connector using a fine tooth saw.

14° CONNECTOR	22mm OFFSET CONNEC
0	
Code Pack	Code Pa
WS222 18	WS225 1



For exposed an connectio

pipewor

Pack

1

PIPE – PLAIN ENDED

110mm



14° CONNECTOR Spigot tail To BS5627 Code Pack WS252 18



GOOD TO KNOW

Larger range of WC connectors in the Multikwik range on the next page

Code

WS204

110mm (1m)

GASKET

For use with BS1213 pans. Fits 102 - 120mm spigots.

Code Pack WS248 1

90

ST

STRAIGHT

MULTIKWIK WC CONNECTORS

Selecting your WC Connector

Measure the INNER diameter of your pipe



Measure the OUTER diameter of your Spigot

Then take a look at the dimensions provided on the individual connectors to find the best matches!

GOOD TIP

Initial and the second sec

Spigot 97-108mm | Pipe 99-105mm

Pack Box

1 10

Code

MKLAS1

STANDARD	
BBA BRITISH BOARD OF AGREMENT CERTFICATE No. 88/2107	
Spigot 108-114mr	m Pipe 99-105mm
Code	Pack Box
MKS1	5 30
STANDARD	
BBA BRITISH BOARD OF AGRÉMENT CERTIFICATE No. 88/2107	
Spigot 97-108mm	n Pipe 99-105mm
Code	Pack Box
MKS2	3 36
GO	
	NOW

The Multikwik MKS1 (known as the "No.1") is for old style pans only. If you are installing a new pan always ask for the MKS2!

Make sure you know your pans

97 – 108mm Modern Pans 108 – 114mm Old Pans 76 – 96mm Stainless Steel

STRAIGHT	EXTENDED STRAIGHT	STRAIGHT
Spigot 108-114mm Pipe 88-92mm	Spigot 97-108mm Pipe 99-105mm	Spigot 76-95mm Pipe 99-105mm
Code Pack Box	Code Pack Box	Code Pack Box
MKS3 1 30	MKS4 1 30	MKS5 1 40
EXTENDED STRAIGHT	EXTENDED STRAIGHT	STRAIGHT SIPHONIC
Spigot 97-108mm Pipe 88-92mm Code Pack Box MKS7 1 30	Spigot 76-95mm Pipe 99-105mm Code Pack Box MKS8 1 24	Spigot 108-114mm Pipe 99-105mm Code Pack Box MKS1A 1 30
LONG ADJUSTABLE STRAIGHT	STRAIGHT WITH BOSS	STRAIGHT FOR 3' SOIL
Spigot 97-108mm Pipe 99-105mm	Spigot 97-108mm Pipe 99-105mm	Spigot 108-114mm Pipe 74-77mm
Code Pack Box	Code Pack Box	Code Pack Box
MKLAS1 1 10	MKSB4 1 34	MKS10 1 30



MULTIKWIK WC CONNECTORS





Need an Offset?

Measure from the centre line of your pipe to the centre line of your pan spigot.

Remember, offsets should not be installed in an upwards position. Water should be able to run horizontally or down!

GOOD TO KNOW

18mm OFFSET	18
BBBARD OF BOARD OF CERTIFICATE No. 58/2107	
Spigot 108-114mm Pipe 99-105mm	
Code Pack Box	
MKO1 5 30	-



	-	
Spigot 97-108mm F	Pipe	99-105mm
Code Pa	ack	Box
MKO2	1	30
18mm OFFSET		
		7

mm OFFSET



Spigot 97-108mm | Pipe 88-92mm Pack Box Code MKO7 1 30

18m	ım OF	FSET			
		-			
				-	
		-		-	
			_	2	

Spigot 108-114mm | Pipe 88-92mm Code Pack Box MKO3 1 30

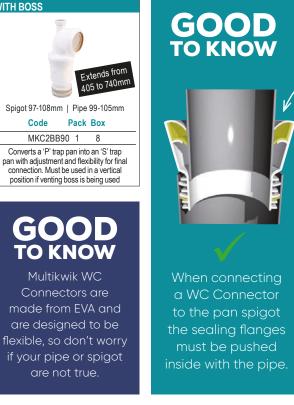
40mm OFFSET

Spigot 97-108mm | Pipe 99-105mm Pack Box Code MKO4 30 1

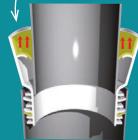
MULTIKWIK WC CONNECTORS

FLEXIBLE	BLF	FLFX

MULTICLIK – STRAIGHT MULTICLIK - 90° BEND · Flexible ends for excellent joint quality. Extends from · Robust and reliable integral soil 375 to 710mm sealing fins. · High guality Multikwik seals. · Retains its position whatever shape Spigot 97-108mm | Pipe 99-105mm is required. Code Pack Box MKC2B90 Code Pack Box Converts a 'P' trap pan into an 'S' trap pan with Spigot 97-108mm | Pipe 99-105mm MKC2 3 12 adjustment and flexibility for final connection. MULTICLIK – 90° BEND WITH BOSS



Sealing Flanges





Don't pull the other sealing flange out over the top of the pan lead to leaks!

MULTIKWIK WC CONNECTORS

14° BEND
Spigot 97-108mm Pipe 99-105mm
Code Pack Box
MKB114 5 30



Spigot 97-108mm | Pipe 105-108mm Pack Box Code MKB114S 1 30

14° BEND



Spigot 76-95mm | Pipe 88-92mm Code Pack Box MKB614 1 30

90° BEND



Spigot 97-108mm	Pipe	99-105mm
Code	Pack	Box
MKB45	1	25

MKB45

45° KNUCKLE BEND



Spigot 76-95mm	Pipe	99-105mm
Code	Pack	Box
MKB514	1	30
104° BEND		

14° BEND

Spigot 97-108mm | Pipe 99-105mm Code Pack Box MKB21104 1 15



Spigot 108-114mm | Pipe 99-105mm Code Pack Box 1 MKB22 15

90° TIGHT KNUCKLE BEND – TALL

BENDS

90° BEND – TALL

Spigot 97-108mm | Pipe 99-105mm

MKB3190 3 15

Pack Box

Code

90° BEND WITH BOSS - TALL Spigot 97-108mm | Pipe 99-105mm

90° SPACE SAVER BEND



Spigot 97-108mm | Pipe 99-105mm Code Pack Box MKBAR90 1 12

Quality in built...

BBA BOAR

British Standard states that a solid ball of 80mm must pass through pipework unaided.

All Multikwik Pan Connectors including those with Boss upstands meet this requirement, reducing the chance of blockage and expensive remedial costs.

GOOD TO KNOW

MULTIKWIK WC CONNECTORS

EXTENSIONS & LINKS

SOIL PIPE EXTR	ENSION	SOIL PIPE
Беретин- колтористики Колтористики Состори	9-105mm	
Code	Pack Box	C
MKEA	5 20	M
	xtension to a Multikwik daptor to 4" soil pipe.	Used either Connector

SOIL PIPE CONNECTION			
Fipe 88-92mm			
Code Pack Box			
MKEB 5 20			
Used either as an extension to a Multikwik Connector or an adaptor to $3\frac{1}{2}$ " soil pipe.			
MULTILINK			

Code

MKL1

Pack Box

Sleeves the fins of 99-105mm outlet Multikwik

Pan Connectors to enable connection

1 50

OIL PIPE CONNECTION
Pipe 74-77mm
Fipe /4-//IIIII
Code Pack Box
MKEG 1 20
Jsed either as an extension to a Multikwik Connector or an adaptor to 3" soil pipe.

s

GOOD TIP

Remember all genuine Multikwik WC Connectors are supplied with a sachet of lubricant – except for our rigid and adjustable connectors.



MULTIKWIK WC CONNECTORS

RIGID 18mm OFFSET	RIGID 14° BEND	RIGID 90° BEND
Spigot 97-108mm Pipe 99-105mm Code Pack Box	Spigot 97-108mm Pipe 99-105mm Code Pack Box	Spigot 97-108mm Pipe 99-105mm Code Pack Box
MKRO2 1 31	MKRB14 1 31	MKRB90 1 15



 Spigot 97-108mm | Pipe 99-105mm

 Code
 Pack Box

 MKO100
 1
 20



Strength built in...

