

CONTENTS LIST

PAGE	SECTION	
3-4	0.00	•Hunter Plastics Limited
5	0.01	•Application Criteria for Soil and Waste
6-8	1.00	•Physical and Mechanical Properties
9-10	2.00	•Approvals
11-35	3.00	•Design Criteria
36-50	4.00	•Installation
51-60	5.00	PVCu SOIL AND VENTILATION SYSTEMS
52	5.01	PIPE: •Plain Ended •Single Socketed
52	5.02	SOCKET AND COUPLING: •Single Socket •Slip Coupling •Double Socket (Solvent Weld)
53	5.03	BRACKET: •Pipe •Pipe/Snap Fit • Pipe Bracket •Socket •Pipe/Socket
53-54	5.04	BOSS PIPE: •Spigot Tail-50mm open boss •Solvent Socket Tail-50mm open boss •Short Boss Pipe (Solvent Weld) •Strap-on-Boss-50mm open boss •Waste Inlet Manifold - 50mm open boss
54	5.05	ACCESS FITTING: •Double Solvent Socket •Spigot Tail •Access Saddle •Socket Plug •Access Cap Spigot Tail •Access Cap Solvent Socket Tail
55/56	5.06	BRANCH: •Access – 92 ^{1/2} ” with rear access (no boss shoulders) •Single Equal 2 unopened boss shoulders •Single Equal – No bosses •Single Equal – 5 unopened boss shoulders – Solvent Socket Tail •Single Equal - 3 unopened boss shoulders - Solvent Socket top and bottom •Single Equal 5 closed bosses - triple Solv. Skt. •Double Equal – body only – 2 unopened boss shoulders •Single/Unequal - body only – 2 unopened boss shoulders (160 x 110mm) •Single Unequal – no bosses (160 x 110mm) •Double Branch - Triple Exp.Skt. (fabricated) •Corner Branch - Triple Exp. Skt. (fabricated)
56	5.07	OFFSET BENDS: •Top Offset – 112 ^{1/2} ” Solvent Socket Tail •Bottom Offset – 112 ^{1/2} ” Spigot Tail •Top Offset – 112 ^{1/2} ” Spigot Tail
57	5.08	BENDS: •Adaptor •Access •Spigot Tail •Solvent Socket Tail •Double Skt. Tail •Expansion Skt. Tail •Adjustable Bend
58	5.09	CONNECTORS TO OTHER MATERIALS: •PVCu to Cast Iron Socket (to BS 416) •PVCu to GVC or CI Socket •Straight for Heat Shrinking •Gaskets for Shrunk-Down-Joints •Flexible PVC
58	5.10	REDUCER: – LEVEL INVERT •82 x 50mm •110 x 50mm •110 x 82mm •160 x 110mm
59	5.11	BOSS ADAPTORS FOR CLOSED OR OPEN BOSSES: •Creates Solvent connection to boss (Solv. pipe only) • Creates Push-fit connection to boss (for Push-fit & Solv. pipe)
59	5.12	VENT PIPE FITTINGS: •Vent Cowl •Weathering Collar •Extract Cover - for extract ventilation pipes •Weather Baffle
60	5.13	AIR ADMITTANCE VALVE: •Air Admittance Valve
61	6.00	WEATHERING SLATES - ALUMINIUM: •Weathering Slates - Aluminium for 82mm or 110mm diameters. •Angled 457mm x 457mm •Angled 610mm x 610mm •Flat 406mm x 406mm
62-64	7.00	TRAPPED FLOOR GULLIES
63	7.01	• Introduction •Gullies/Benefits
63	7.02	•Trapped Floor Gullies •PVCu Tile and Locking Strainer •Stainless Steel Tile, Grid and Cover Plate •Floor Gully Raising Piece
64	7.03	•Fixing Methods
65-70	8.00	FIRE PROTECTION
66	8.01	INTRODUCTION:
67	8.02	QUICKSTOP:
68	8.03	UNICOLLAR:
69	8.04	COMPACT COLLAR:
70	8.05	INSTALLATION:
71-75	9.00	SOLVENT SOIL
72	9.01	PIPE: •Plain Ended
72	9.02	DOUBLE SOCKET:
72	9.03	BRACKET: •Pipe/Snap Fit - 1 Screw Fixing •Pipe Bracket - 2 Screw Fixing •Socket •Pipe/Socket
72/73	9.04	BENDS:
73	9.05	OFFSET BEND:
73	9.06	ACCESS BEND:
73	9.07	BRANCH:
73	9.08	ACCESS BRANCH:
74	9.09	ACCESS PIPE:
74	9.10	ACCESS PIPE:
74	9.11	BOSS PIPE:
75	9.12	REDUCER:
75	9.13	EXPANSION ADAPTOR:
75	9.14	VENT COWL:

