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Hunter



About Hunter Plastics

Hunter Plastics has earned its place as a UK leader in the above and below ground gravity drainage market. At Hunter we firmly believe that our customers' needs are all about service. And, that ethos has to extend throughout the three vital elements of the company's success: Processes, Products and People.

- **Brian Blanchard**, Managing Director of Hunter Plastics Ltd
- **Processes:** All of Hunter's processes are accredited to ISO 9001 with the single aim of getting it right, first time, every time.
- **Products:** We make it our business to listen to our customers and give them the products that they are asking for. We lead the market in product quality with all of our ranges meeting or exceeding all relevant UK and European standards.
- **People:** Hunter has been recognised as an 'Investor in People', acknowledging our commitment to train and develop all our staff to achieve our business objectives.



Brian Blanchard, Managing Director of Hunter Plastics Ltd

Quality Policy

The Company's Quality Policy is a declared commitment to design and manufacture of its products in a manner conforming to the relevant British/International standards or customer requirements.



FM 11001






The aim is to provide optimum customer satisfaction by maintaining an effective quality management system ensuring management, technical and production personnel are fully conversant with the Company's objectives. The Company will give full attention to the activities of design, manufacturing costs, performance reliability and personnel training which will be planned and developed in accordance with the requirements of BS EN ISO 9001: 2000.

Hunter Plastics are committed to exceeding its customer's expectations in everything that they do. Quality is designed into every product and process and is the responsibility of every employee.

All Hunter products are manufactured using a quality management system approved by BSI and conforming to BS EN ISO9001:2000. Where applicable product conforms to British and European standards.

We make it our business... to be committed to yours

Hunter commitments:

-  Company-wide commitment to customer service
-  Thorough quality control at every level
-  Accurate on-time delivery service
-  Innovative designs, offering unique product opportunities
-  Comprehensive sales and after-sales support



All Hunter products are manufactured using a quality management system approved by BSI and conforming to BS EN ISO 9001: 2000. Where applicable, products are kitemarked.

Hunter has established a world-wide network of stockists and distributors

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APPROVALS

Hunter Rainwater Systems

0.00 APPROVALS

Purpose

Hunter Plastics Rainwater Systems are suitable for most applications and types of building, including domestic, commercial and industrial.

There are complementary Soil and Waste, Underground Drainage and Sewer Systems to provide a complete solution for all drainage requirements.

STANDARDS/approvals

British Standards

BS EN ISO 9001: 2000 Quality Systems. Model for Quality Assurance in Production, Installation and Servicing. Registration No: FM1101.

BS EN 607:1996 Eaves gutters and fittings made of PVCu. Definitions, requirements and testing. Licence No: KM54350.

BS EN 1462: 1997 Gutter brackets. Classification, requirements and testing. Licence No: KM54353.

BS EN 12200: 2000 Rainwater piping systems. Specification for pipes, fittings and the system. Licence No: KM58454.

BS EN 681: Part 1 1996 Part 2: 2000 Elastomeric seals. Material requirements for pipe joint seals used in water and drainage applications.

Part 1. Vulcanized rubber

Part 2. Thermoplastic elastomers.

BS 4255: Part 1:1986 Specification for Non-cellular gaskets for buildings.

BS 4660: 2000 Ancillary fittings of nominal sizes 110mm - 160mm below ground gravity drainage and sewerage. Licence No: KM57147.

BS EN 1401-1: 1998 Plastic Pipe Systems for non-pressure underground (Hunters 110mm - 160mm standard pipe fittings). Licence No: KM57148.

BS 4514:2001 Unplasticised PVC, soil and ventilating pipes, fittings and accessories. Licence No: KM60674.

BS EN 1329-1: 2000 Plastic piping systems for soil and waste. Licence No: KM05317.

BS EN 12056-3 Gravity drainage systems inside buildings. Part 3: Roof drainage layout and calculations.

Load Bearing

All of the Hunter gutter brackets have been subjected to simulated load bearing tests in accordance with clause 6 of BS EN 1462: 1997.

In areas where particularly high snow falls and severe icing might be expected BS EN 1462: 1997 recommend that heavy duty brackets (load bearing class H) should be fitted.

This precaution should also be considered wherever sliding snow might cause damage or injury to structures or persons below. Support brackets should be fixed at as specified in section 1.02 'Performance and Properties'.

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