Multikwik sanitary frames will support loads in excess of 400kg (63st) and are designed for a 25 year lifespan.

For versatility and reliability in modern bathroom design, trust the wide Multikwik sanitary systems range.

GOOD TO KNOW



RIGID

FLUSH PIPE CONNECTOR



Multilink is a unique fitting which sleeves the fins of all 99-105mm outlet Multikwik Pan Connectors.

Enabling direct connection to be made to the inlet of another Pan Connector!



FOUNDRY FINISH SOIL

The perfect partner for Foundry Finish Rainwater. A PVC push-fit system with the good looks and charm of Cast Iron.



PIPE – SOC	KETED	SPIGOT AD
	Code Pack	Simply pusl
2.75 metre	CBS508 1	Clay
135° BEND		92½° BEND
Spigot tail		Double socket





Simply push into existing Cast Iron, Clay or PVC pipework.

Pack

1

Code

CBS671



Code

CBS322 1

Pack

921/2° BEND

Spigot tail





BOSS PIPE

110mm





Code

CBSV42

VENT COWL















PUSH-FIT WASTE

POLYPROPYLENE WASTE SYSTEM

Manufactured from double polypropylene material, Hunter Push-fit Waste is resistant to most chemicals and detergents.



PIPE – PLAIN ENDED			
	-		
Ρ	Code	Pack	
32mm (3m)	GP125	10	
	BP125	10	
	WP125	10	
40mm (3m)	GP150	10	
	BP150	10	
	WP150	10	
50mm (3m)	GP250	10	

91.5°	K MIT	CKI	ND .
91.J	NNU	ONL	שאו



0		
Ρ	Code	Pack
32mm	GP010	10
	BP010	10
	WP010	10
40mm	GP020	10
	BP020	10
	WP020	10
50mm	GP200	10

921% SWEPT BEND

	135° SPIGOT BEN

Ρ	Code	Pack
32mm	GP061	10
	BP061	10
	WP061	10
40mm	GP071	10
	BP071	10
	WP071	10

135° SWEPT BEND			
Р	Code	Pack	
32mm	GP011	10	
	BP011	10	
	WP011	10	
40mm	GP021	10	
	BP021	10	
	WP021	10	
50mm	GP201	10	

0	
GP019	10
BP019	10
WP019	10
GP029	10
BP029	10
WP029	10
GP209	10
	BP019 WP019 GP029 BP029 WP029

ONO TAUL ODICOT DEN

COUPLING			921
Ρ	Code	Pack	Ρ
32mm	GP012	10	 32n
	BP012	10	
	WP012	10	
40mm	GP022	10	40n
	BP022	10	
	WP022	10	
50mm	GP202	10	 50n

0			
Р	Code	Pack	
32mm	GP013	10	
	BP013	10	
	WP013	10	
40mm	GP023	10	
	BP023	10	
	WP023	10	
50mm	GP203	10	

200

C

32mm

° SWEPT TEE

	SOCKET	PLUG	
		Histor,	
:k	Ρ	Code	Pack
)	32mm	GP014	10
)		BP014	10
)		WP014	10
)	40mm	GP024	10
)		BP024	10
		WP024	10
)	50mm	GP204	10

40mm

REDUCER Ρ Code Pack 40x32mm GP025 10 BP025 10 WP025 10 GP208 10 50x32mm 50x40mm GP205 10

ADAPTOR - PUSH-FIT ONLY

Britter		~ screw
	J	fixing
PS	Code	Pack
32mm	GW118	10
	BW118	10
	WW118	10
40mm	GW119	10
	BW119	10
	WW119	10
50mm	GP210	10

Compatible with flat snap cap fittings.

Converts solvent to push-fit.

Code

GS751

BS751

Pack

10

10

Ρ

50mm

50mm

BRACKET



50mm

Code	Pack	
GW058	10	
GW059	10	
AL TANK C	ONNEC	TO
	GW058 GW059	GW058 10



Accepts Push-fit & Solvent Pipes.

P S	Code	Pack	
32mm	GW098	10	
40mm	GW099	10	
	WW099	10	

Sizes shown are nominal. Actual pipe sizes are 34mm, 41mm and 54mm.

SOLVENT WASTE

PVCc/PVC-U **WASTE SYSTEM**

The system of choice for the pro plumbing installer, once welded the high performance pipework provides a permanent watertight connection.



PIPE		STRAIGHT COUPLING
		S Code Pack
S	Code Pack	32mm GW060 10 BW060 10 WW060 10
32mm (3m)	GW538 10 BW538 10 WW538 10	40mm GW061 10 BW061 10 WW061 10
32mm (4m)	GW541 10 BW541 10 WW541 10	50mm GW711 10 BW711 10 WW711 10
40mm (3m)	GW539 10 BW539 10 WW539 10	GOOD
40mm (4m)	GW542 10 BW542 10 WW542 10	TO KNOW All products are manufactured
50mm (3m)	GW709 10 BW709 10 WW709 10	to BS EN 1566 (or in thick wall PVC-u as applicable). Hunter Solvent Waste should not be
50mm (4m)	GW710 10 BW710 10 WW710 10	used as a high temperature gas boiler exhaust system.

S	Code	Pack
32mm	GW060	10
	BW060	10
-	WW060	
40mm	GW061	10
	BW061 WW061	10 10
50mm		10
50mm	GW711 BW711	10
	WW711	10
All prod to BS E	OKNO OKNO ucts are ma N 1566 (or ir as applicabl	DW nufaci 1 thick

EXPANSION		NG
	•	
PS	Code	Pack
40mm	GW064 WW064	
BRACKET		2
DRACKET		2 screw fixing

	2		
P S	Code	Pack	
32mm	GW118	10	
	BW118	10	
	WW118	10	
40mm	GW119	10	
	BW119	10	
	WW119	10	
50mm	GW716	10	
	BW716	10	
	WW716	10	



S

32mm

40mm

50mm

32mm

S 50mm

40mm

90° KNUCKLE BEND S Code Pack 32mm GW116 10 BW116 10 WW116 10 40mm GW117 10 BW117 10 WW117 10 50mm* GW719 10 BW719 10 WW719 10 *Adaptor only	50mm	VV VV IZZ	20	
S Code Pack 32mm GW116 10 BW116 10 WW116 10 40mm GW117 10 BW117 10 BW117 10 BW117 10 BW117 10 BW117 10 BW117 10 WW117 10 S0mm* GW719 10 WW719 10 WW719				
Obde Dode 32mm GW116 10 BW116 10 WW116 10 40mm GW117 10 BW117 10 WW117 10 50mm* GW719 10 BW719 10 WW719 10 BW719 10 BW719 10	90° KNUC	KLE BEND		
Obde Dode 32mm GW116 10 BW116 10 WW116 10 40mm GW117 10 BW117 10 WW117 10 50mm* GW719 10 BW719 10 WW719 10 BW719 10 BW719 10				
BW116 10 WW116 10 40mm GW117 10 BW117 10 WW117 10 50mm* GW719 10 BW719 10 WW719 10	S	Code	Pack	
WW116 10 40mm GW117 10 BW117 10 WW117 10 50mm* GW719 10 BW719 10 WW719 10	32mm	GW116	10	
GW117 10 BW117 10 WW117 10 50mm* GW719 10 BW719 10 WW719 10		BW116	10	
BW117 10 WW117 10 50mm* GW719 10 BW719 10 WW719 10		WW116	10	
WW117 10 50mm* GW719 10 BW719 10 WW719 10	40mm	GW117	10	
50mm* GW719 10 BW719 10 WW719 10		BW117	10	
BW719 10 WW719 10		WW117	10	
WW719 10	50mm*	GW719	10	
		BW719	10	
*Adaptor only		WW719	10	
		*Adaptor only	y	

Code

WW122 20

Pack

50mm

135° SWEPT BEND

91¹/₂° SWEPT BEND

S
32mm
40mm
50mm

BW078	10	
WW078	10	
GW079	10	
BW079	10	
WW079	10	
GW712	10	
BW712	10	
WW712	10	

Pack

10

Code

Code

GW082

BW082

GW081

BW081

GW713

BW713

WW713 10

Pack

10

10 WW082 10

10

10 WW081 10

10

10

GW078

		h
S	Code	Pack
32mm	GW108	10
	BW108	10
	WW108	10
40mm	GW109	10
	BW109	10
	WW109	10
50mm	WW110	10
	GW110	10
	BW110	10

135° SPIGOT TAIL BEND

1

Sizes shown are nominal. Actual pipe sizes are 36mm, 43mm and 56mm.