CONTENTS LIST CONTINUED

76-80	10.00	TRAPS, ACCESSORIES, WC CONNECTORS & WASTES
77/78	10.01	PLUMBERS BITS - TRAPS:
79	10.02	PLUMBERS BITS - TRAP ACCESSORIES:
80	10.03	PLUMBERS BITS - WC CONNECTORS:
81-98	11.00	ENDURA GREASE INTERCEPTOR AND RELATED PRODUCTS
82	11.00	GREASE MANAGEMENT:
83/85	11.01	GREASE INTERCEPTOR SPECIFICATION:
86/92	11.02	GREASE INTERCEPTOR INSTALLATION:
93/96	11.03	BIOPAK DOSING SYSTEM SPECIFICATION:
97	11.05	BIO-G LIQUID GREASE DIGESTING MEDIA:
98	11.06	BIO+ GRANULAR GREASE DIGESTING MEDIA:
99-102	12.00	PUSH-FIT WASTE
100	12.01	PIPE: •Plain Ended
100	12.02	BENDS: •Knuckle 90° •Swept 92.5° •Swept 135° •Spigot 90° •Spigot 157° Boss Connector
100	12.03	COUPLING:
101	12.04	TEE: •Swept 92.5°
101	12.05	SOCKET PLUG:
101	12.06	CAP & LINING: •Cap and Lining Waste Outlet Adaptor
101	12.07	REDUCER: •Concentric 40mm x 32mm, 50mm x 32mm, 50mm x 40mm
102	12.08	BRACKET:
102	12.09	BOSS ADAPTOR: •Boss Adaptor, W58/W59 Flexible
102	12.10	FLEXIBLE CONNECTOR:
102	12.11	UNIVERSAL TANK CONNECTOR:
103-108	13.00	SOLVENT WELD WASTE
104	13.01	ALLOWANCE FOR THERMAL MOVEMENT:
105	13.02	PIPE: •Plain Ended
105	13.03	BENDS: •Spigot 90° •Knuckle 90° •Swept 92.5° •Swept 135° •Spigot 135°
105	13.04	COUPLING: •Coupling Socket Tail - Straight •Coupling Socket Tail Expansion
106	13.05	TEE: •92.5° •135°
106	13.06	CROSS 92.5°:
106	13.07	CONNECTOR: •2in BSPT/Solv. Skt.
106	13.08	ACCESS CAP:
107	13.09	PIPE BRACKET: •Bracket •Open Clip.
107	13.10	REDUCER: •Boss Adaptors •Socket/Socket Boss Adaptor •Waste Manifold Adaptor Bend (Fabricated) •Spigot/Socket Reducer
108	13.11	ANTI SIPHON UNIT:
108	13.12	VENT COWL: •Balloon Grating
108	13.13	UNIVERSAL TANK CONNECTOR:
109-111	14.00	COMPRESSION WASTE
110	14.01	PIPE: •Plain Ended
110	14.02	BENDS: •135°
110	14.03	COUPLING:
110	14.04	TEE: •92.5°
110	14.05	REDUCER:
111	14.06	SOCKET PLUG:
111	14.07	BRACKET:
111	14.08	UNIVERSAL TANK CONNECTOR:
112-115	15.00	OVERFLOW
113	15.01	PIPE: •Plain Ended - Polypropylene Push-Fit •PVCu •PVCu Solvent Weld
113	15.02	UNIVERSAL ADAPTOR: •To other Push-Fit and Solvent Weld Systems
113	15.03	STRAIGHT COUPLING: •Straight Coupling (MUPVC)
113	15.04	BENDS: •90° (MUPVC) •135° (MUPVC)
114	15.05	TEE (MUPVC): •90° (MUPVC)
114	15.06	TANK CONNECTOR (MUPVC): •90° •Straight
114	15.07	PIPE CLIP:
114	15.08	REDUCING BUSH (FLEXIBLE PVC):
115	15.09	OVERFLOW PIPE INSTALLATION:
116	16.00	PIPE CARRIER
116	16.01	PIPE CARRIER: •110mm Pipe Carrier (3 metre) •110mm Bracket Set
116	17.00	ANCILLARIES AND SPARES
116	17.00	ANCILLARIES/SPARES: •30ml Lubricant •250ml Lubricant •300ml Silicone Spray •125ml Solvent Cleaner •125ml Solvent Cement BS6209 for PVC •250ml Solvent Cement BS6209 for PVC