SOLVENT WASTE

91½° TEE

Triple socket

S

32mm

40mm

50mm

ACCESS CAF

6

Spigot tail

PVCc/PVCu 32/40/50mm **WASTE SYSTEM**

	135° TEE	91 ¹ / ₂ ° CROSS
Code Pack	Triple socket	
GW084 10 BW084 10 WW084 10	C	
GW085 10	S Code Pack	
BW085 10 WW085 10	40mm GW088 10 BW088 10	S
GW714 10	WW088 10	40mm (
BW714 10	50mm GW715 10	\ \
WW714 10	WW715 10	50mm V
		-

Socket to pipe)
S	Code
	BW055 WW05
	BW056 WW05
BW090 10 E	GW057 BW057 WW05
BW091 10 E	GW717 BW717 WW717
BW724 10 E	GW718 BW718 WW718

Code	Pack	
BW055	10	
WW055	10	
BW056	10	
WW056	10	
GW057	10	
BW057	10	
WW057	10	
GW717	10	
BW717	10	
WW717	10	
GW718	10	
BW718	10	
WW718	10	
	BW055 WW055 BW056 GW057 BW057 WW057 GW717 BW717 WW717 GW718 BW718	BW055 10 WW055 10 BW056 10 WW057 10 BW057 10 GW057 10 BW057 10 GW717 10 BW717 10 GW718 10

S	Code	Pack
40mm	GW574	10
Tollin	WW574	
50mm	WW722	10
	WW722	
G	iker sh	W WHITE

	SOIL/WASTE FITTINGS GUIDE
P	Push-fit fittings
S	Solvent fittings
P	S Push-fit AND Solvent fittings

CONNEC	TOR		
Male Iron BS	SP Adaptor		
S	Code	Pack	
S 32mm	Code WW125		
		10	

90° BOSS	ADAPTOR
For waste m	anifold (GS200 only)
S	Code Pack
S 32mm	Code Pack use W104 + W113



UNIVERSA	L TANK C	ONNECTOR
P S	Code	Pack
32mm	GW098	10
40mm	GW099	10

WW099

Compatible with flat and upstand

snap cap fittings

Code

GW058

GW059

Product is black.

Code

GW105

BW105

WW105

GW107

BW107

WW107

GS758

BS758

WS758

Pack

10

10

Pack

10

10

10

10

10

10

10

10 10

BOSS ADAPTOR

P S

32mm

40mm

S

32mm

40mm

50mm

BOSS ADAPTOR

For Push-fit & Solvent Pipe

10

32mm

40mm

VENT CO	WL	
	Ē	1.
S	Code	Pack
50mm	GS353	10

50mm

BOSS ADAP	TOR – PU	ISH-FIT ONLY
	2	
Compatible wi	th upstand s	snap cap fittings
Р	Code	Pack
50mm	GS759	10



TO KNOW

78

S

32mm

40mm

50mm

SOLVENT WASTE SYSTEM

SOLVENT WASTE

PIPE		
S	Code Pack	
32mm (3m)	WAP33 10	
40mm (3m)	WAP43 10	

WAP53

5

STRAIGH	IT COUPLII	NGS		
S	Code	Pack		
32mm	WAC3	10		
40mm	WAC4	10		

CLIPS -		
ULIPS -	UPEN	PVCU

50mm (3m)

S	Code	Pack	
32mm	KF1	10	
40mm	KF2	10	
50mm	KF3	10	
	Open PVC	Cu	



S	Code	Pack	
32mm	WAC3	10	
40mm	WAC4	10	
50mm	WAC5	10	
CLIPS - S	ADDLE AB	S	
CLIPS - S	ADDLE AB	S	

S	Code	Pack
32mm	WC3	10
40mm	WC4	10
50mm	WC5	80
	Saddle AE	IS

Code

WAB32

WAB42

Socket/spigot

Pack

10

10

45° BEND

S

32mm

40mm

	90° BI	END		
		5 (a		0
	S		Code	Pack
	32mm		WAB33	10
	40mm		WAB43	10
		K	nuckle ber	nd

90° BEND)	ACCE	SS PLUG
	9		9
S	Code Pack		
32mm	WAB34 10	S	Co
40mm	WAB44 10	32mm	W
50mm	WAB54 10	40mm	WA

Spigot/socket

ACCESS	-200	00
	9	
S	Code Pack	S
32mm	WAA3 10	32r
40mm	WAA4 10	40r
50mm	WAA5 10	50r

40mm

32mm

88½° TEE			
	2		
S	Code	Pack	
32mm	WAT3	10	
10mm	WAT4	10	
50mm	WAT5	10	

50mm

45° TEE S Code Pack 32mm WAT31 10 40mm WAT41 10 50mm WAT51 10

S

32mm

40mm

50mm

	-	
		0
S	Code	Pack
S 40mm	Code WAT42	

Code

WAM3

WAM4

WAM5

Pack

10

10

10

881/2° CROSS TEE



P			
			S
Code	Pack		40-3
WAT42	10		50-3
W/AT52	10		50 /

	0		
S	Code	Pack	
40-32mm	WAR43	10	
50-32mm	WAR53	10	
50-40mm	WAR54	10	

SOCKET REDUCERS



Example WAP33B, where 'B' = BLACK Please visit our website for all colour options

Terms may differ for ABS Solvent Waste

ABS

32/40/50mm

Pack

10

10

10

Pack

10

10

10

Code

WAB3

WAB4

WAB5

Code

WAC31

WAC41

KEC3*

Expansion/copper adaptor. *Material is PVC.

WASTE SYSTEM

STRAIGHT COUPLINGS

S

32mm

40mm

50mm

S

32mm

40mm

50mm

881/2° BEND

OVERFLOW

22mm **OVERFLOW** SYSTEM

Hunter Overflow has a 22mm full bore discharge for efficient flow removal. Dual purpose fittings offer push-fit or solvent weld assembly.



PIPE – PUSH-FIT ONLY	PIPE – SOLVENT ONLY
Polypropylene	PVC
P Code Pack	S Code Pack
22mm (3m) WO247 10	22mm (3m) WO232 10
STRAIGHT COUPLING	90° BEND

P S

22mm

81

Code

WO221

Pack

10









22mm



Code

BW055

WW055 10

W

В

Pack

10

REDUCER

S

32x22mm





REDUCING BUSH



Code

WO222

Pack

10

P S

22mm

ANCILLARIES



Code

SC961

SOLVEN	T CEMENT	UNIVERSAL
BS	SOLVENT SOLVENT EN ISO 14680 for PVC.	
	Code Pack	
125ml	SC953 1	
250ml	SC954 1	50ml



SILICONE LUBRICANT







A BREATH OF FRESHAIR







AN AIR ADMITTANCE VALVE YOU CAN SEE WORKING

HUNTER

Prevents the release of foul air

Allows your soil stack to be terminated internally

Provides simple rodding access

Can be used as an air test point

Removable diaphragm mechanism for easy maintenance

Can serve up to five storeys

83

18.ander 🚳 📍

(..... () (...... ()

32mm

COMPRESSION WASTE

32mm 40mm



	adjustable t nands of alm		- 90° to meet installation
	Code	Pack	Box
32mm	MFW32	1	50
40mm	MFW40	1	50

STRAIGHT COUPLING

Code

WP114

WP115

WP216

32mm

40mm

50mm

REDUCER



Code	Pack	Box
40/32mm WP124	10	200
50/40mm WP225	1	130



92½° T	EE			
	Z)	
	Code	Pack	Box	
32mm	WP128	10	120	
40mm	WP129	10	80	
50mm	WP230	1	80	

Pack Box

10 280

10 220

1

90

40x22mm CONDENSE ADAPTOR



Fits most sizes of overflow Code Pack 40mm EB40R 1

90° BE	IND		
		0	
	Code	Pack Box	
32mm	WP120	10 200	
40mm	WP121	10 150	
50mm	WP222	1 112	

GOOD TO KNOW Our compression range is available in 32mm, 40mm & 50mm with coloured slip rings for easy identification.

COMPRESSION WASTE 40mm 50mm

400mm P	IPE	1.1m PIPE
C		
C	Code Pack	С
32mm	WP101C 1	32mm

1.1m PIPE	
C	
	Code Pack
32mm	WP105C 1
40mm	WP106C 1

STRAIGH	IT COUPLIN	G
С	Code	Pack
C 32mm	Code WP114C	

PIPE CLIP



92%° TEE

PIPE COVER



GOOD TO KNOW

For a 'Fit & Forget' job, the thumb recesses make it easy to tighten the joint – even with wet hands!



COMPRESSION WASTE

32mm 40mm





40mm WP106C

90° BEND

PIPE CLIP

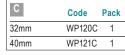
400mm PIPE



WP142C 3



1





40mm



GOOD TO KNOW

For a 'Fit & Forget' job, the thumb recesses make it easy to tighten the joint – even with wet hands!

STRAIGHT COUPLING

Code Pack 32mm WP114C 1 40mm WP115C 1

92¹/₂° TEE С Code Pack 40mm WP129C 1



EASY BOSS

110mm EASY BOSS

A Simple Connection

From 32mm or 40mm Push-fit or Solvent Weld pipe to anywhere in your 110mm soil stack! There's no straps which makes it ideal for limited access installations. And it's installed in 6 really easy steps.



	Code	Pa	ack	Box
Grey	MKEB40320	3	1	30
Black	MKEB4032E	3	1	30







1. Drill a 57mm hole

2. Ensure seal is in position

3. Insert Easy Boss into hole



4. Twist in the Easy Boss connector



5. Use a strap wrench and hand tighten



6. Insert the pipe

TRAPS

BOTTLE & UNIVERSAL 32mm/40mm





BOTTLE – STANDARD



	Code	Pack Box	
32mm	B032	10 50	
40mm	B040	10 40	

BOTTLE – ADJUSTABLE/RESEAL





BOTTLE – RESEALING

		Pack Box	
32mm	B032R	10 50	
40mm	B040R	10 40	

BOTTLE – ANTI VAC

Code

B032V

B040V

32mm

40mm

Pack Box

10 50

10 50

BOTTLE – COMPACT

Code

B032A

B040A

32mm

40mm

Pack Box

10 40

10 40

BOTTLE – ADJUSTABLE



	32mm (40mm (50mm
BOTTLE – SLIMLINE	STRAIGHT THROUGH TRAP
Space saving for vanity unit. Code Pack Box 32mm BS032 5 40	 Slimline design. Adjustable telescopic outle Easy assembly and disasse maintenance after installati Designed to reduce flow va and help retain water seal. Offers similar performance to Anti-Vac traps. Code Pack 32mm ST032 10
BOTTLE – ADJUSTABLE/RESEA	L BOTTLE – ADJUSTABLE UNIVERSAL ALL-IN-C
	Includes 400 x 32mm

С

32mm

Code

 Code
 Pack
 Box

 32mm
 B032RACR
 1
 40

 40mm
 B040RACR
 1
 40

GOOD TO KNOW BS EN 12056-2:2000 states that traps which discharge to a soil stack should have a 75mm seal.

Outlet adjusts 360°

Pack Box

10 50

Code

SP032

32mm

chromed

waste pipe

Pack Box

B032ACR 1 20

This is not always possible directly at the outlet due to size restrictions, so other seal depths can be installed...

- 50mm water seal can be fitted to baths, shower trays & basins without plugs and having spray taps.
- **38mm water seal** can be used on ground floors when connecting to flat bottomed appliances that discharge to a back inlet gully.

All our traps have 75mm Seals unless otherwise stated.

TRAPS

RUNNING & SHOWER 32mm/40mm/50mm

P TRAP

Code

P032

P040

P050

32mm

40mm

50mm

Pack Box

40

10 60

10

5 50



Both inlet and outlet swivel to allow an easy connection, even in confined areas.

Telescopic inlet for maximum adjustment.

 Code
 Pack Box

 Imm
 SWM040A
 5
 40

 Use NKT001 nozzle for appliance connection.
 1000 minutes for appliance connection.
 1000 minutes for appliance connection.

RUNNING S TRAP





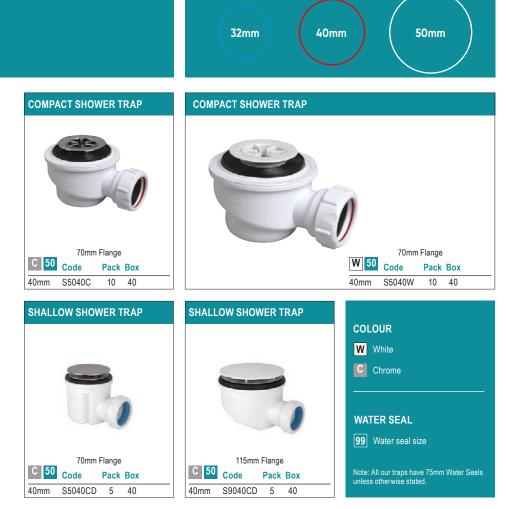
5 40

ADJUS	TABLE 1	TRAP	
	Code	Pack Box	
32mm	P032A	10 50	
40mm	P040A	10 40	

GOOD TO KNOW To save time 50mm – Suitable for 40mm on site all a range of basins, Suitable for urinals, catering Multikwik traps 32mm – Suitable baths, showers, sinks and hospital have unique for hand basins, sinks, urinals appliances. bidets, bar wells slip ring colours and kitchen and drinking appliances to aid size fountains identification

RP050X

50mm



GOOD TO KNOW

All 40mm shower traps are supplied with an access key for installation, easy cleaning and maintenance



32mm 40mm 50mm **P SINGLE UTILITY COMPACT TEE** P SINGLE UTILITY NOZZLE







Pack Box

5 30

WASHING MACHINE TRAP

Code

PWM040

40mm

With 500mm

standpipe and

retaining clips



40mm







ANTI SIPHON UNIT

Pack Box

40

Adjustable

PWM040D 10

Code

40mm



GOOD TO KNOW

Part H of Building Regs requires ventilation of a soil stack to prevent water seals being drawn.

Multikwik offers a number of unique and innovative solutions for ventilation of drainage systems. Plus there's an Air Admittance Valve in the Hunter range p60