0.00

Hunter



About Hunter Plastics

Hunter Plastics has earned its place as a UK leader in the above and below ground gravity drainage market. At Hunter we firmly believe that our customers' needs are all about service. And, that ethos has to extend throughout the three vital elements of the company's success: Processes, Products and People.

- **Brian Blanchard**, Managing Director of Hunter Plastics Ltd
- **Processes:** All of Hunter's processes are accredited to ISO 9001 with the single aim of getting it right, first time, every time.
- **Products:** We make it our business to listen to our customers and give them the products that they are asking for. We lead the market in product quality with all of our ranges meeting or exceeding all relevant UK and European standards.
- **People:** Hunter has been recognised as an 'Investor in People', acknowledging our commitment to train and develop all our staff to achieve our business objectives.



Brian Blanchard, Managing Director of Hunter Plastics Ltd

Quality Policy

The Company's Quality Policy is a declared commitment to design and manufacture of its products in a manner conforming to the relevant British/International standards or customer requirements.



FM 11001






The aim is to provide optimum customer satisfaction by maintaining an effective quality management system ensuring management, technical and production personnel are fully conversant with the Company's objectives. The Company will give full attention to the activities of design, manufacturing costs, performance reliability and personnel training which will be planned and developed in accordance with the requirements of BS EN ISO 9001: 2000.

Hunter Plastics are committed to exceeding its customer's expectations in everything that they do. Quality is designed into every product and process and is the responsibility of every employee.

All Hunter products are manufactured using a quality management system approved by BSI and conforming to BS EN ISO9001:2000. Where applicable product conforms to British and European standards.

We make it our business... to be committed to yours

Hunter commitments:

-  Company-wide commitment to customer service
-  Thorough quality control at every level
-  Accurate on-time delivery service
-  Innovative designs, offering unique product opportunities
-  Comprehensive sales and after-sales support



All Hunter products are manufactured using a quality management system approved by BSI and conforming to BS EN ISO 9001: 2000. Where applicable, products are kitemarked.

Hunter has established a world-wide network of stockists and distributors

APPLICATION CRITERIA

Soil and Waste Systems

APPLICATION CRITERIA: SOIL AND WASTE SYSTEMS

Hunter Soil and Waste Systems offer the end user a fully comprehensive range of components. Many 110mm fittings are available with either push-fit sockets or solvent socket. Push-fit expansion sockets accommodate the thermal movement of soil and ventilation stacks.

SOIL SYSTEM (BS 4514/BS EN1329:2000)

Pipe Dimension

Nominal Diameter	Diameter		Wall Thickness		Weight KG/m (mean)
	Min	Max	Min	Max	
82mm (3in)	82.4mm	82.8mm	3.2mm		1.27
110mm (4in)	110.0mm	110.4mm	3.2mm		1.70
160mm (6in)	160.0mm	160.6mm	3.2		2.52

WASTE SYSTEM: PUSH-FIT (BS 5254/BS EN1451:2000)

Pipe Dimension

Diameter Nominal	Diameter		Wall Thickness		Weight KG/m (mean)
	Min	Max	Min	Max	
1 1/4" 32mm	34.45mm	34.75mm	1.8mm	2.2mm	0.20
1 1/2" 40mm	40.85mm	41.15mm	1.9mm	2.3mm	0.25
2" 50mm	53.95mm	54.25mm	2.0mm	2.4mm	0.34

WASTE SYSTEM: SOLVENT WELD (BS 5255/BS EN1566:2000)

Pipe Dimension

Diameter Nominal	Diameter		Wall Thickness		Weight KG/m (mean)
	Min	Max	Min	Max	
1 1/4" 32mm	36.15mm	36.45mm	1.8mm	2.2mm	0.34
1 1/2" 40mm	42.75mm	43.05mm	1.9mm	2.3mm	0.43
2" 50mm	55.75mm	56.05mm	2.0mm	2.4mm	0.59