TRAPS

BATH, UTILITY & VENTILATION

50

40mm

Code

P5040F





STANDARD BATH TRAP

LOW LEVEL SWIVEL P BATH TRAP



LOW LEVEL ANTI-VAC BATH TRAP



60	Code	Pack	Box
40mm	P6040	5	35



LOW LEVEL BATH TRAP

40mm

Plug tidy

overflow

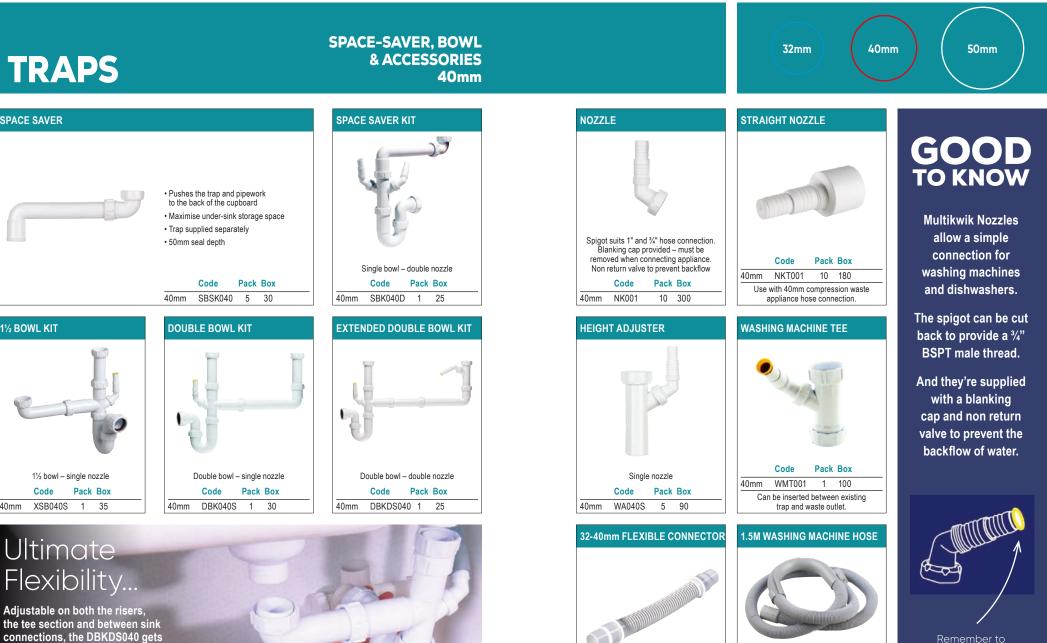
Pack Box

1 20

· Converts any trap into an anti-vac trap Allows air into the waste pipes to prevent the gurgling of the water seal. Simple multifit inline assembly

for quick installation. · Install within 150mm of the trap

Code Pack Box 32mm WV032 10 150 40mm WV040 10 100



Lenath 350mm

Not suitable for solvent weld

Code

WW170

Pack Box

1



1¹/₂ bowl - single nozzle

Pack Box

1 35

Code

40mm

XSB040S

Ultimate

Flexibility...

Adjustable on both the risers,

you out of trouble everytime!

TRAPS

SPACE SAVER

1¹/₂ BOWL KIT

remove the blanking

plug when you

connect your

appliance!

Non kink hose with support rest supplied

Must be fitted in accordance with the

appliance manufacturers guidelines.

Pack Box

1 1

Code

40mm WW171

TRAPS

BATH WASTE AND OVERFLOW

BATH WASTE AND OVERFLOW





SINK WASTE AND OVERFLOW





Code Pack Box 40mm W4070RF 5 40



Wondering about the Plug Tidy Overflow feature?

Well it retains the plug when the bath is not in use.

SINK WASTE AND OVERFLOW SLOTTED BASIN WASTE OUTLET



Includes pop up waste

WPU040C 1 5

Pack Box

Code

40mm

COMBINED

32mm/40mm

WASTE/OVERFLOW

BATH WASTE AND OVERFLOW

Pack Box Code SBW01 40 32mm 1



FLOOR DRAINAGE

LINNUM SHOWER DRAIN BODY* LINNUM SOFT FLOOR GRATE* Body Only Pack Box Code 650mm L13560 1 750mm L13570 1 1 950mm L13590 1 1 For tiled flooring



Elegance Code Pack Box 650mm L13566 1 1 950mm L13596 1 1

LINNUM SHOWER CLAMPING FRAME*

LINNUM FLOOR GRATE*

LINNUM FLOOR GRATE*



LINNUM SHOWER GRID FRAME*

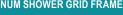




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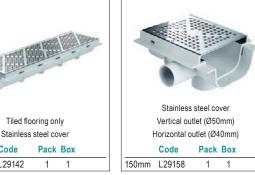








CONTINUOUS CHANNEL*





Tiled flooring only

Code 500mm L29142

CONTINUOUS CHANNEL*

FLOOR DRAINAGE

HORIZONTAL SHOWER GULLY*

Seal depth: SG50WHV 50mm SG75WHV 75mm 0.1 Deals De

	Code	Pack	Box	
ABS	SG50WHV	1	1	
ABS	SG75WHV	1	1	

HORIZONTAL SHOWER GULLY*



	Code	Pack	Box
St/st	SG50SHV	1	1
St/st	SG75SHV	1	1

Seal depth: SG50WVV 50mm

	SC	675WV	V 75mm
	Code	Pack	Box
ABS	SG50WV\	/ 1	1
ABS	SG75WV\	/ 1	1

VERTICAL SHOWER GULLY*

VERTICAL SHOWER GULLY*



SG75SVV

1 1

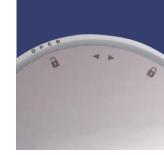
St/st

GOOD TO KNOW

Make your installation easier and quicker with the Trapped Shower Gullies for vinyl flooring:

1. Compact One of the most compact gullies on the market

- 2. Adaptable ABS anti-slip or stainless steel lid. horizontal or vertical outlet, 50mm or 75mm seal depth and outlet options of 40mm. 50mm or 110mm - the choice is yours!
- 3. Secure Unique locking ring system for more security!



Tiled flooring

HORIZONTAL SHOWER OUTLET

Body Only				
	Code	Pack	Box	
50mm	SG50HT	1	1	
75mm	SG75HT	1	1	

DUAL GRATE & RISER



CLASSIC GRATE & RISER

Code SG3T

1





VERTICAL SHOWER GULLY

Body Only

Pack Box

1 1

1 1

Code

SG50VT

SG75VT

SQUARE GRATE & RISER

50mm

75mm

Tiled

flooring

ANTI-VANDAL GRATE & RISER



Code	Pack	Во
SG4T	1	1

GOOD TO KNOW

Mix and match your shower gullies for tiled flooring:

Pick from one of four gully body options and choose a grate and riser set to match your bathroom style.



SG1T - Two-in-one dual grate



SG4T - Anti-vandal grate

ENDURA

Endura is a high quality Grease Management system designed to protect your drains from blocking, by trapping and storing grease.

It is one of the easiest and most cost-effective solutions to grease management, allowing you to comply with Part H of the Building Regulations.









HUNTER

UNDERGROUND SYSTEMS









Hoppers

Non-Return Valve **Bottle Gullies** p**111**

Chambers...



p119

Shallow Access p**116**

Flowloc

p112

p120



p**111**

p**113**

Structured Wall...



110mm/160mm/200mm DRAINAGE SYSTEMS

PIPES

A variety of bends, junctions, adaptors, gullies and access fittings designed to help you overcome the most difficult drainage installation and meet the demands of building regulations.



For illustrative purposes only

PIPE			SOCI
	Code	Pack	
110mm (3m)	DS505	1	
110mm (6m)	DS544	1	110mr
160mm (3m)	DS534	1	110mr
160mm (6m)	DS545	1	160m
200mm (6m)	DS744	1	160mi
Frame Qty: 11	0mm – 100) 160mm – 46.	Fram

SOCKETED	PIPE			SOC
				Halfs
	Code	Pack		
110mm (3m)	DS508	1		
110mm (6m)	DS549	1		
160mm (3m)	DS548	1		110n
160mm (6m)	DS550	1		160r
Frame Qty: 11	0mm _ 100	1160mm	16	Fra

Half slotted		
		11
	Code	Pack
110mm (6m)	Code DS546	Pack

DRAINAGE SYSTEMS





	Code	Pack	
110mm	DS212	1	
160mm	DS410	1	
	No internal s	top.	

110mm/160mm/200mm

SLIP COUPLING

10° BEND Spigot tail Code Pack 110mm DS697 1



10° BEND			
Double socke	t		
	Code	Pack	
110mm	DS673	1	





15° BEND

Spigot tail



Pack

1

1

Images for 200mm sizes may vary from those shown

110mm/160mm/200mm **DRAINAGE SYSTEMS**

45° BEND

Double socket

110mm

160mm

200mm*

BENDS



45° BEND
Spigot tail

Code Pack 110mm DS331 1 160mm DS404 1

871/2° BEND Spigot tail



	Code	Pack	
110mm	DS322	1	
160mm	DS403	1	
200mm	DS731	1	



87½° BEN	D	
Double sock	et	
	6	
	Code	Pack
110mm	DS671	1
160mm	DS431	1

Pack

1

Code

MFBDO

MULTIFLEX BEND

Double socket

110mm

			A0 5
		Code	Pack
	110mm	DS329	1
	87½° RES	T BEND	
djusts from ⁰ – 90°	Double sock	et	T
		Code	Pack

110mm

DS663

1



Pack

1

1

1

Code

DS676

DS432

DS732

*Single socketed







160mm

110mm

45° 456mm LONG RADIUS BEND PROTECT YOUR **STACK!** Always make sure the lowest branch of your soil stack is the right distance away from the Code Pack invert of your drain. DS557 1 45° 686mm LONG RADIUS BEND Height Min. Vertical Solution 1 x DS663 450mm Up to 3 storeys Up to 5 storeys 740mm 2 x DS676 & a piece of pipe Pssst... Going even taller than 5 Connect the ground floor into **GOOD** TO KNOW their own soil stack or make connections direct to drain. If you Pack get to 20 storeys you'll need to Code do this for the first floor too!

200mm

Images for 200mm sizes may vary from those shown

1

DS558

110mm

160mm

110mm/160mm/200mm **DRAINAGE SYSTEMS**

JUNCTIONS

45° JUNCT	ION		
Double socket	t		
		5	
	Code	Pack	
110mm	DS278	1	
160mm	DS430	1	-
200mm	DS734	1	
87½° JUNO			

Code

DS269

DS427

MULTIFLEX BRANCH

Pack

1

1

Double socket

110mm

160mm

Double socket



87¹/₂° JUNCTION

Code

DS672

MULTIFLEX BRANCH

Pack

1

Adjusts from 90° – 45°

Pack

1

Code

MFYTO

Triple socket

110mm

Triple socket

110mm



	Code	Раск	
160mm x 110mm	DS471	1	
200mm x 160mm	DS735	1	



DRAINAGE SYSTEMS ADAPTORS & CONNECTORS

EAZISLEE	VE ADAP	FOR	110mm F	LEXIBLE A	DAPTOR	DRAIN CONN	ECTOR
Flexible adap	otor coupling		Flexible dra	inage coupling		Finned tail – sock	tet
Complet		ss steel clips.					
110mm	Code DS026	Pack	Comple Car	ete with stainle n be used abov	ss steel clips. /e ground.		
		100-115mm'		Code	Pack		Code F
160mm	DS027	1	110mm	DS028	1	110mm	GS121
Size rang	ge '170-192 /	144-160mm'	Si	ize range 100-1	115mm.		BS121
DRAIN CO	NNECTOF	2	DRAIN C	ONNECTOR	R	DRAIN CONN	ECTOR
PVC-	u to thickwall	clay pipe.	PVC-u	to thinwall clay	ware spigot.	Inspection of	chamber to c
							Code F
	Code	Pack		Code	Pack	110mm Thickwa	II DS347
110mm	DS350	1	110mm	DS351	1	110mm Thinwall	I DS348
DRAIN CO	ONNECTOR	R	FLEXIBL	E REDUCE	R		
External use only	Cade	Deek	Fit	s into pipe and			
onny	Code DS024	Pack 50	110mm	Code DS025	Pack 50		
Flexib	DS024 le for 50, 65 a			Accepts 32 or 4			
	.,		· · · · · · · · · · · · · · · · · · ·				

110mm/160mm

nber to clay pipe. ode Pack S347 1 S348 1



110mm

109

Code

MFYDO

Adjusts from 90° - 45°

Pack

1

110mm/160mm/200mm **DRAINAGE SYSTEMS ACCESS & NON RETURN**







110mm DS326

ACCESS CAP

Spigot tail

110mm

200mm



Code

DS309

DS739

Pack

1

1

	Code	Pack	
110mm	DS246	1	
160mm	DS421	1	



SOCKET P	LUG	
	e	
	Code	Pack
110mm	DS214	1
160mm	DS411	1
200mm	DS737	1

mm	DS737	1	
Also for	on-site socket	protection.	

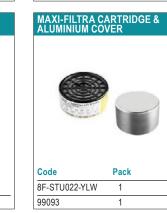
Pack

1

MAXI-FILTRA

Code

8F-STU019-BLK



RODDING POINT

Access Lid Swivels

Pack

1

Code

DS670

For surface water only

Code

DS633

DS433

DS738

Pack

1

1

1

REDUCER (LEVEL INVERT)

Socket tail

110mm

110 x 82mm

160 x 110mm

200x160mm

Images for 200mm sizes may vary from those shown

GULLIES

GULLY TRAP	MULTI GULLY TRAP	CIRCULAR TOP BOTTLE GULLY
Code Pack 110mm DS001 1 Expansion sockets 90° P Trap. 1	Code Pack 110mm DS012 1 Use with standard Hunter bends to form P, S and Q Traps. Code	Includes grid and rodding access. Supplied with removable back inlet plug. Code Pack 110mm DS046 1
SQUARE TOP BOTTLE GULLY	SQUARE GULLY TOP	CIRCULAR GRID GULLY TOP

110mm/160mm

DRAINAGE SYSTEMS

QUARE GULLY TOP	CIRCULAR GRID GULLY TOP
200mm x 200mm.	180mm Ø
Code Pack	Code Pack
DS054 1	DS055 1
For use with DS046.	For use with DS046, DS049 and DS054.

RAISING PIECE

Pack

1



Includes grid and rodding access.

Supplied with removable back inlet plug.

Code

DS049

110mm





110mm **DRAINAGE SYSTEMS**

SQUARE HOPPER & GRATING

With grating.

Code

Pack

Spigot tail

HOPPERS





150x100mm



Code

DS020

Pack

10

Code

DS007

Solvent socket tail

110mm

	Code	Pack
110mm	DS002	1
BACK INL	ET HOPPE	R
230mm spig	ot tail	
-		-
-		
	Code	Pack
	Doolo	



DS011 10 150x150mm



SEALED COVER PLATE

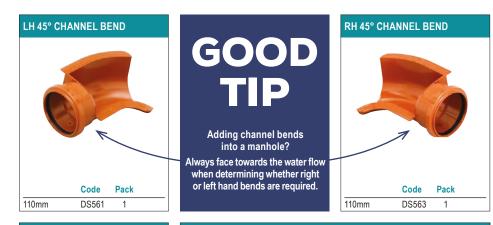
Code

DS022

Pack

10

DRAINAGE SYSTEMS CHANNEL PIPE & FITTINGS





SEALED BACK INLET PLATE

110mm

160mm



DRAIN LEAF GUARD



150x150mm

450mm UNEQUAL CHAMBERBASE

INSPECTION CHAMBERS

Hunter inspection chambers are designed to offer an easier, more economical alternative to traditionally constructed manholes.

BLANKING PLUG

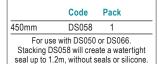


	Code	Pack	
110mm	DS056	1	

RAISING PIECE



164mm effective height



450mm EQUAL CHAMBERBASE



110mm connections Code Pack 450mm DS050

3 sockets supplied with blanking plugs.



ROUND COVER AND FRAME



areas/domestic driveways. Lockable cover complies with Building Regs Part H. Overall size 550mm, clear opening 450mm

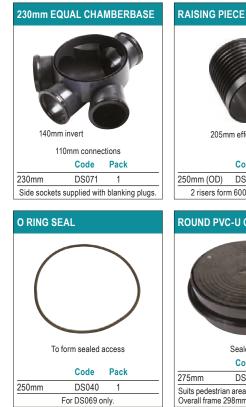
110mm & 160mm connections Code Pack 450mm DS066 1 Side sockets supplied with blanking plugs SQUARE COVER AND FRAME	110mm & 1	invert	
450mm DS066 1 Side sockets supplied with blanking plugs	i i onnin a i	10mm & 160mm cor	inections
Side sockets supplied with blanking plugs		Code	Pack
	i0mm	DS066	1
SQUARE COVER AND FRAME	ide sockets sup	ockets supplied with	blanking plugs.
SQUARE COVER AND FRAME			
	QUARE COV	RE COVER AND	FRAME
3.5 tonne loading Code Pack			

580x580mm DS076 Durable polypropylene, suits pedestrian areas/domestic driveways. Lockable cover complies with Building Regs Part H.

CHAMBERBASE SEAL



SHALLOW ACCESS



205mm effective height Pack Code

DS072 1 2 risers form 600mm overall height

ROUND PVC-U COVER





GOOD TO KNOW	
Base only	

Base w

Base w

Base w

Base w

Base w

ASSEMBLY HEIGHT GUIDE

O KNOW			4
	DS050	DS066	DS071
nly	280mm	360mm	189mm
rith 1 riser	444mm	524mm	394mm
rith 2 risers	608mm	688mm	600mm
rith 3 risers	772mm	852mm	-
rith 4 risers	936mm	1016mm	-
rith 5 risers	1100mm	1180mm	-

UNDERGROUND CHAMBERS

110mm

3.5 tonne

loading

Pack

SQUARE/ROUND ACCESS COVER

Code

Durable polypropylene suits pedestrian

areas/domestic driveways

(Also suitable for 300mm riser)

390x390x95mm DS075

ADOPTABLE INSPECTION

An adoptable inspection chamber range compliant with Sewers for Adoption and Building Regulations.

All products in the Sewers for Adoption/OFWAT code of adoption range are suitable for both adoptable and non-adoptable applications and are easily

250mm inspection chamber Suitable for up to 2m in depth



315mm inspection chamber Suitable for up to 2m in depth

INSPECTION CHAMBER BASE	CHAMBER RISER	DUCTILE IRON LID AND FRAME
110mm connections	300mm	B125 12.5 tonnes
	Code Pack	
	270mm high UAR4 1	Code Pack
Code Pack	500mm high UAR2 1	300mm UCL315 1
315mm UCC315 1	1000mm high UAR3 1	Overall frame 340mm, clear opening 250mm

CHAMBER SYSTEMS

450mm inspection chamber Suitable for up to 3m in depth

INSPECTIO	N CHAM	BER BASE	INSPECTI	ON CHAME	BER BASE	DEEP INSP RISER	ECTION
160 & 110mm d	connections	5	110mm conn	ections		HIGEN	
		Ø	Ť		0		1
	Code	Pack		Code	Pack		Code
Omm	UCC5	1	450mm	UCC450		480mm high	UCR3
400mm high. 4m depth for	3m depth fo non-adopta	or adoptable and able applications	400mm hig 4m depth f	h. 3m depth for or non-adoptab	adoptable and le applications		one seal, us een each co
			DEDUCE			DEEP INSP	
		AND FRAME		O ACCESS F	KING	RISER CLIF)
125 12.5 tonn	es		Ductile iron			For use with U	CR3
		ar opening 450mm	redu	Code UCLRR2 or use with UC rces access to 460mm, clear o	L125,	110mm	Code UCC10
INSPECTIO INSERTS	N CHAM	BER	SPARE BI	LANKING P	LUG	SPARE RIN	G SEAL
				Ø)		
	Code	Pack		Code	Pack		Code
Left Hand	Code UCB1	Pack 1	110mm	Code UCP1	Pack 70	450mm	Code SR450



RISER CL	IP
For use with	UCR3
Ø	
	Code Pack
110mm	UCC10D 10

SPARE RING	G SEAL	>	
	Code	Pack	
450mm	SR450	1	
For use with UC	CR3 riser on	each conne	ectior

Pack quantity 10

Pack

Pack

1

Code

For use with UCR3 Riser.

CIRCULAR COVER AND FRAME

UCC10D 10

CHAMBER RISER CLIP

DEEP INSPECTION

CHAMBER BASE

All socket connections



Max invert depth 4m (when used with UCR3 Riser). 3m for adoptable applications

CHAMBER RISER



Pack Code 480mm high UCR3 Includes one seal, use SR450 seal between each connection



450mm UNEQUAL CHAMBERBASE 360mm invert

110mm & 160mm connections Code

DS066 450mm Side sockets supplied with blanking plugs. Use with a SR450 and UCR3

Pack

SQUARE COVER AND FRAME 3.5 tonne loading

SPARE RING SEAL

Code Pack 450mm DS076 Durable polypropylene, suits pedestrian areas/domestic driveways. Lockable cover complies with Building Regs Part H.

Code

SR450

450mm

Pack



3.5 tonne

loading

450mm

Code

DS062

Durable polypropylene, suits pedestrian

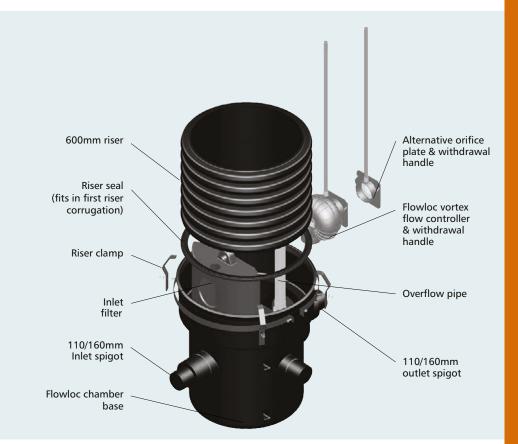
areas/domestic driveways. Lockable cover

complies with Building Regs Part H.

Overall size 550mm, clear opening 450mm

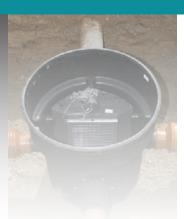
Flowloc System

Flowloc is a vortex flow control unit, which is used as part of an attenuation scheme. It controls the rate at which water is discharged to a drainage system or watercourse, ensuring compliance set overflow rates. Flowloc is supplied within a chamber base with an integrated filter providing protection against controller blockage.



FLOWLOC

Flowloc is a vortex flow control device. Used as part of an attenuation scheme, Flowloc controls the rate at which water is discharged to a surface water drain or watercourse.



FLOWLOC VORTEX FLOW CONTROL UNIT +

	Code	Pack	
40	USW40	1	
50	USW50	1	
60	USW60	1	
70	USW70	1	

USW80

USW90

Includes flow control unit, chamber base with controller housing, inlet filter and overflow pipe. + Available to order

USW30

Code

UG60

USW30

1

1

UG60

Pack

1



	Code	Pack
15	USW415	1
20	USW420	1
25	USW425	1
30	USW430	1
35	USW435	1
40	USW440	1
45	USW445	1
50	USW450	1
55	USW455	1
60	USW460	1
65	USW465	1
70	USW470	1
75	USW475	1
80	USW480	1
85	USW485	1
	flow control unit, ontroller housing, i overflow pipe + Available to o	nlet filter and e.

.ET	FILT	FER	



USW29 1 Includes lifting chain For use with USW30 silt trap



2m 600	USW32	1	
3m 600	USW33	1	
Supplied with riser clamp and seal For use with flow control devices or USW30 silt trap			

Flowloc vortex	flow contro	l unit: Perf	ormance da	ıta (I/s)
I IOTTIOG TOTICOAT				

Product Code

USW40	USW50	USW60	USW70	USW80	USW90	
		flow ra	ite (I/s)			Water head (m)
2.50	3.00	3.60	4.30	5.20	7.00	0.5
2.59	3.10	3.75	4.45	5.25	7.05	0.55
3.00	3.45	4.20	5.25	6.35	8.25	0.81
3.20	3.70	4.80	5.80	7.00	9.00	1.0
3.25	3.80	4.95	6.00	7.20	9.30	1.07
3.39	4.20	5.45	6.60	7.98	10.30	1.33
3.40	4.40	5.60	7.00	8.40	10.90	1.5
3.42	4.50	5.75	7.20	8.65	11.20	1.59
3.75	4.85	6.05	7.80	9.60	12.05	1.85
3.80	5.00	6.20	8.10	9.80	12.50	2.0
3.85	5.10	6.35	8.30	10.06	12.85	2.11
3.95	5.30	6.65	8.80	10.58	13.65	2.37
4.00	5.40	6.80	9.00	10.80	14.00	2.5
4.20	5.50	6.90	9.20	11.05	14.40	2.63
4.30	5.65	7.15	9.40	11.45	15.10	2.89
4.40	5.70	7.20	9.50	11.60	15.40	3.0
4.45	5.75	7.25	9.60	11.78	15.75	3.15
4.59	5.79	7.35	9.65	11.85	16.45	3.41
4.60	5.80	7.40	9.70	12.00	16.50	3.5
4.61	5.80	7.41	9.80	12.10	17.81	3.67

Orifice plate flow control unit: Performance data (I/s)

Product code	USW415	USW420	USW425	USW430	USW435	USW440	USW445	USW450	USW455	USW460	USW465	USW470	USW475	USW480	USW485	
Orifice dia mm	15	20	25	30	35	40	45	50	55	60	65	70	75	80	85	
							flo	ow rate (l/s)							Water head (m)
	0.34	0.61	0.95	1.37	1.87	2.44	3.09	3.81	4.61	5.49	6.44	7.47	8.58	9.76	11.02	0.5
	0.36	0.64	1.00	1.44	1.96	2.56	3.24	4.00	4.84	5.76	6.76	7.84	9.00	10.24	11.56	0.55
	0.44	0.78	1.21	1.75	2.38	3.11	3.93	4.85	5.87	6.99	8.20	9.51	10.92	12.42	14.03	0.81
	0.49	0.86	1.35	1.94	2.64	3.45	4.37	5.39	6.52	7.76	9.11	10.57	12.13	13.80	15.58	1.0
	0.50	0.89	1.39	2.01	2.73	3.57	4.52	5.58	6.75	8.03	9.43	10.93	12.55	14.28	16.12	1.07
	0.56	0.99	1.55	2.24	3.05	3.98	5.04	6.22	7.52	8.95	10.51	12.19	13.99	15.92	17.97	1.33
	0.59	1.06	1.65	2.38	3.24	4.23	5.35	6.60	7.99	9.51	11.16	12.94	14.86	16.91	19.09	1.5
	0.61	1.09	1.70	2.45	3.33	4.35	5.51	6.80	8.23	9.79	11.49	13.33	15.30	17.41	19.65	1.59
	0.66	1.17	1.83	2.64	3.59	4.69	5.94	7.33	8.87	10.56	12.39	14.38	16.50	18.78	21.20	1.85
	0.69	1.22	1.91	2.75	3.74	4.88	6.18	7.63	9.23	10.98	12.89	14.95	17.16	19.52	22.04	2.0
	0.70	1.25	1.96	2.82	3.84	5.01	6.34	7.83	9.48	11.28	13.24	15.35	17.62	20.05	22.64	2.11
	0.75	1.33	2.08	2.99	4.07	5.31	6.72	8.30	10.04	11.95	14.03	16.27	18.68	21.25	23.99	2.37
	0.77	1.36	2.13	3.07	4.18	5.46	6.91	8.53	10.32	12.28	14.41	16.71	19.18	21.83	24.64	2.5
	0.79	1.40	2.19	3.15	4.28	5.60	7.08	8.74	10.58	12.59	14.78	17.14	19.68	22.39	25.27	2.63
	0.83	1.47	2.29	3.30	4.49	5.87	7.43	9.17	11.09	13.20	15.49	17.97	20.63	23.47	26.49	2.89
	0.84	1.49	2.33	3.36	4.58	5.98	7.57	9.34	11.30	13.45	15.78	18.31	21.01	23.91	26.99	3.0
	0.86	1.53	2.39	3.45	4.69	6.12	7.75	9.57	11.58	13.78	16.17	18.76	21.53	24.50	27.66	3.15
	0.90	1.59	2.49	3.58	4.88	6.37	8.07	9.96	12.05	14.34	16.83	19.52	22.40	25.49	28.78	3.41
	0.91	1.61	2.52	3.63	4.94	6.46	8.17	10.09	12.21	14.53	17.05	19.77	22.70	25.83	29.15	3.5
	0.93	1.65	2.58	3.72	5.06	6.61	8.37	10.33	12.50	14.88	17.46	20.25	23.24	26.45	29.85	3.67

600

250

80

90

SILT TRAP

150mm/225mm/300mm **DRAINAGE SYSTEMS**

SOCKETED HIGHWAY PIPE

Half slotted

Pack

1

1

1

Code

USH16

USH26

USH36

QUANTUM

Quantum is a twin wall, structured drainage system designed to tolerate ground movement. Available in 3 sizes with a range of GOOD dual purpose fittings designed for use with Quantum Highway or Sewer Pipes.



SOCKETED	HIGHWA	Y PIPE	0	1
		Seals supplie	d	
	Code	Pack		
150mm (6m)	UPH16	1	_	
225mm (6m)	UPH26	1	_	
300mm (6m)	UPH36	1	_	



SOCKETED HIGHW	AY PIPE
	Fully slotted
Code	Pack

	Code	Pack		
150mm (6m)	UHH16	1		150mm (6m)
225mm (6m)	UHH26	1		225mm (6m)
300mm (6m)	UHH36	1		300mm (6m)

SOCKETED	SEWER	PIPE	0
	Code	Seals supplied Pack	
150mm (3m)	UPS13	1	
150mm (6m)	UPS16	1	
225mm (3m)	UPS23	1	
225mm (6m)	UPS26	1	
300mm (3m)	UPS33	1	
300mm (6m)	UPS36	1	



WHEN ORDERING

PLEASE NOTE:

O = Seals supplied

O = Seals to be ordered



150mm



225mm

225x150mm UML21 1 300x225mm UML32 4 UML21 – Remove seal from 150mm socket to accept Quantum pipe.		Code	Pack	
UML21 – Remove seal from 150mm	25x150mm	UML21	1	
	800x225mm	UML32	4	_

300mm

FLEXIBLE COUPLING



300mm



UMD37

1

END CAP			
Push Fit	Code	Pack	
150mm	UMK11	8	
225mm	UMK21	15	
300mm	UMK31	2	

Push-fits over Quantum pipe with the seal in the first corrugation of the pipe. ADAPTOR TO CLAYWARE





accept Quantum pipe.

	Code	Pack			
225x150mm	UML21	1			
300x225mm	UML32	4			
UML21 – Re socket to a	emove seal accept Qua		n		
SOCKET PL	UG				



ADAPTOR Quantum socket to solid wall spigot Pack Code 160x150mm UMA17 1

QUANTUM DRAINAGE SYSTEM

QUANTUM





45° EQUAL BRANCH

Triple socket

150mm

225mm

300mm

125

Code Pack UMB29 1

UMB39 1



110mm 45° U	NEQUAL BRANCH
Triple socket	

1

	Code Pack
150mm	UMY10Q 2
225mm	UMY20 1

UMY30

110mm sockets accept solid wall pipe.

1

300mm

45° BEND		
Double socket		
	Code Pack	
150mm	UMB14Q 2	
225mm	UMB24 1	
300mm	UMB34 1	

150mm/225mm/300mm

DRAINAGE SYSTEMS

87¹/₂° EQUAL BRANCH Triple socket Code Pack 150mm UMY13Q 2

150mm 45°	⁹ UNEQUA	L BRANCH
Triple socket		
	Code	Pack
	111 11 (0.4	
225mm	UMY21	1
225mm 300mm	UMY21 UMY31	1

225mm 45° UNEQUAL BRANCH





150mm

225mm

SNAP CAP AND SEAL

Seals in packs of 5

300mm

	Code	Pack
Seal	SR1601	Г
Snap Cap	SNC6	10
To convert 150mm Quantum fittings to accept 160mm solid wall pipe.		

SPARE QUANTUM PIPE SEALS

GULLY POT LINER



GOOD TO KNOW

pipes have a red strip painted along

highway pipes.

Supplied with SNC6 snap cap and SR61T seal for use with Quantum bend or co to provide connection to gully spigot.

British board of Agrément Approved I & Bridges Certificate No 91/RO66 and complies with Department of Transpo 'Specification for Highway Works'.

	Code	Pack	
90 Litres	UMA43	1	
112 Litres	UMA49	1	

	Code	Pack	
90 Litres	UMA43	1	
112 Litres	UMA49	1	

oupling		\subseteq
Roads nd ort	Con	forms to BS EN 1996 Type W
		Code
	150mm	UMR150
	225mm	LIMR225

Seals in packs of 5

Pack UMR225 225mm 300mm UMR300

v 681-1



Code

UMY11Q

UMY22

UMY33

Pack

2

1

1



Sales Hotline 0330 111 4233

Lenham, Maidstone, Kent, ME17 2DE

hunterplastics.co.uk